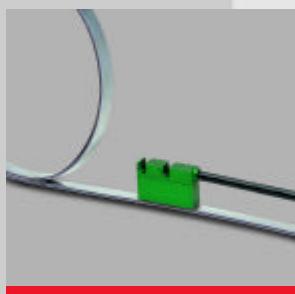


.....lika



Absolute and Incremental Encoders

THE MOVEMENT OF AUTOMATION

Lika Electronic develops successfully innovative and effective solutions to automation since 1982. In the new and enlarged headquarter in Carrè (VI) works a staff of about 50 people made up of technicians, engineers and employees to design and manufacture absolute and incremental encoders for the measurement of linear and angular movement.



MOVEMENT IS THE MECHANISM

Lika Electronic is the Italian leader in the field of:

- production of rotative and linear position encoders
- production of axis controls and positioning systems
- analogue and digital electronic design
- mechanical design of parts and systems

MOVEMENT IS EXECUTION RAPIDITY

Our target is to meet the customers' requirements in the shortest time. Our technical staff is able to carry out rapidly all procedures, from the recognition of the customers' requirements to the final inspection.

MOVEMENT IS A PLAY OF CONTINUOUS MOVING

We have chosen to focus the attention on products purposely studied for the customer, which place performance and multi-functionality before serialization and volume. Lika's commitment is to accept but also to issue the most exciting challenges to its customers, offering the following array of services:

- systems analysis and feasibility studies
- systems design and plan development with the supplying of technical, mechanical and software documentation in accordance with a regular or an arranged standard
- training courses for the use and maintenance of the produced systems/equipment
- supplying of spare parts
- assistance for qualifications and type-approval of equipment and components

MOVEMENT IS INNOVATION

Innovation and research are our pride. It's our custom to cooperate with the most prestigious Italian Universities, like those of Padua, Pavia and Trieste and with the most accredited Institutes for research, with which we work out plans and establish permanent links.

MOVEMENT IS GOING FAR

After many applications in the military field, in the presence of vacuum and radiation, we are actively part of an international project in the space sector and we have established a profitable collaboration with the CISAS (Interdepartmental Centre of Space Studies and Activities) at the University of Padua.

Lika is actually one of the few companies in the world able to produce ESA certified encoders for the space.

An incremental encoder will be employed in the mechanism of the WAC and NAC telescopes forming the OSIRIS payload in the ROSETTA-ESA mission. Our encoders are more accurate and lighter, they absorb less power and are able to work at wide ranges of temperature. The most interesting applications in the space sector are:

- the angle measure in laying systems (telescopes), communication links among satellites
- the introduction of integrated measurement systems in trim sensors (sun, horizon)
- the angle measurement of various mechanisms like filter cases, photographic shutters etc.
- the angle measurement within the action of robots



MOVEMENT IS A QUALITATIVE LEAP

Our whole production of Lika is certified by a SIT centre and product samples are periodically tested by qualified centres. We apply the following standard procedure on every component:

- quality control of parts delivered by our suppliers
- conformity inspection and control during the production process
- control of the automatic assembly line
- final inspection

ROTAPULS incremental encoders

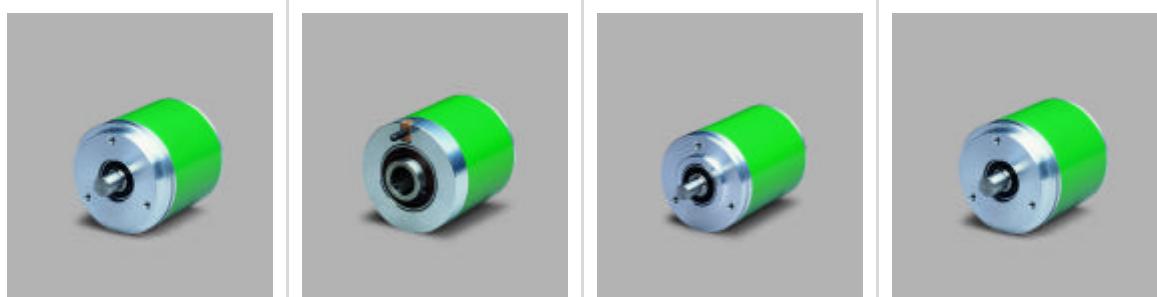
lika.....



Series	I28	I40, I41	I58, I58S	I58C
Features			standard size	
Housing (mm)	28	40	58	58
Shaft ø (mm)	4, 5	4, 6, 6.35, 8	6, 8, 9.52, 10, 12	6, 8, 10, 12
Connections	• [Diagram: two wires]	• [Diagram: two wires]	• [Diagram: two wires]	• [Diagram: two wires]
Resolution	1024 max.	3600 max.	10000 max.	10000 max.
Output freq. (kHz)	100 max.	100 max.	300 max.	300 max.
Output	NPN, PNP, Push-Pull, Line Driver	Push-Pull, Line Driver	Push-Pull, Line Driver, 1 Vpp	Push-Pull, Line Driver
Operating temperature	-20 °C +70 °C	-20 °C +70 °C	-40 °C +100 °C max.	-40 °C +100 °C max.
Protection	IP54	IP54	IP65 max.	IP65 max.

ROTACOD absolute encoders

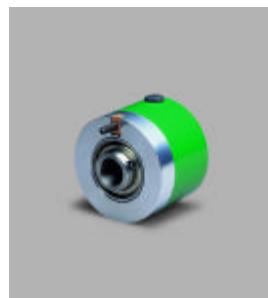
lika.....



Series	AS58, AS58S, AM58, AM58S	ASC58, AMC58	AS5, AM5	ASR58
Features	standard size		small size	Programmable cam encoder
Housing (mm)	58	58	50	58
Shaft ø (mm)	6, 8, 9.52, 10, 12	14, 15	6, 8, 9.52, 10, 12	6, 8, 9.52, 10, 12
Connections	• [Diagram: two wires]	• [Diagram: two wires]	• [Diagram: two wires]	• [Diagram: two wires]
Resolution	17 bit, 17x12 bit max.	17 bit, 17x12 bit max.	11 bit, 11x8 bit max.	3600/0,1°
Output	Push-Pull, SSI, NPN, PNP	Push-Pull, SSI, NPN, PNP	Push-Pull, SSI, NPN, PNP	16 x Push-Pull, 100 mA
Operating temperature	-40 °C +100 °C max.	-40 °C +100 °C max.	-40 °C +100 °C max.	-20°C + 70 °C
Protection	IP65	IP65	IP65	IP65

ROTAPULS incremental encoders

lika



Series	I65, IT65	CK46	C50	C58, CK58
Features	standard size		for motor applications	
Housing (mm)	65	46	50	58
Shaft ø (mm)	6, 8, 9.52, 10, 12	6, 6.35	6, 6.35, 8, 9.52, 10	14, 15
Connections	• •	• 	• 	•
Resolution	10000 max.	3600 max.	2500 max.	1000 max., 10000 max.
Output freq. (kHz)	300 max.	50 max.	100 max.	50 max., 300 max.
Output	NPN, PNP, Push-Pull, Line Driver	Push-Pull, Line Driver	Push-Pull, Line Driver	NPN, PNP, Push-Pull, Line Driver
Operating temperature	-40°C +100°C max.	-40°C +100°C max.	-40°C +100°C max.	-40°C +100°C max.
Protection	IP66 max.	IP54	IP65 max.	IP65 max.

ROTACOD absolute encoders

lika

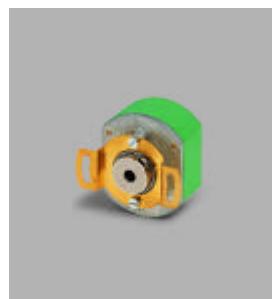


Series	AS58 A	AS58, AM58 ISI	AM58 BUS	AM58 P
Features	Analogue output	Incremental serial interface	Fieldbus encoders	Programmable
Housing (mm)	58	58	58	58
Shaft ø (mm)	6, 8, 10, 12	6, 8, 9.52, 10, 12	6, 8, 9.52, 10, 12	6, 8, 9.52, 10, 12
Connections	• •	• •	• •	• •
Resolution	12 bit	13 bit, 13x12 bit max.	13x12 bit max.	13x12 bit max.
Output	0-5V, 0-10V, 4-20 mA	ISI	ProfiBus, Interbus-S, DeviceNet, CAN Bus	Push-Pull, SSI
Operating temperature	-20°C +70°C	-20°C +70°C	-20°C +70°C	-20°C +70°C
Protection	IP65	IP65	IP65	IP65

ROTAPULS incremental encoders

LINEPULS

lika.....



Series	C80, C81	CB50	EBOX
Features	for lift motors	feedback encoder for brushless motors	
Housing (mm)	80	50	
Shaft ø (mm)	6 ÷ 30, 20 ÷ 43.97	6, 6.35, 8, 9.52, 10	55 x 75 x 20
Connections	• -	-	• -
Resolution	2500 max.	2500 max.	0,1 – 0,01 mm
Output freq. (kHz)	300 max.	200	
Output	Push-Pull, Line Driver	Push-Pull, Line Driver	Push-Pull, Line Driver
Operating temperature	-40°C +100°C max.	-20°C +100°C max.	-10°C +70°C
Protection	IP65 max.	IP20	IP40

LINEPULS

Digital Displays

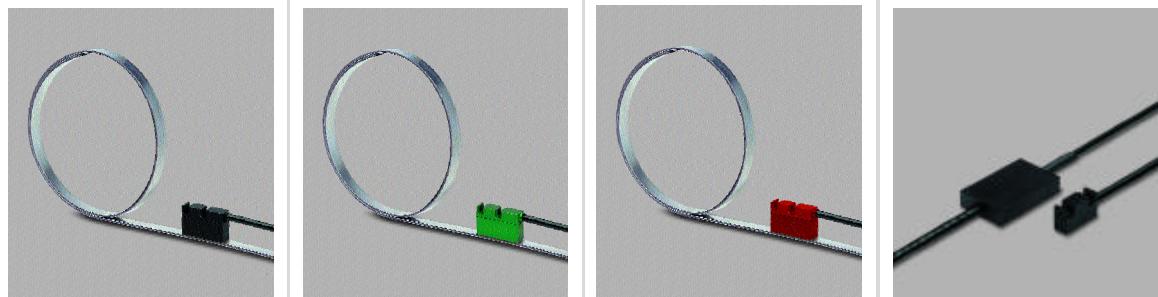


lika.....

Series	LD120	LD140	MC150	PV1-V
Features				
Display	LED 5 digit	LCD 6 digit	LED 6 digit	LCD 240x180 pixel
Nr. of axis	1	1	1	1-4
Dimensions (mm)	72 x 36	96 x 72	96 x 72	280 x 110
Sensor input	Magnetic Sensor SM	Magnetic Sensor SM	PP, LD, SSI, Magnetic Sensor SM	PP, LD
Speed	< 10 m/s	< 10 m/s	330 kHz max.	1,5 MHz max.
Supply	+10 +30 Vdc	Battery	24 Vdc, 24, 115, 230 Vac	24 Vdc
Interface	RS485	RS232	RS232	RS232
Outputs	-	-	2x 24 V @ 500 mA	12x 24 V @ 500 mA ± 10 V

LINEPULS Magnetic Measurement System

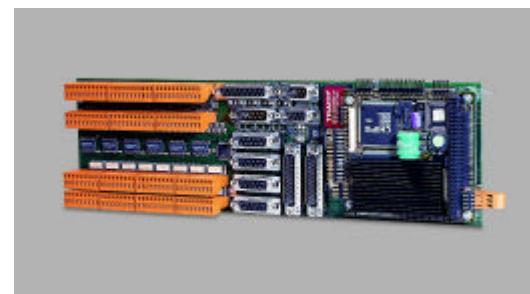
lika



Series	SME	SMS	SMK, SML, SMH	SMB
Features		sin / cos version		
Housing (mm)	25 x 40 x 10	25 x 40 x 10	25 x 40 x 10	
Shaft ø (mm)	-	-	-	-
Connections	• 	• 	• 	•
Resolution	5 µm max.		50 µm max.	5 µm max.
Output freq. (kHz)	16 m/s max.	16 m/s max.	5 m/s max.	16 m/s max.
Output	Push-Pull, Line Driver	1 Vpp	Push-Pull, Line Driver	Push-Pull, Line Driver
Operating temperature	-10°C +70°C	-10°C +70°C	-10°C +70°C	-10°C +70°C
Protection	IP67	IP67	IP67	IP67

NC's & axis cards

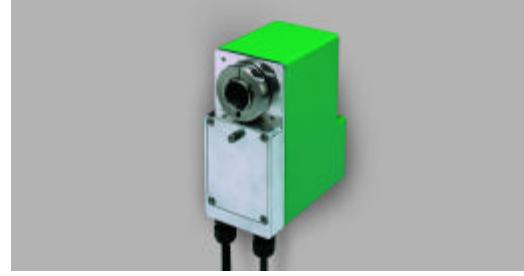
lika



Series	LCN 4001	SA4
Nr. of axis	from 4 to 12 axes simultaneously	from 4 to 12 axes simultaneously
Interpolation	6 axes linear/2 axes circ./helic.max.	6 axes linear/2 axes circ./helic. max.
Auxiliary axis	independent, coupled, electrical, threading axes	independent, coupled, electrical, threading axes
Output	192 IN optois./192 OUT 4A optois. max.	192 IN optois./192 OUT 4A optois. max.
Analogue output	± 10 V (servo drive control)	± 10 V (servo drive control)
Programming	EIA/ISO with macro, expressions, functions	EIA/ISO with macro, expressions, functions
Display	TFT 10,4" colour	-

DRIVECOD

lika



Series	RD1	SAM3
Features	Positioning unit with integrated gear motor, drive, positioner and encoder	Intelligent 3 axes drive with integrated positioner
Nr. of axis	1	3
Output power (W)	70	380 max.
Torque (Nm)	5 max.	-
Supply	24 Vdc	+24 +48 Vdc
Interface	RS485, CANopen, Profibus	RS232, CANopen, Profibus
Feedback	incremental or absolute encoder integrated	3 x AB0, 3 x SSI
Drive	integrated	for DC motors
Dimensions (mm)	58 x 125 x 105	145 x 210 x 45

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ROTAPULS

Incremental encoders

series

I28



I28

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
	(98% R.H. without condensation)
Protection:	IP54

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 4,5 mm
Shaft loading (axial and radial):	20 N max.
Shaft rotational speed:	3000 rpm max.
Starting torque at 20°C:	≤ 0,3 Ncm (typical)
Moment of inertia:	~10 gcm²
Bearings life:	10³ rev. min.
Weight:	~ 0,1 kg (3,5 oz)

ELECTRICAL SPECIFICATIONS

STD pulse rate (other PPR upon request):	100-200-250-360-500-1024
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	30 kHz max.
Input current:	50 mA max.
Protection:	against inversion of polarity (except +5V version)
Optoelectronic life:	100.000 hrs min.
Option:	• Output frequency up to 100 kHz max.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

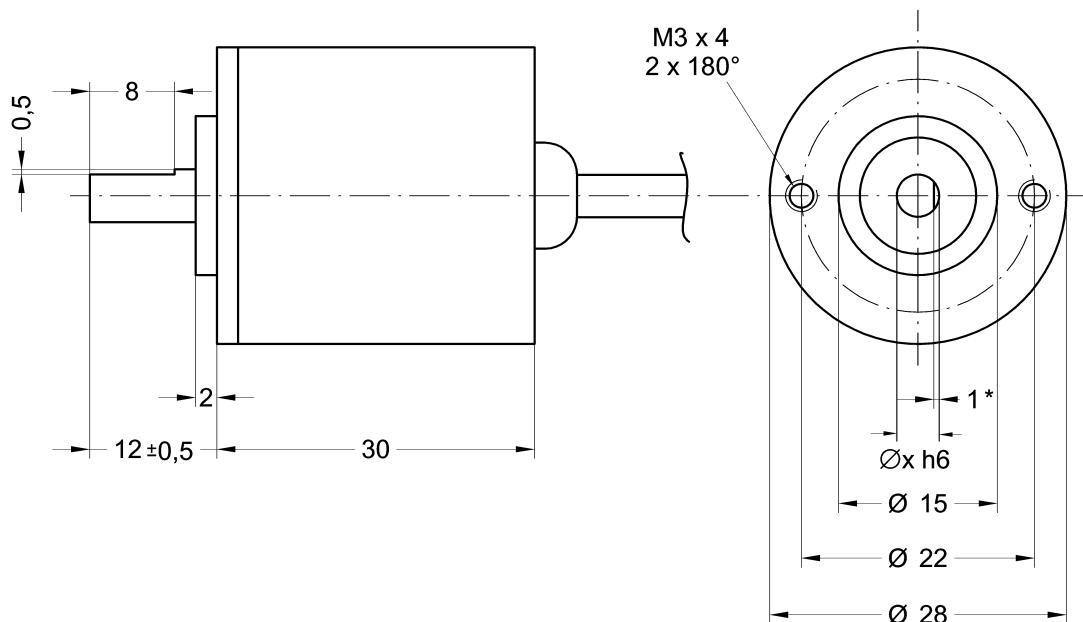
ELECTRICAL CONNECTIONS

8 wires cable

red-black	A
blue	/A
green	B
orange	/B
white	0
white-black	/0
red	+Vdc
black	0 Vdc

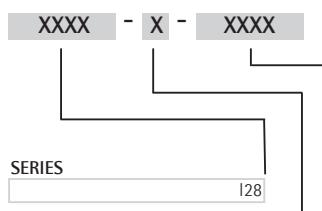
ACCESSORIES

PAN/PGF:	flexible couplings
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I28

ORDERING CODE



OUTPUT CIRCUITS

Push-Pull Line Driver AD26LS31 or eqv. PP/LD universal circuit	Y L H
--	-------------

PULSE RATE (PPR)

See electrical specifications

X X X X

SHAFT DIAMETER
4 4 mm
5 5 mm

ELECTRICAL CONNECTIONS

N	Normal output	F	5 wires cable, 1m (3.3 ft)
C	Complementary outputs	U	8 wires cable, 1m (3.3 ft)

OUTPUT SIGNALS CONFIGURATION

Bidirectional	B
Bidirectional with index pulse	Z

SUPPLY VOLTAGE VS OUTPUT CIRCUIT

+5V±5% (L output circuit)	1
+10V÷+30V (Y output circuit)	2
+5V÷+30V (PP/LD universal circuit)	4

ADDITIONAL CODE (indicate only if necessary)

X X

Lx Cable length on request
Ex: L4 = 4 meters (13.2 ft)
L7 = 7 meters (23.0 ft)

V Output frequency up to 100 kHz

ROTAPULS

Incremental encoders

series

I40 • I41



I40



I41

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F, +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP54
Options:	<ul style="list-style-type: none"> • IP65 Protection (only I41) • IP66 Protection shaft end (only I41)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 4, 6, 6.35, 8 mm
Shaft loading (axial and radial):	20 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 0,3 Ncm (typical)
Moment of inertia:	~20 gcm²
Bearings life:	10⁹ rev. min.
Weight:	~ 0,1 kg (3,5 oz)

ELECTRICAL SPECIFICATIONS

STD pulse rate (other PPR upon request):	1-5-8-10-15-20-25-30-32-40-50-60-64-72-84 90-100-125-127-150-176-180-200-250-300-314 320-360-400-500-540-600-625-635-720-900 1000-1021-1024-1080-1200-1250-1500-1600 2000-2500-3000-3600
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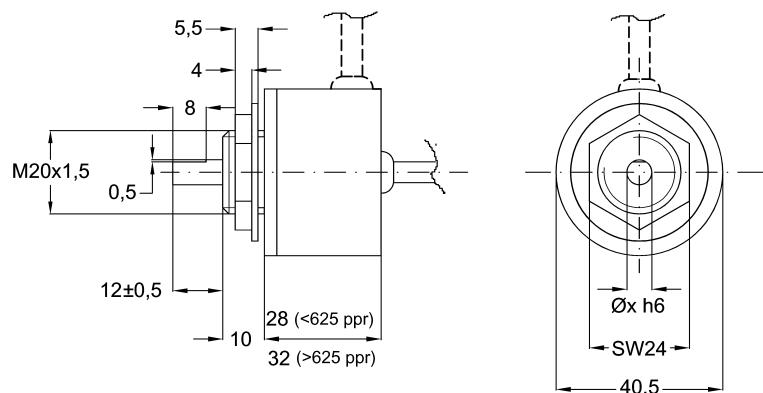
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	NPN o.c., PNP o.c., Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	50 kHz max.
Input current:	50 mA max.
Protection:	against inversion of polarity (except +5V version)
Optoelectronic life:	100.000 hrs min.
Option:	<ul style="list-style-type: none"> • Output frequency up to 100 kHz max.

MATERIALS

Flange:	non corroding
Housing:	fibre glass epoxy resin
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

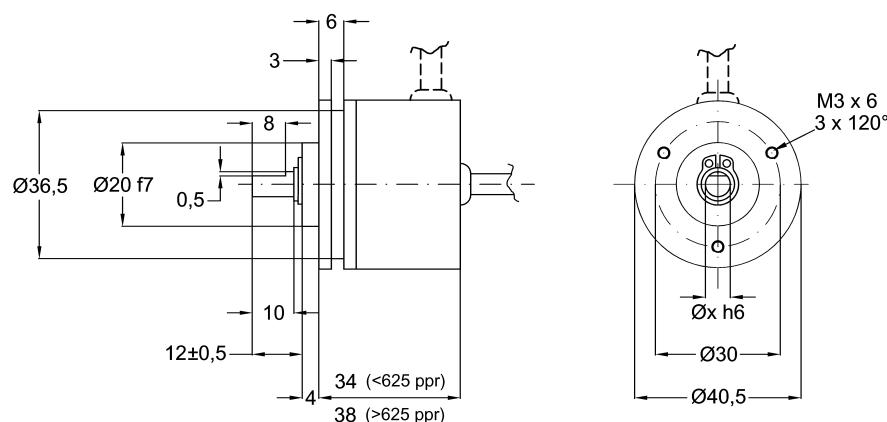
ACCESSORIES

EDE9S:	9 pin DSub mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



Ø4 without flat on shaft

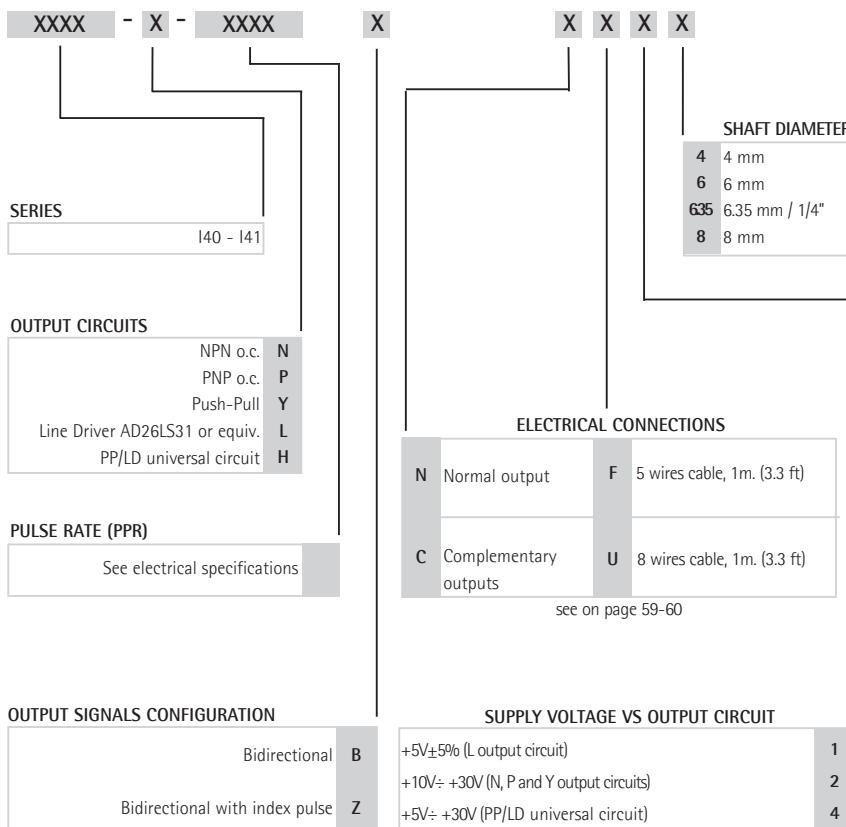
I40



Ø4 without flat on shaft

I41

ORDERING CODE



ADDITIONAL CODE (indicate only if necessary)

X	X	X	X	X
C	Inline connector DSub 9 pin			
Lx	Cable length on request Ex: L4 = 4 meters (13.2 ft) L7 = 7 meters (23.0 ft)			
V	Output frequency up to 100 kHz			
P	IP65 Protection (only I41)			
Q	IP66 Protection shaft end (only I41)			
R	Side mount cable			

ROTAPULS

Incremental encoders

series

I58 • I58S



I58



I58S

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	IP64
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F, +212°F) • IP65 Protection

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12 mm
Shaft loading (axial and radial):	20 N max I58 40 N max I58S
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1 Ncm (typical)
Moment of inertia:	~15 gcm ²
Bearings life:	10 ⁶ rev. min.
Weight:	~ 0,3 kg (10,6 oz)

ELECTRICAL SPECIFICATIONS

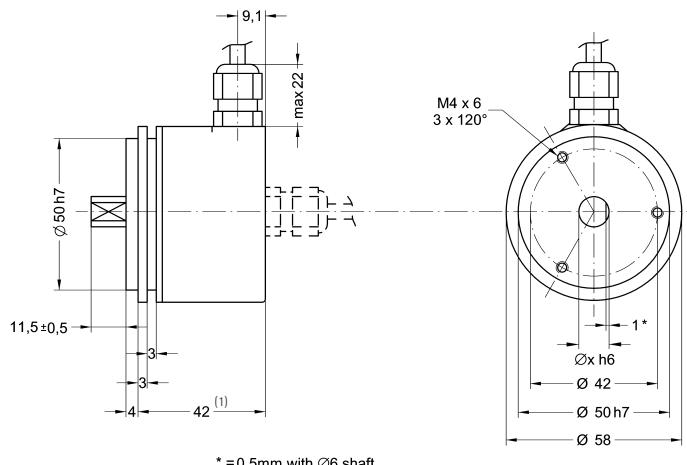
STD pulse rate (other PPR upon request):	2-4-5-6-10-12-15-16-18-20-24-25-30-35-36-39 40-45-50-60-64-70-80-90-100-120-122 125-127-142-150-180-200-216-236-240 250-254-256-267-270-300-314-360-375 400-410-433-435-471-500-512-600-625 628-635-720-750-784-800-875-900-946 1000-1068-1099-1200-1250-1270-1440-1500 1800-2000-2250-2400-2500-3000-3600-4000 4096-5000-6000-9000-10000
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	NPN o.c., PNP o.c., Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	• Output frequency up to 300 kHz max.

MATERIALS

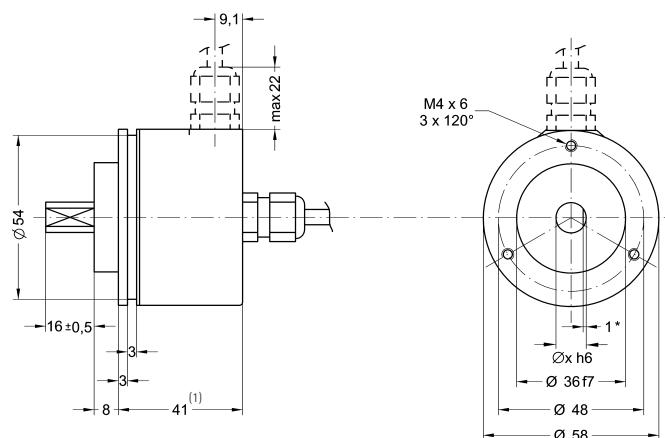
Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
T3475001:	7 pin TUCHEL mating connector
T3635000:	12 pin TUCHEL mating connector
EPFL 121:	12 pin CONNEI mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



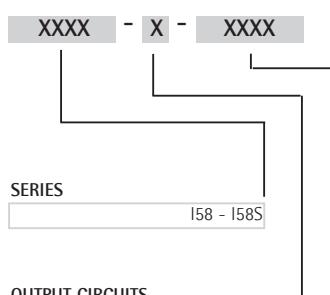
I58



I58S

(1) Mechanical dimensions with connector output see page 64

ORDERING CODE



OUTPUT CIRCUITS

- NPN o.c. N
- PNP o.c. P
- Push-Pull Y
- Line Driver AD26LS31 or equiv. L
- PP/LD universal circuit H

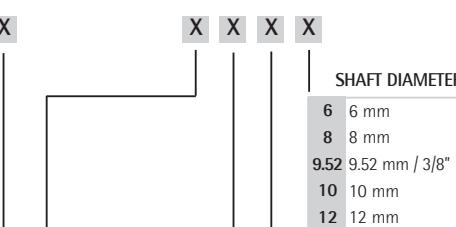
PULSE RATE (PPR)

See electrical specifications

OUTPUT SIGNALS CONFIGURATION

Bidirectional B

Bidirectional with index pulse Z



ELECTRICAL CONNECTIONS

N	Normal output	F	5 wires cable, 1m. (3.3 ft)
		C	7 pin TUCHEL connector
C	Complementary outputs	D	7 pin IP65 MIL connector
		U	8 wires cable, 1 meter (3.3 ft)
		V	12 pin TUCHEL connector
		P	10 pin IP65 MIL connector
		Z	12 pin CONNEI connector

see on page 59-60

ADDITIONAL CODE (indicate only if necessary)

X X X X X

Lx Cable length on request
Ex.: L4 = 4 meters (13.2 ft)
L7 = 7 meters (23.0 ft)

K Operating temperature range:
-40°C + 100°C (-40°F +212°F)

W Output frequency up to 300 kHz

P IP65 Protection

R Side mount cable or connector

ROTAPULS

Incremental Encoders with sinusoidal outputs

series

I58A • I58V



I58A-I58V

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	IP64
Option:	• IP65 Protection

MECHANICAL SPECIFICATIONS

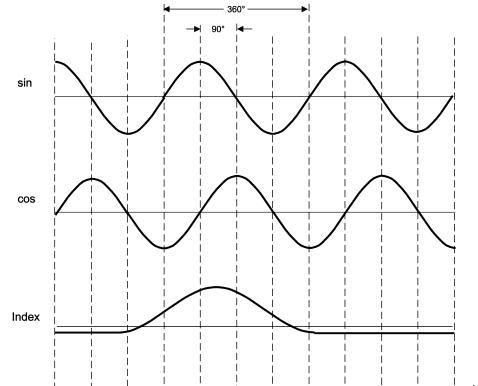
Dimensions:	see drawing
Shaft:	Ø 6, 8, 9,52, 10, 12 mm
Shaft loading (axial and radial):	20 N max
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1 Ncm (typical)
Moment of inertia:	~15 gcm ²
Bearings life:	10 ⁶ rev. min.
Weight:	~ 0,3 kg (10,6 oz)

ELECTRICAL SPECIFICATIONS

STD pulse rate (other PPR upon request):	500-512-1000-1024-1250-2000-2048-2500
Power supply:	5V ± 5%
Output signals I58A: I58V:	A,B: 11 µApp - Index: 5,5 µA (load 1 kΩ) A,B: 1 Vpp - Index: 0,4 V (load 120 kΩ)
Output frequency:	50 kHz max.
Input current (without load):	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except +5V version)
Optoelectronic life:	100.000 hrs min.
Option:	• Output frequency up to 100 kHz max.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes



ELECTRICAL CONNECTIONS

with normal outputs

5 wires cable (1 m, 3,3ft)

black	0 Vdc	blue	COS
red	+ Vdc	white	Index
brown	SIN		

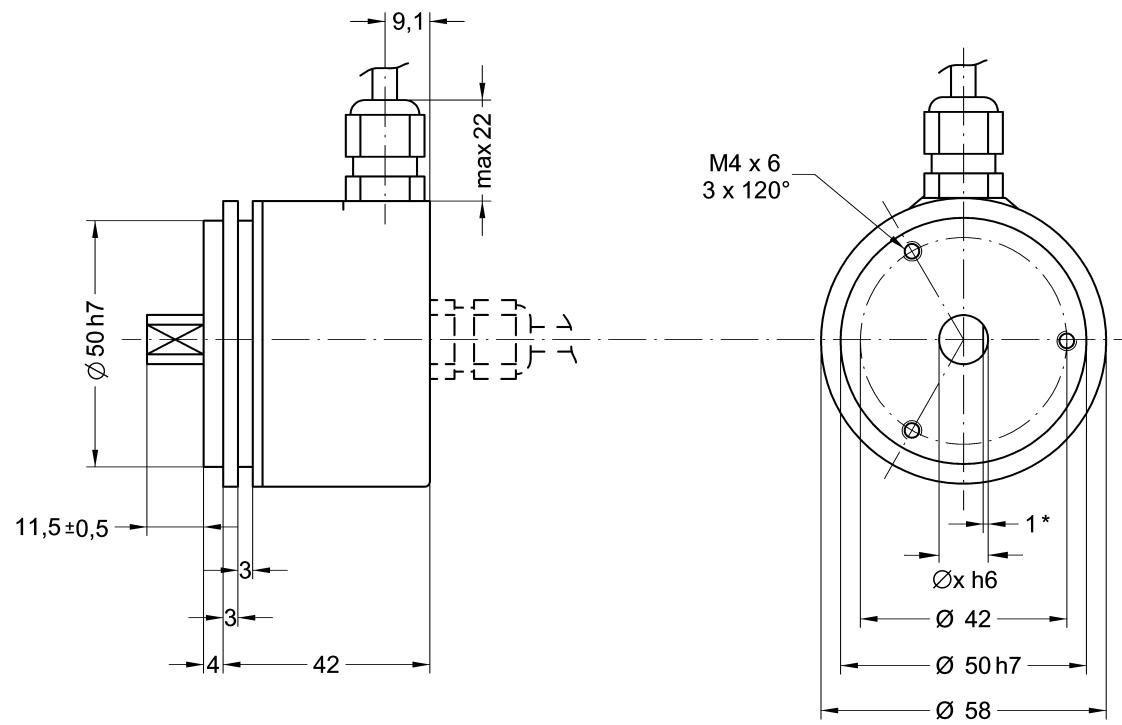
with complementary outputs

8 wires cable (1 m, 3,3ft)

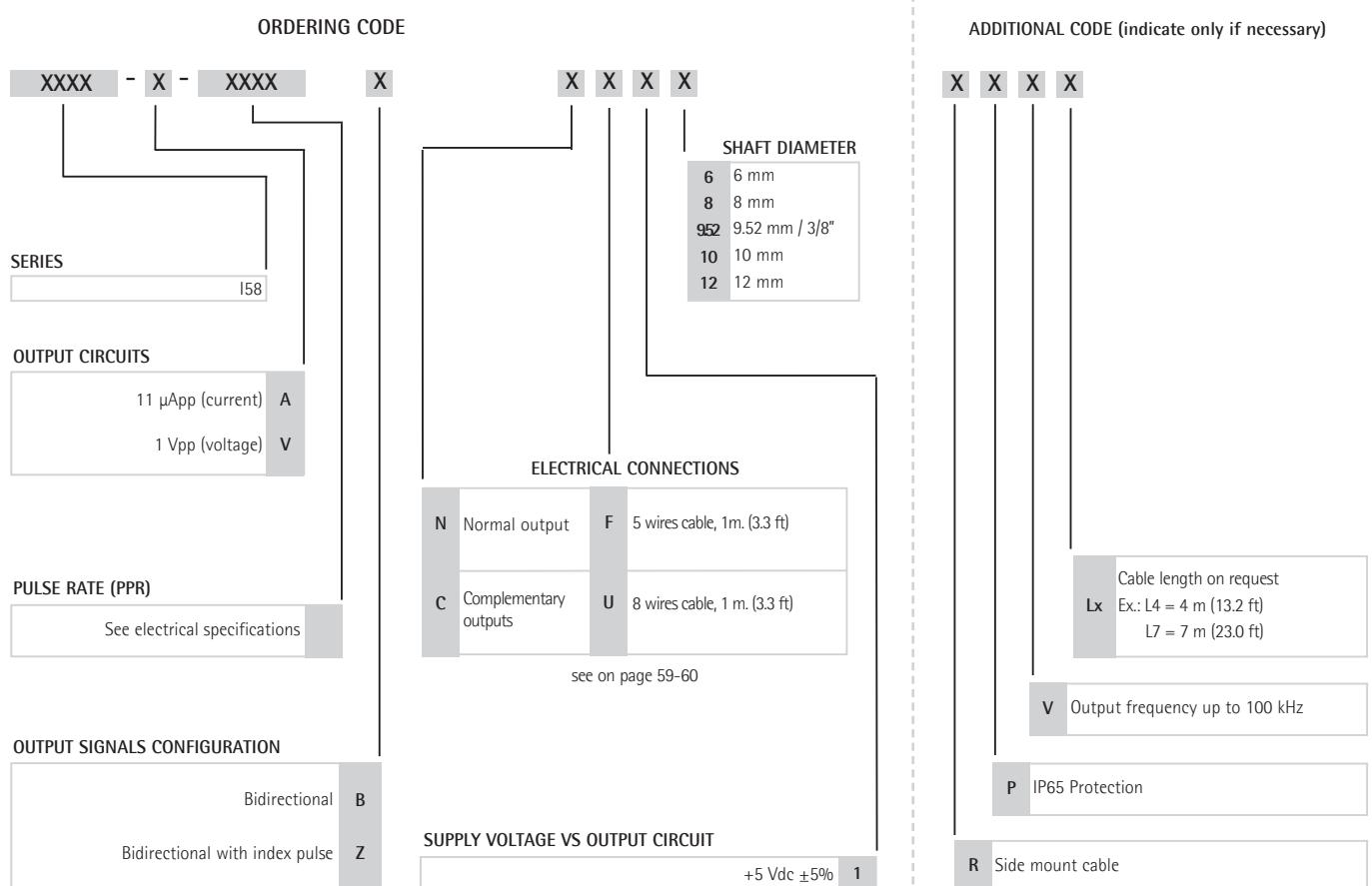
yellow	SIN+	white	Index+
blue	SIN-	grey	Index-
green	COS+	red	+ Vdc
orange	COS-	black	0 Vdc

ACCESSORIES

PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



I58A-I58V



ROTAPULS

Incremental encoders

series

I58C



I58C



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- mounting instructions

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP64
Options:	<ul style="list-style-type: none">Operating temperature range: -40°C +100°C (-40°F +212°F)IP65 Protection

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 6, 8, 10, 12 mm
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1 Ncm (typical)
Moment of inertia:	~15 gcm²
Bearings life:	10⁶ rev. min.
Weight:	~ 0,3 kg (10,6 oz)

ELECTRICAL SPECIFICATIONS

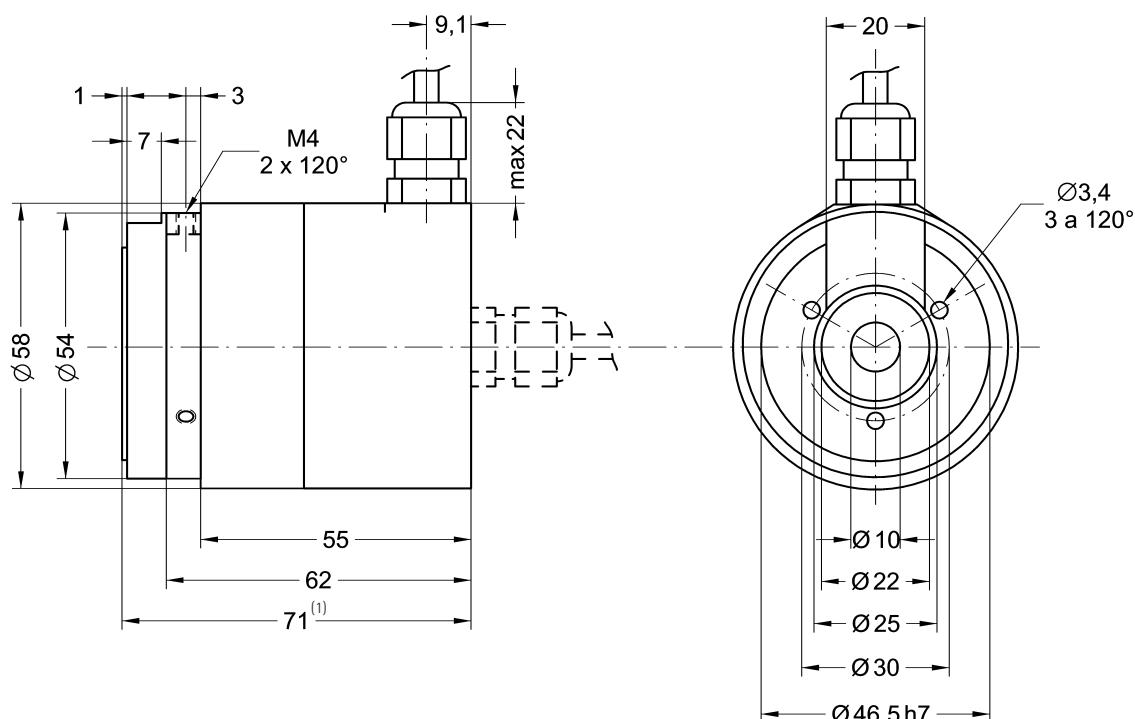
STD pulse rate: (other PPR upon request)	2-4-5-6-10-12-15-16-18-20-24-25-30-35-36-39 40-45-50-60-64-70-80-90-100-120-122 125-127-142-150-180-200-216-236-240 250-254-256-267-270-300-314-360-375 400-410-433-435-471-500-512-600-625 628-635-720-750-784-800-875-900-946 1000-1024-1068-1099-1200-1250-1270 1440-1500-1800-2000-2048-2250-2400-2500 3000-3600-4000-4096-5000-6000-9000-10000
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	NPN o.c., PNP o.c., Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	<ul style="list-style-type: none">Output frequency up to 300 kHz max.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

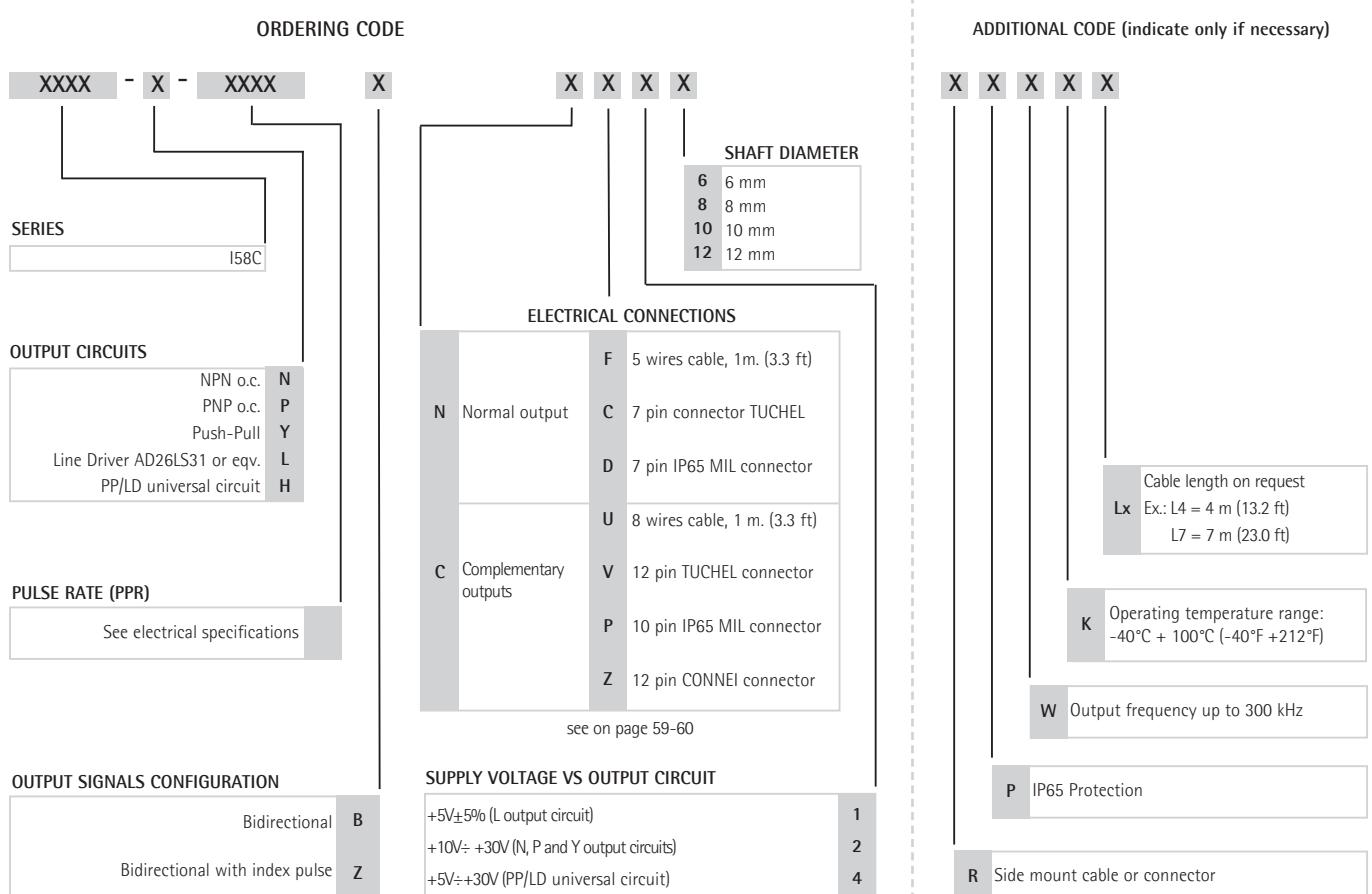
ACCESSORIES

E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
T3475001:	7 pin TUCHEL mating connector
T3635000:	12 pin TUCHEL mating connector
EPFL 121:	12 pin CONNEI mating connector
PAN/PGF:	flexible couplings



I58C

(1) Mechanical dimensions with connector output see on page 64



ROTAPULS

Incremental encoders

series

I65 • IT65



I65



IT65

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C+70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	IP65
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP66 Protection shaft end (torque 2,5 Ncm and 3000 rpm max.)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9,52, 10, 12 mm
Shaft loading (axial and radial):	100 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1,5 Ncm (typical)
Moment of inertia:	~ 50 gcm ²
Bearings life:	400x10 ⁶ rev. min. (10 ⁹ rev. min. with 20 N shaft loading max)
Weight:	~ 0,3 kg (10,6 oz)

ELECTRICAL SPECIFICATIONS

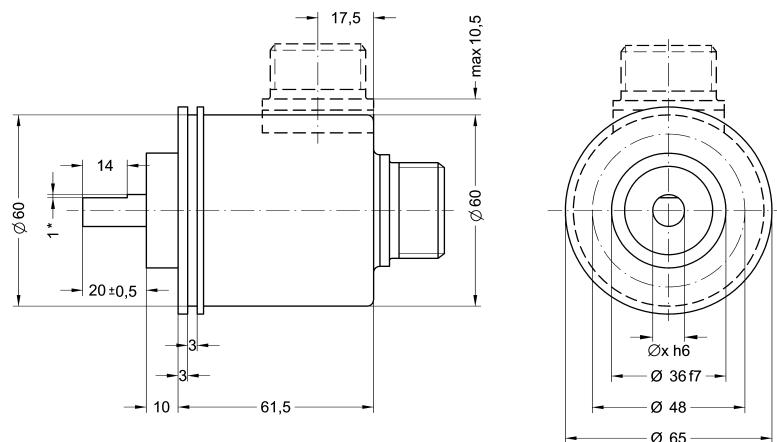
STD pulse rate: (other PPR upon request)	2-4-5-6-10-12-15-16-18-20-24-25-30-35-36-39 40-45-50-60-64-70-80-90-100-120-122 125-127-142-150-180-200-216-236-240 250-254-256-267-270-300-314-360-375 400-410-433-435-471-500-512-600-625 628-635-720-750-784-800-875-900-946 1000-1024-1068-1099-1200-1250-1270 1440-1500-1800-2000-2048-2250-2400-2500 3000-3600-4000-4096-5000-6000-9000-10000
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	NPN o.c., PNP o.c., Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	• Output frequency up to 300 kHz max.

MATERIALS

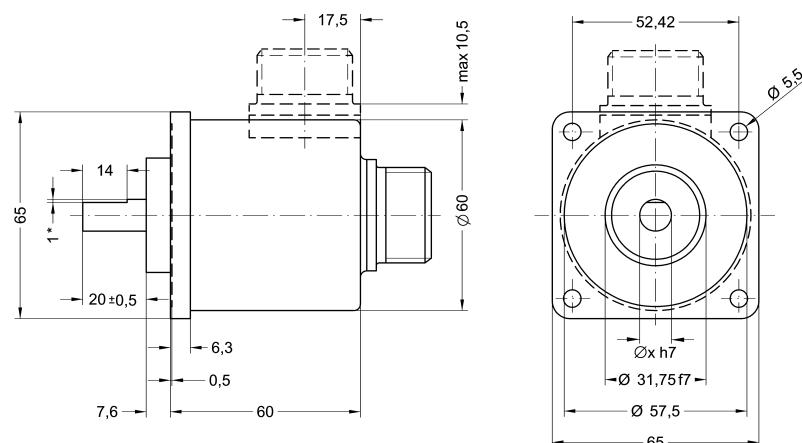
Flange:	non corroding
Housing:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps

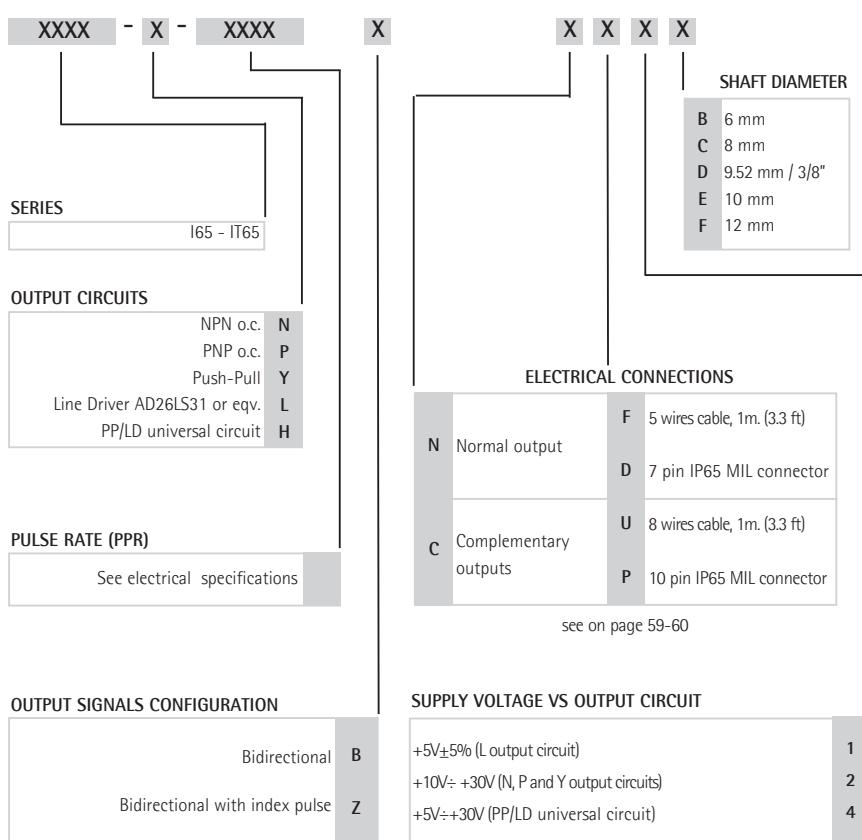


I65



IT65

ORDERING CODE



ADDITIONAL CODE (indicate only if necessary)

X X X X X	Lx	Cable length on request Ex.: L4 = 4 m (13.2 ft) L7 = 7 m (23.0 ft)
	K	Operating temperature range: -40°C + 100°C (-40°F +212°F)
	W	Output frequency up to 300 kHz
	Q	IP66 Protection shaft side
	R	Side mount cable or connector



I105

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C+70°C (-4°F +158°F)
Storage temperature range:	-20°C+80°C (-4°F +176°F) (98% R.H.without condensation)
Protection:	IP64
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP65 protection

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 10 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1 Ncm (typical)
Moment of inertia:	~25 gcm ²
Bearings life:	10 ⁶ rev. min.
Weight:	~ 0,9 kg (31,7 oz)

ELECTRICAL SPECIFICATIONS

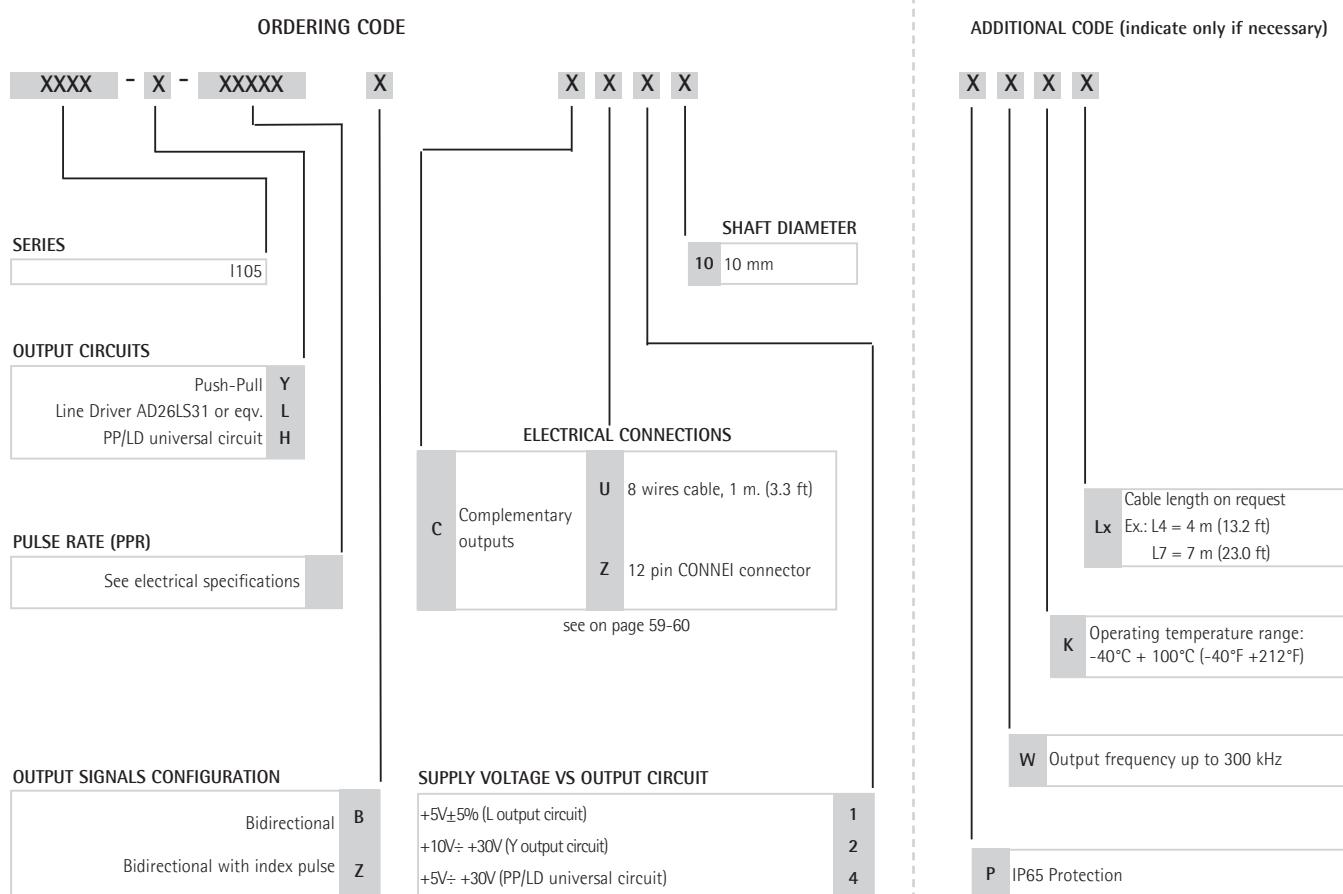
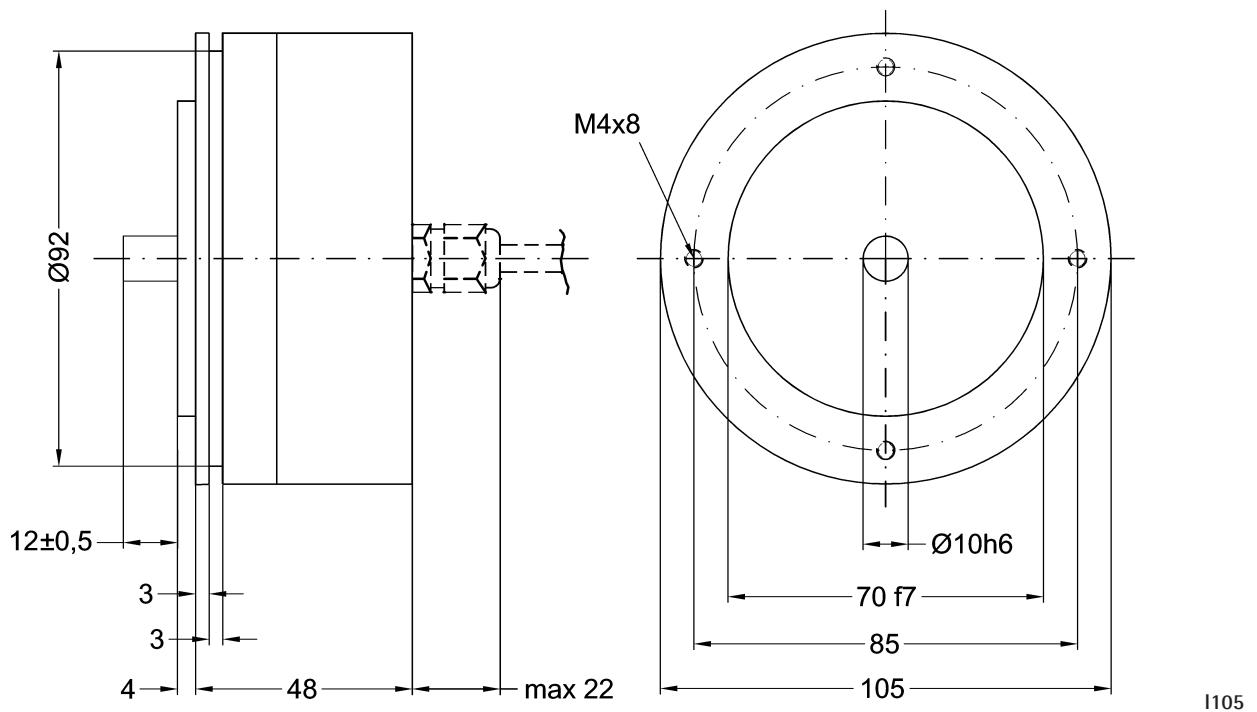
STD pulse rate: (other PPR upon request)	16384-18000
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	100 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	<ul style="list-style-type: none"> • Output frequency up to 300 kHz max.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

EPFL 121:	12 pin CONNEI mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



ROTAPULS

Incremental encoders

series

ICS



ICS



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- application info
- pinion + rack drawing

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP65

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 12 mm
Shaft loading (axial and radial):	100 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 3 Ncm (typical)
Moment of inertia:	~250 gcm ²
Bearings life:	400x10 ⁶ rev. min. (10 ⁹ rev. min. with 20 N shaft loading max)
Weight:	~ 1,2 kg (42,3 oz)

ELECTRICAL SPECIFICATIONS

STD pulse rate (other PPR upon request):	2-4-5-6-10-12-15-16-18-20-24-25-30-35-36-39 40-45-50-60-64-70-80-90-100-120-122-125-127 142-150-180-200-216-236-240-250-254-256 267-270-300-314-360-375-400-410-433-435 471-500-512-600-625-628-635-720-750-784 800-875-900-946-1000-1024-1068
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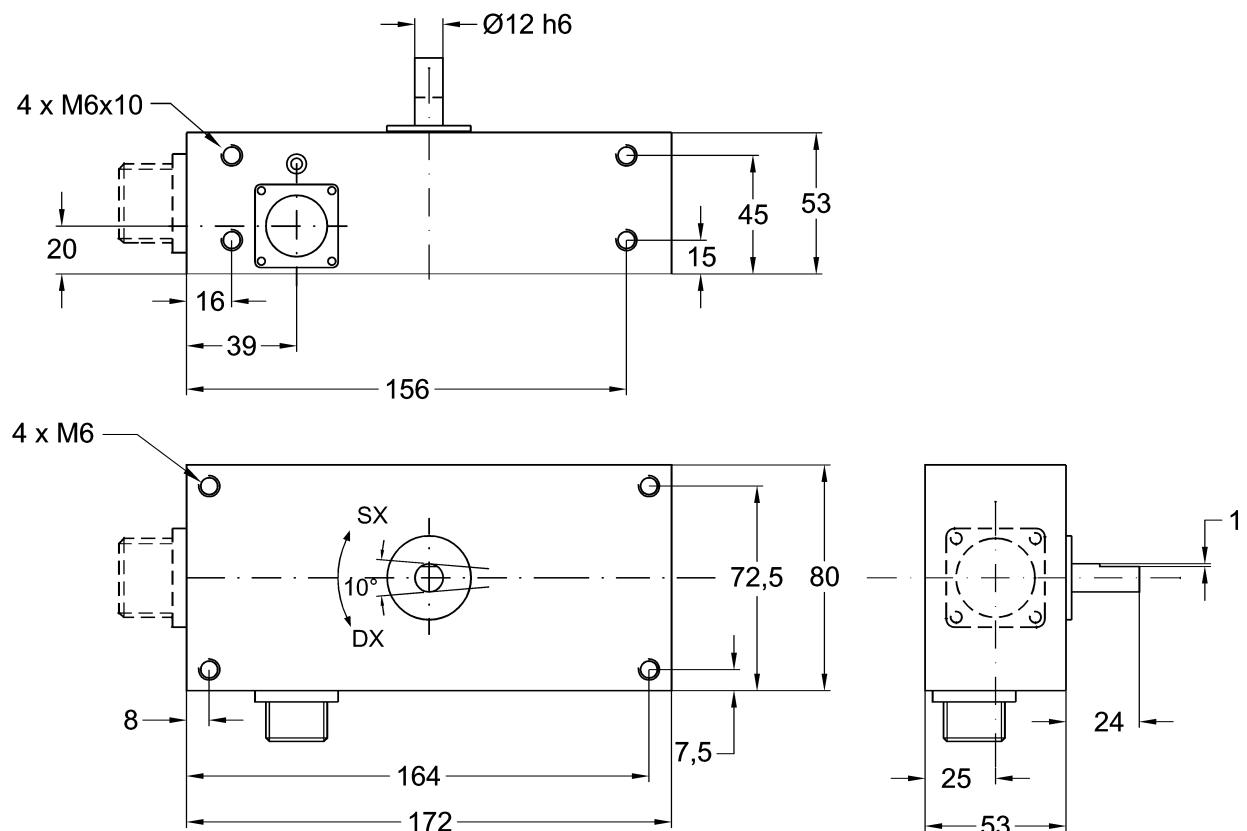
Pulses/mm:	to be result of pinion and rack ratio
Power supply:	+5V±5%, +10V +30V, +5V +30V
Output circuits:	NPN o.c., PNP o.c., Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	60 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.

MATERIALS

Housing:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
LKM-1225:	Z40 pinion
LKM-1224:	M0,79 rack



ICS

ORDERING CODE

ADDITIONAL CODE (indicate only if necessary)

XXXX - X - XXXX	X	X X X X	X	X
SERIES ICS			SHAFT DIAMETER F 12 mm	
OUTPUT CIRCUITS	N P Y L H			
NPN o.c. PNP o.c. Push-Pull Line Driver AD26LS31 or equiv. PP/LD universal circuit				
PULSE RATE (PPR) See electrical specifications				
Bidirectional Bidirectional with index pulse	B Z	N Normal output C Complementary outputs	D 7 pin IP65 MIL connector P 10 pin IP65 MIL connector (only radial)	R Side mount connector
OUTPUT SIGNALS CONFIGURATION		SUPPLY VOLTAGE VS OUTPUT CIRCUIT	1 2 4	AT REST POSITION
		+5V±5% (L output circuit) +10V÷ +30V (N, P and Y output circuits) +5V÷ +30V (PP/LD universal circuit)		DX Right (see drawing) SX Left (see drawing)



CK46

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP64
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP65 Protection (3000 rpm max, torque 1 Ncm)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 6, 6.35 mm
Shaft loading (axial and radial):	20 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 0,5 Ncm (typical)
Moment of inertia:	~20 gcm²
Bearings life:	10⁹ rev. min.
Weight:	~ 0,2 kg (7,0 oz)

ELECTRICAL SPECIFICATIONS

STD pulse rate (other PPR upon request):	1-5-8-10-15-20-25-30-32-40-50-60-64-72-84-90 100-125-127-150-176-180-200-250-300-314-320 360-400-500-540-600-625-635-720-900-1000 1021-1024-1080-1200-1250-1440-1500-1600 2000-2500-3000-3600
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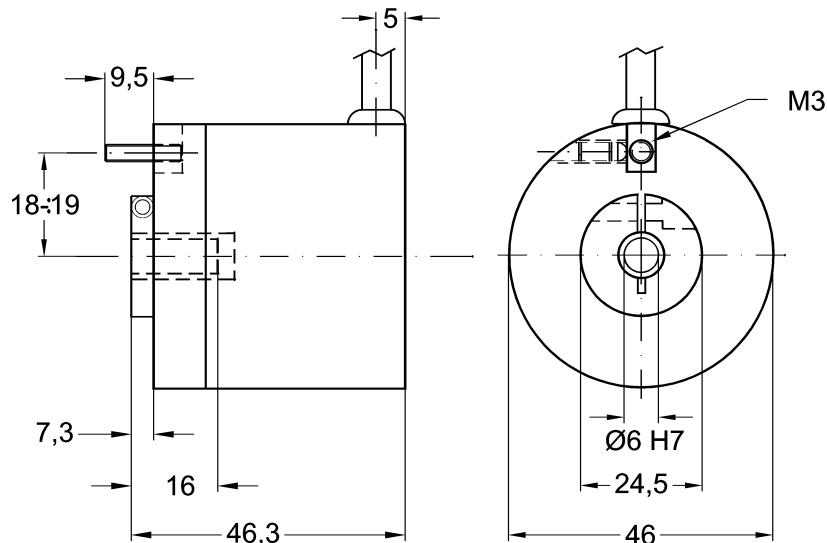
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	60 kHz max.
Input current:	50 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

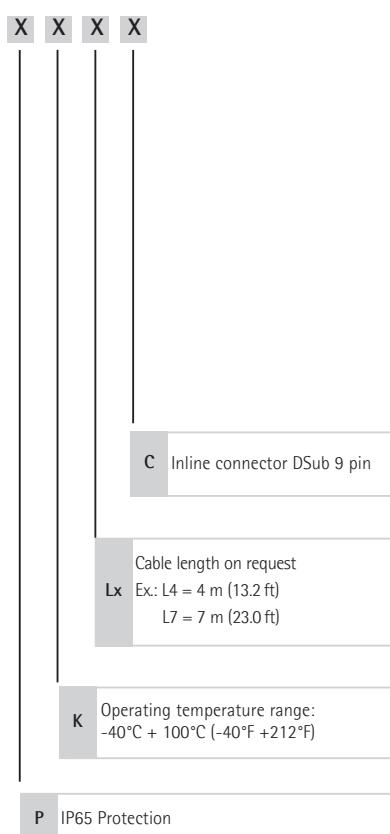
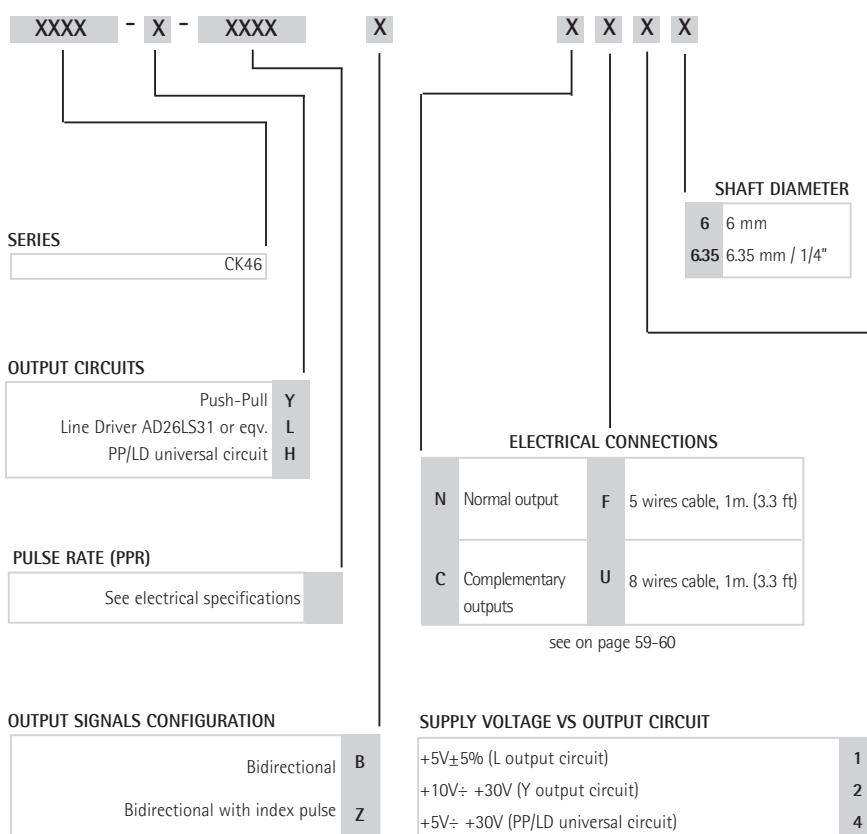
EDE9S:	9 pin DSub mating connector
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CK46

ORDERING CODE

ADDITIONAL CODE (indicate only if necessary)





C50

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP54
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP65 Protection

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 6, 6.35, 8, 9.52, 10 mm
Shaft loading (axial and radial):	20 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 0,8 Ncm (typical)
Moment of inertia:	~ 20 gcm ²
Bearings life:	10 ⁹ rev. min.
Weight:	~ 0,1 kg (3,5 oz)

ELECTRICAL SPECIFICATIONS

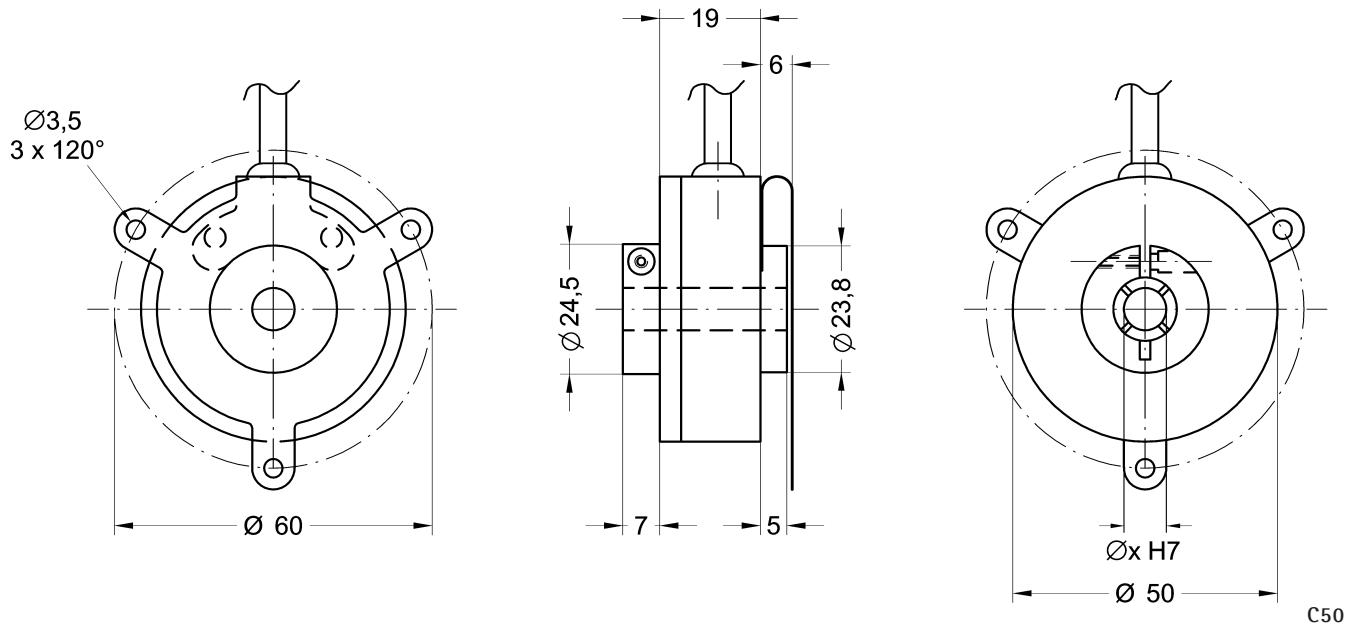
STD pulse rate: (other PPR upon request)	6-10-12-15-25-36-40-45-50-60-80-90-100-180 200-250-256-300-360-400-500-512-900-1000 1024-1500-2000-2048-2500
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version)
Optoelectronic life:	100.000 hrs min.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

EDE9S:	9 pin DSub mating connector
--------	-----------------------------



ORDERING CODE

XXXX - X - XXXX	X	X X X X	SHAFT DIAMETER
SERIES	C50		6 6 mm 635 6.35 mm / 1/4" 8 8 mm 952 9.52 mm / 3/8" 10 10 mm
OUTPUT CIRCUITS	Push-Pull Y Line Driver AD26LS31 or equiv. L PP/LD universal circuit H	X	ELECTRICAL CONNECTIONS
PULSE RATE (PPR)	See electrical specifications	X	N Normal output F 5 wires cable, 1m. (3.3 ft) C Complementary outputs U 8 wires cable, 1m. (3.3 ft)
OUTPUT SIGNALS CONFIGURATION	Bidirectional B Bidirectional with index pulse Z	X	see on page 59-60
SUPPLY VOLTAGE VS OUTPUT CIRCUIT	+5V±5% (L output circuit) +10V÷+30V (Y output circuit) +5V÷+30V (PP/LD universal circuit)	X	1 2 4

ADDITIONAL CODE (indicate only if necessary)

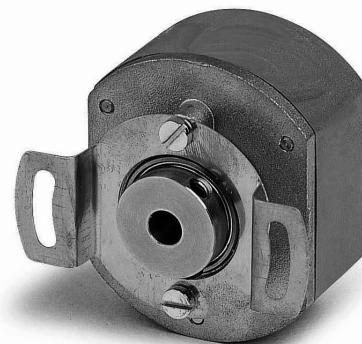
X X X X	C	Inline connector DSub 9 pin
	Lx	Cable length on request Ex.: L4 = 4 m (13.2 ft) L7 = 7 m (23.0 ft)
	K	Operating temperature range: -40°C + 100°C (-40°F +212°F)
	P	IP65 Protection

ROTAPULS

Feedback encoders for brushless motors

series

CB50



CB50

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +100°C (-4°F + 212°F)
Storage temperature range:	-25°C+100°C (-13°F + 212°F) (98% R.H.without condensation)
Protection:	IP20

MECHANICAL SPECIFICATIONS

Dimension:	see drawing
Shaft hollow:	Ø 6, 6.35, 8, 9.52, 10 mm
Shaft loading (axial and radial):	20 N max.
Shaft rotational speed:	6000 rpm
Weight:	0,1 Kg (3,5 oz)
Starting torque at 20°C	0,8 Ncm (typical)
Moment of inertia	~20 gcm ²
Misalignment	± 0,3 mm axial ± 0,06 mm radial ± 0,2° mm angular
Bearings life:	2x10 ⁶ rev/min.
Weight:	~ 0,1 Kg (3,5 oz)

ELECTRICAL SPECIFICATIONS

Pulse rate - Poles (other PPR upon request):	1024/8-2000/4-2000/6-2048/6-2048/8-2500/8
With U, V, W commutations signals	4 - 6 - 8 poles
Power supply:	+5V ±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Input current:	70 mA max.
Frequency response:	200 kHz max.
Protection:	against inversion of polarity (except +5Vdc version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.

MATERIALS

Flange:	non corrodin
Housing:	plastic
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

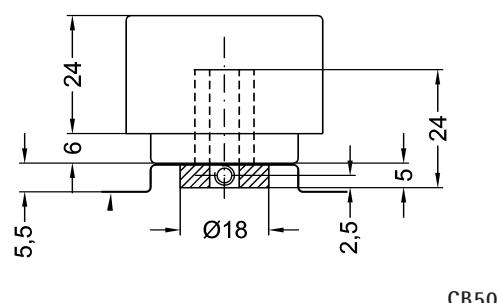
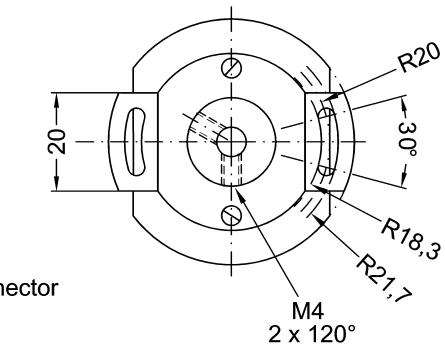
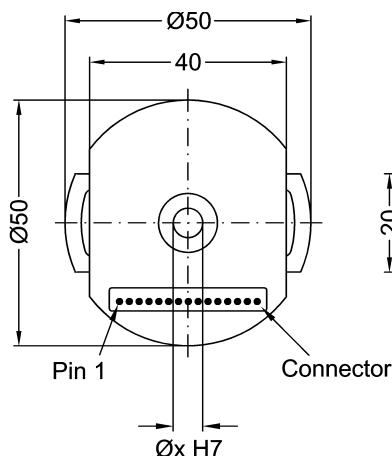
ELECTRICAL CONNECTIONS

15 pin PCB connector

1	0 Vdc	9	U
2	+ Vdc	10	V
3	A	11	W
4	B	12	/U
5	0	13	/V
6	/A	14	/W
7	/B	15	CASE
8	/0		

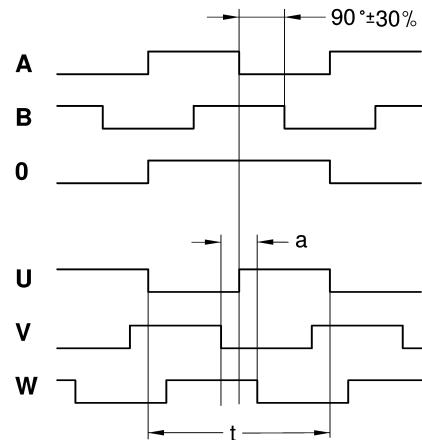
ACCESSORIES

EC-CB50: mating connector with cable (30 cm/11.8 in.)



OUTPUT PHASE SHIFT

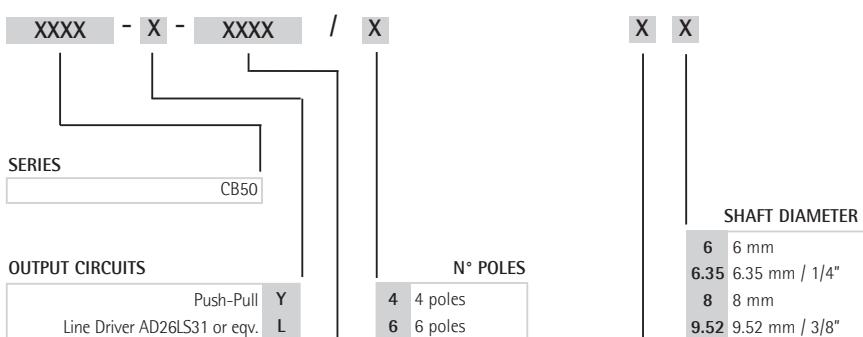
CCW ROTATION (seen from shaft side)



MECHANICAL ANGLES

Nº of poles	a	t
4	$30^\circ \pm 1^\circ$	180°
6	$20^\circ \pm 1^\circ$	120°
8	$15^\circ \pm 1^\circ$	90°

ORDERING CODE



SUPPLY VOLTAGE VS OUTPUT CIRCUIT

+5V±5% (L output circuit)	1
+10V÷ +30V (Y output circuit)	2
+5V÷ +30V (PP/LD universal circuit)	4

PULSE RATE (PPR)

See electrical specifications

ROTAPULS

Incremental Encoders

series

C58 • C59 • C60



C58-C59-C60

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP64
Option:	• IP65 Protection (3000 rpm max, torque 1 Ncm)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 14, 15 mm
Shaft loading (axial and radial):	30 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1,5 Ncm (typical)
Moment of inertia:	~30 gcm²
Bearings life:	10⁹ rev. min.
Weight:	~ 0,3 kg (10,6 oz)

ELECTRICAL SPECIFICATIONS

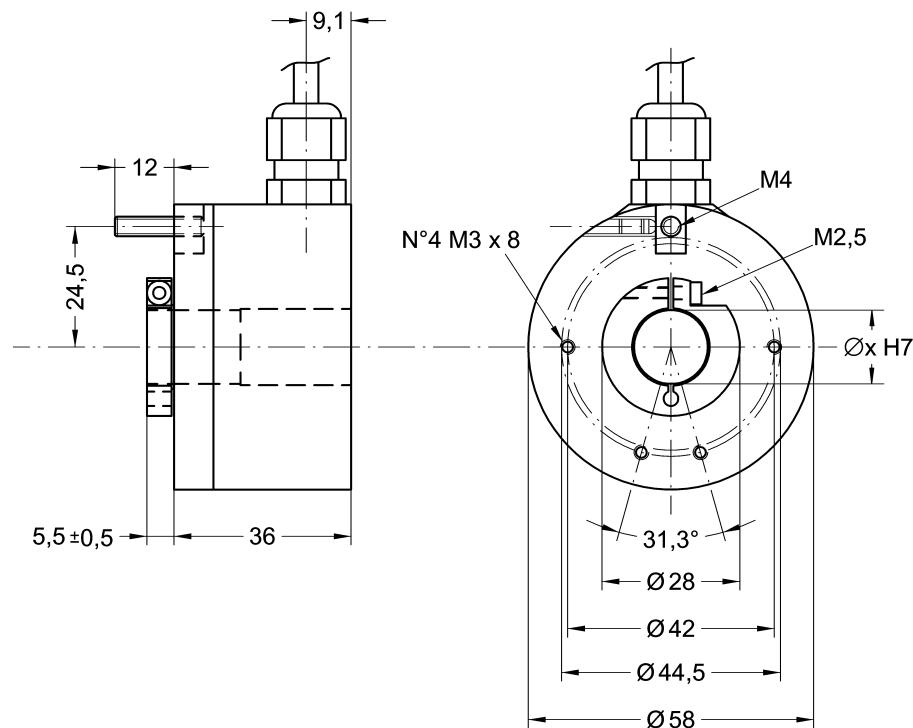
STD pulse rate: (other PPR upon request)	2-4-5-10-12-15-16-18-20-24-25-30-35-36-39-40 45-50-60-64-70-80-90-100-120-122-125-142 150-180-200-236-250-267-270-300-314-360-400 410-433-435-471-500-600-625-628 635-720-784 800-875 900-946-1000-1024
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	60 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.

MATERIALS

Flange:	non corroding
Housing:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

EDE9S:	9 pin DSub mating connector
BR1:	Reducing sleeves



C58

ORDERING CODE

XXXX - X - XXXX

SERIES

C58 - C59* - C60*

* Dimensional drawing on page 65

OUTPUT CIRCUITS

Push-Pull

Line Driver AD26LS31 or eqv.

PP/LD universal circuit

Y

L

H

PULSE RATE (PPR)

See electrical specifications

OUTPUT SIGNALS CONFIGURATION

Bidirectional

Bidirectional with index pulse

Z

X

X X X

SHAFT DIAMETER

14 14 mm

15 15 mm

Reducing sleeves
see on page 75

ELECTRICAL CONNECTIONS

N Normal output

F 5 wires cable, 1m. (3.3 ft)

C Complementary outputs

U 8 wires cable, 1m. (3.3 ft)

ADDITIONAL CODE (indicate only if necessary)

X X X

C Inline connector DSub 9 pin

Lx Cable length on request
Ex: L4 = 4 meters (13.2 ft)
L7 = 7 meters (23.0 ft)

P IP65 Protection

SUPPLY VOLTAGE VS OUTPUT CIRCUIT

+5V±5% (L output circuit)

+10V÷ +30V (Y output circuits)

+5V÷ +30V (PP/LD universal circuit)

1

2

4

ROTAPULS

Incrementals Encoders

series

C58A • C58R



C58A - C58R

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C+70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H.without condensation)
Protection:	IP64
Options:	• IP65 Protection (3000 rpm max, torque 1 Ncm)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 14,15 mm
Shaft loading (axial and radial):	30 N max
Shaft rotational speed:	6000 rpm max
Starting torque at 20°C:	≤ 1,5 Ncm (typical)
Moment of inertia:	~30 gcm ²
Bearings life:	10 ⁶ rev. min.
Weight:	~ 0,4 kg (14,1 oz)

ELECTRICAL SPECIFICATIONS

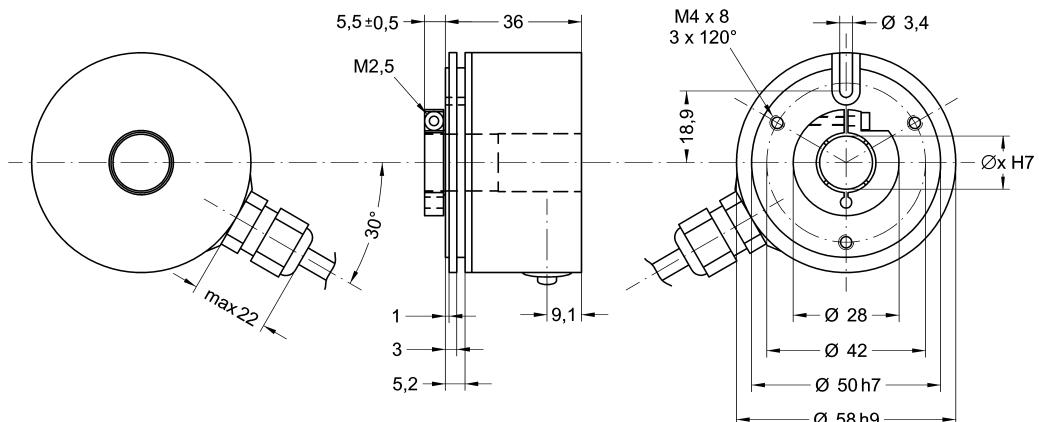
STD pulse rate (other PPR upon request):	6-10-12-15-25-36-40-45-50-60-80-90-100-180 200-250-256-300-360-400-500-512-900-1000 1024-1500-2000-2048-2500
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	output freq. up to 300 KHz

MATERIALS

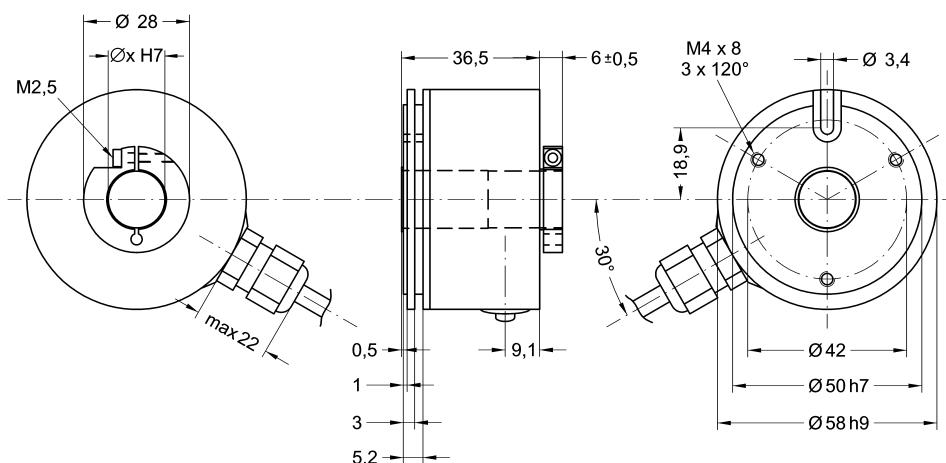
Flange:	non corroding
Housing:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

EDE9S:	9 pin DSub mating connector
BR1:	Reducing sleeves

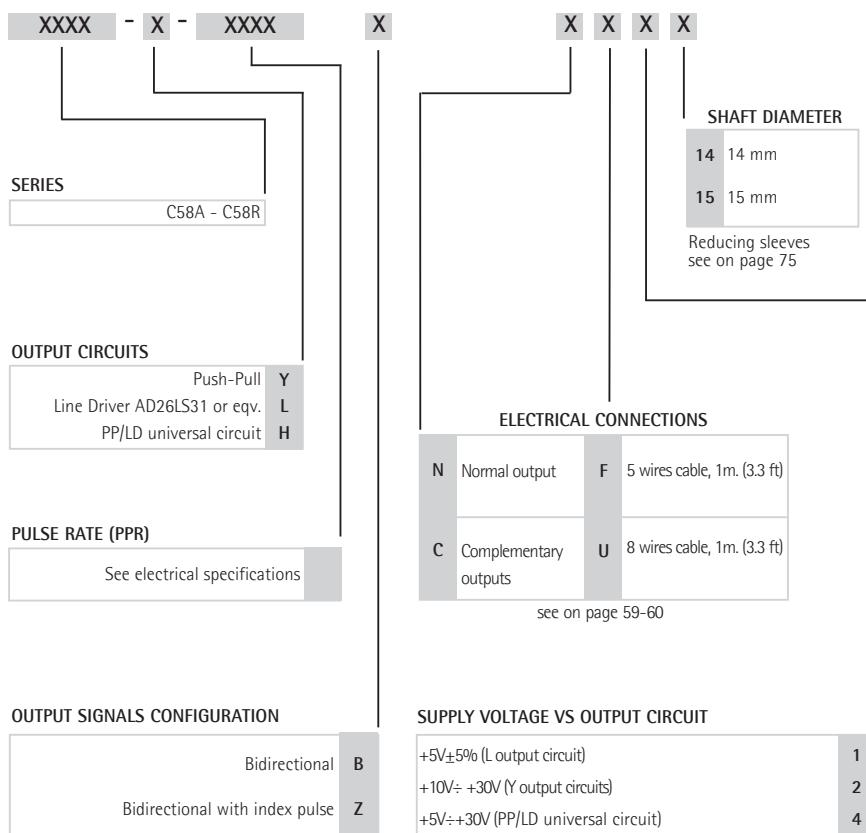


C58A

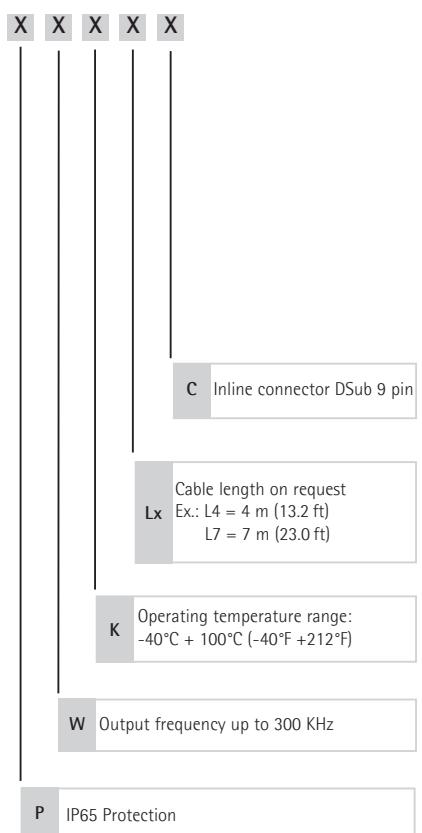


C58R

ORDERING CODE



ADDITIONAL CODE (indicate only if necessary)



ROTAPULS

Incrementals Encoders

series

CK58 • CK59 • CK60



CK58-CK59-CK60

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C+70°C (-4°F +158°F)
Storage temperature range:	-20°C+80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP64
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP65 Protection (3000 rpm max, torque 1 Ncm)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 14, 15 mm
Shaft loading (axial and radial):	30 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1,5 Ncm (typical)
Moment of inertia:	~30 gcm²
Bearings life:	10³ rev. min.
Weight:	~ 0,4 kg (14,1 oz)

ELECTRICAL SPECIFICATIONS

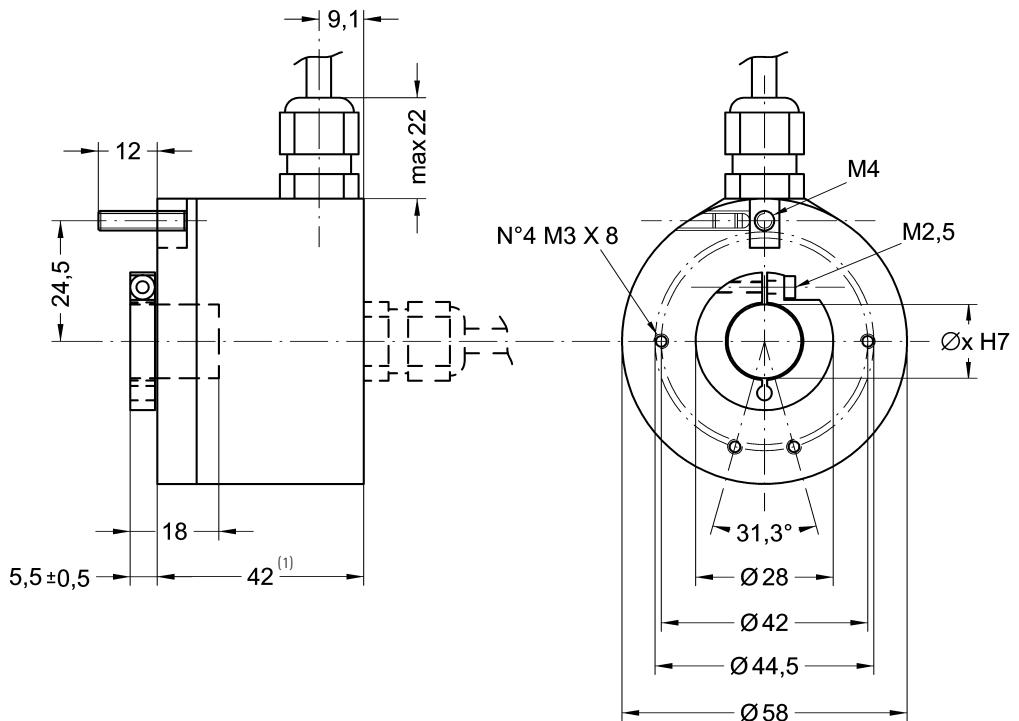
STD pulse rate (other PPR upon request):	2-4-5-6-10-12-15-16-18-20-24-25-30-35-36-39 40-45-50-60-64-70-80-90-100-120-122 125-127-142-150-180-200-216-236-240-250 254-256-267-270-300-314-360-375-400-410 433-435-471-500-512-600-625-628-635-720 750-784-800-875-900-946-1000-1024-1068 1099-1200-1250-1270-1440-1500-1800-2000 2048-2250-2400-2500-3000-3600-4000-4096 5000-6000-9000-10000
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	NPN o.c., PNP o.c., Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	• Output frequency up to 300 kHz max.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

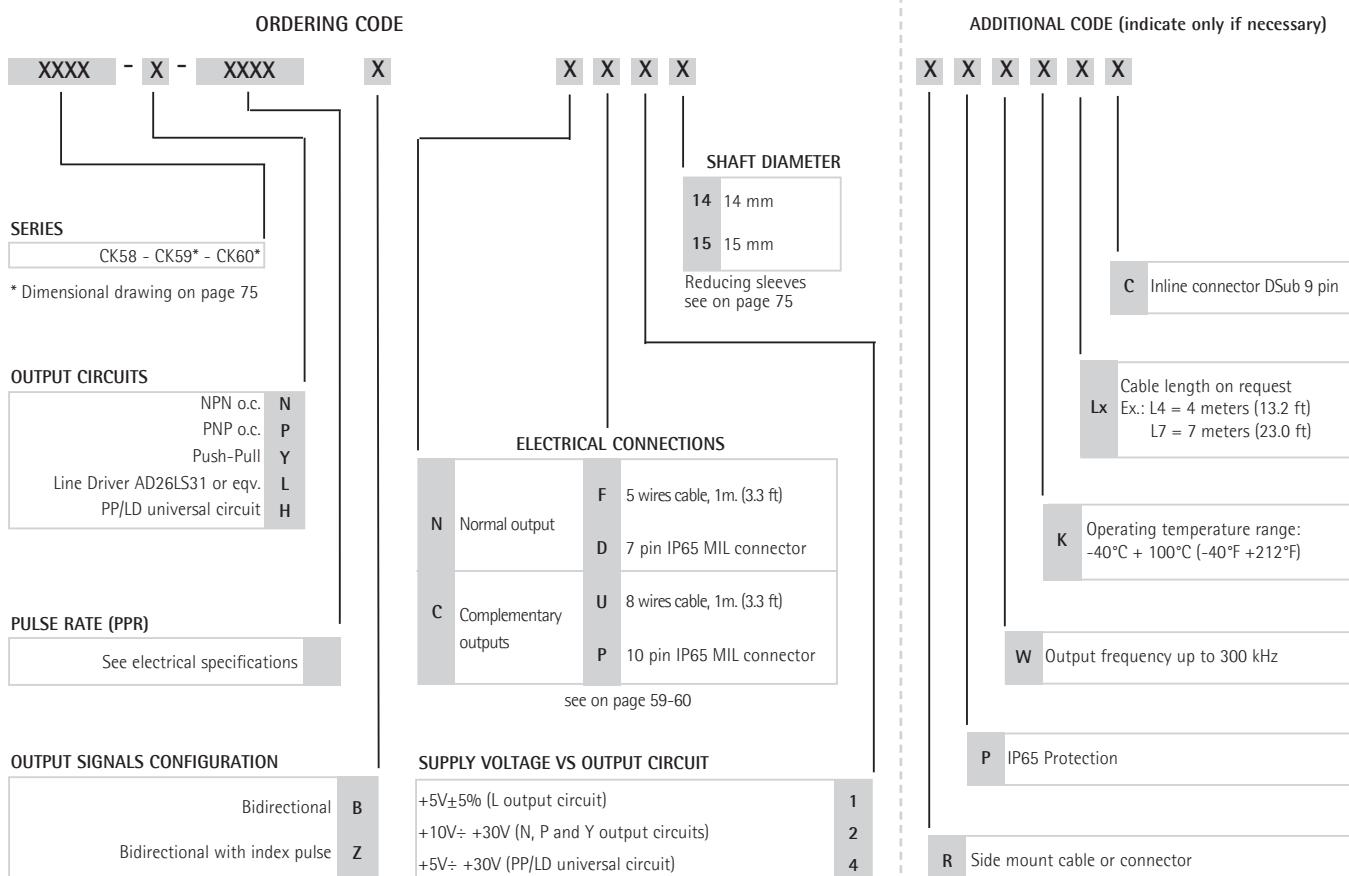
ACCESSORIES

E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
EDE9S:	9 pin DSub mating connector
BR1:	Reducing sleeves



(1) Mechanical dimensions with connector output see on page 64

CK58





C80

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H.without condensation)
Protection:	IP64
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP65 Protection (3000 rpm max, torque 2 Ncm)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 6 ÷ 30 mm
Shaft loading (axial and radial):	30 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	≤ 1,5 Ncm (typical)
Moment of inertia:	~30 gcm ²
Bearings life:	10 ⁹ rev. min.
Weight:	~ 0,4 kg (14,1 oz)

ELECTRICAL SPECIFICATIONS

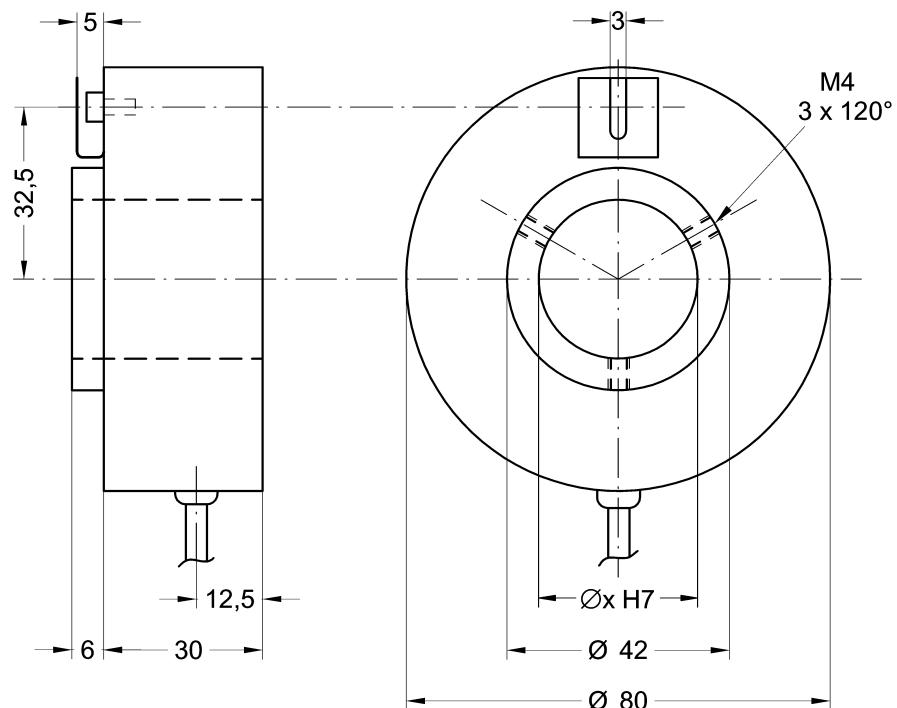
STD pulse rate: (other PPR upon request)	12-100-200-360-400-500-1000-1024-2000-2048 (2000 and 2048 without index pulse)
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	70 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.

MATERIALS

Flange:	non corrod़ing
Housing:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

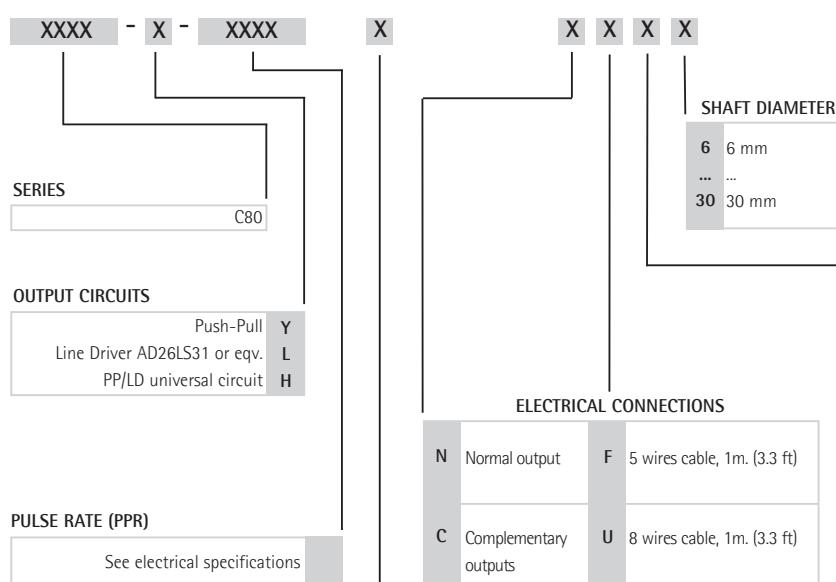
ACCESSORIES

EDE9S:	9 pin DSub mating connector
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C80

ORDERING CODE



ADDITIONAL CODE (indicate only if necessary)

X X X X	C	Inline connector DSub 9 pin
	Lx	Cable length on request Ex: L4 = 4 m (13.2 ft) L7 = 7 m (23.0 ft)
	K	Operating temperature range: -40°C + 100°C (-40°F +212°F)
	P	IP65 Protection

OUTPUT SIGNALS CONFIGURATION

Bidirectional

B

Bidirectional with index pulse

Z

SUPPLY VOLTAGE VS OUTPUT CIRCUIT

+5V±5% (L output circuit)

1

+10V÷ +30V (Y output circuit)

2

+5V÷ +30V (PP/LD universal circuit)

4



C81

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	IP54
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP65 Protection (2000 rpm max, torque 2 Ncm)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft hollow:	Ø 20 ÷ 43,97 mm
Shaft loading (axial and radial):	60 N max.
Shaft rotational speed:	2000 rpm@70°C (158°F)/IP54 3000 rpm@100°C (212°F)/IP54 1500 rpm@70°C (158°F)/IP65 2000 rpm@100°C (212°F)/IP65
Starting torque at 20°C:	4 ÷ 12 Ncm (typical)
Moment of inertia:	100 ÷ 450 gcm²
Misalignment:	± 0,3 mm radial ± 0,2 mm axial
Bearings life:	10³ rev. min.
Weight:	0,3 ÷ 0,6 kg (10,6-21,2 oz)

ELECTRICAL SPECIFICATIONS

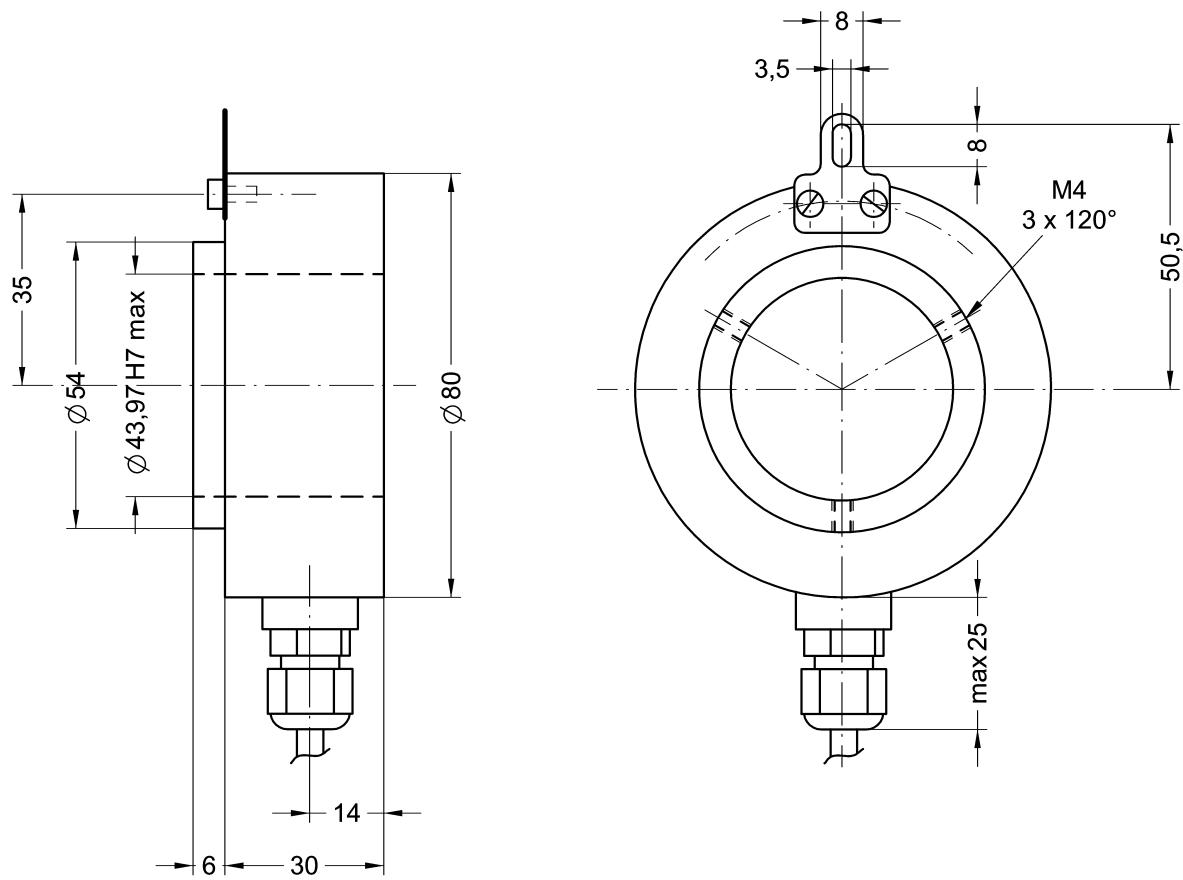
STD pulse rate (other PPR upon request):	12-300-500-1024-2000-2048-2500
Power supply:	+5V±5%, +10V +30V,+5V +30V
Output circuits:	Push-Pull, Line Driver, PP/LD
Output current (per channel):	40 mA max.
Output frequency:	100 kHz max.
Input current:	40 mA max.
Protection:	against inversion of polarity (except +5V version) outputs are protected against short-circuit (except Line Driver version)
Optoelectronic life:	100.000 hrs min.
Option:	• Output freq. 200 kHz max.

MATERIALS

Flange:	steel
Housing:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

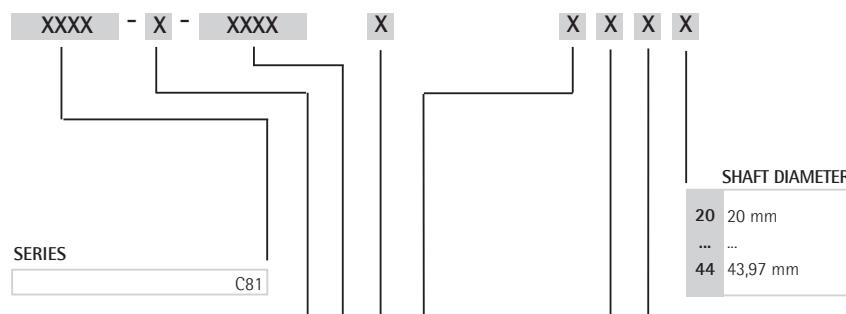
ACCESSORIES

EDE9S:	9 pin DSub mating connector
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C81

ORDERING CODE



ADDITIONAL CODE (indicate only if necessary)

X X X X X	C	Inline connector DSub 9 pin
Lx		Cable length on request Ex.: L4 = 4 m. (13.0 ft) L7 = 7 m. (23.0 ft)
K		Operating temperature range: -40°C + 100°C (-40°F +212°F)
W		Output frequency up to 200 kHz
P		IP65 Protection

OUTPUT SIGNALS CONFIGURATION

Bidirectional	B
Bidirectional with index pulse	Z

SUPPLY VOLTAGE VS OUTPUT CIRCUIT

+5V±5% (L output circuit)	1
+10V÷+30V (Y output circuits)	2
+5V÷+30V (PP/LD universal circuit)	4

ROTACOD

Absolute single turn encoders

series

AS5



AS5

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP65
Option:	• Operating temperature range: -40°C +100°C (-40°F +212°F)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 10, 12 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Moment of inertia:	~80 gcm²
Bearing life:	400x10⁶ rev. min. (10⁶ rev. min. with shaft loading of 20 N max.)
Weight:	~0,3 kg (10,6 oz)
Electrical connections:	16 wires cable, 1 m. (3.3 ft)
Option:	• Inline connector EDA 15P, EDB 25P, ES19MLPV

ELECTRICAL SPECIFICATIONS

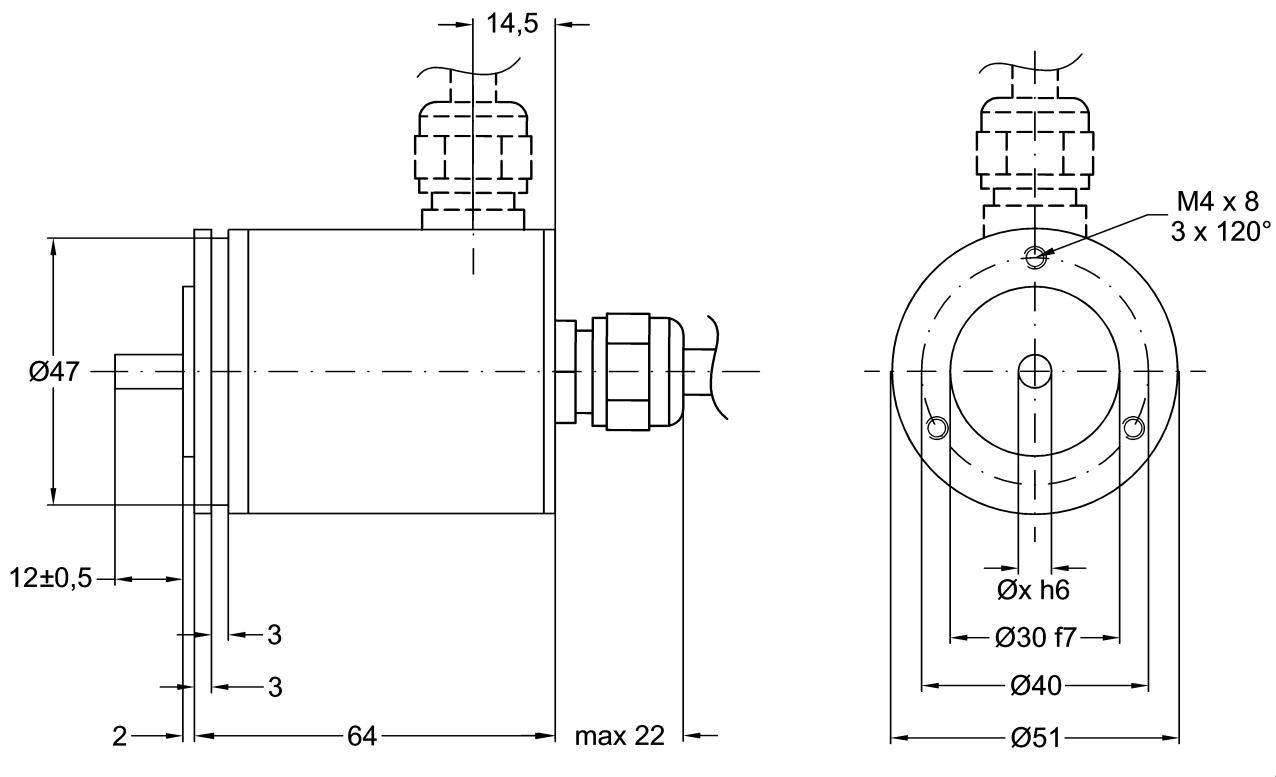
STD codes	Gray, Binary
Power supply:	+10V +30V
Power consumption:	1,2 W
Output circuits:	NPN o.c., PNP o.c., Push-Pull
Output current:	40 mA max.
Output frequency:	60 kHz max.
Accuracy:	± 40% LSB
Protection:	Protected against inversion of polarity, Push-Pull protected against short-circuit
Optoelectronic life:	100.000 h min.
Options:	• LATCH output • TRI-STATE output • Electronic parity bit

MATERIALS

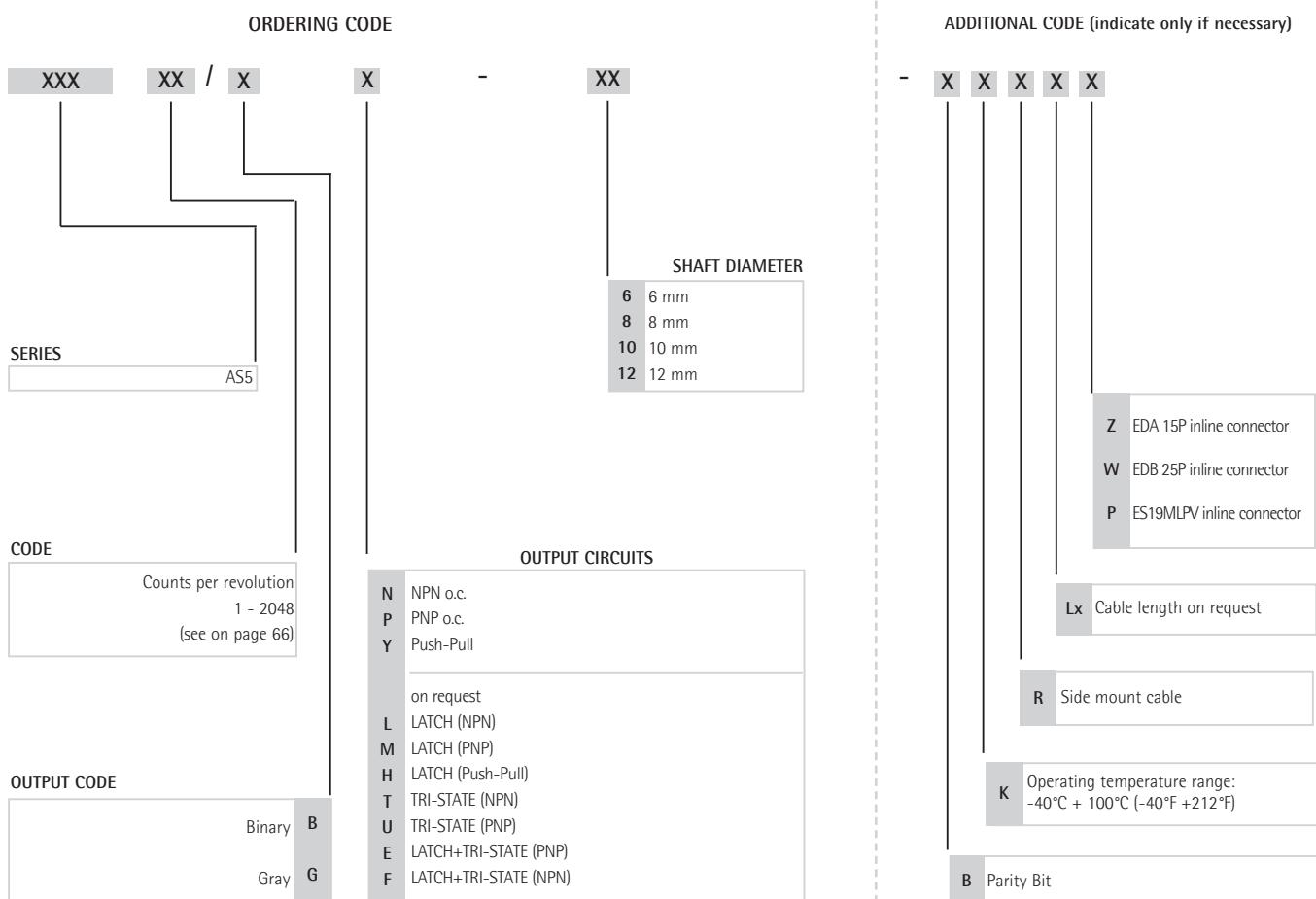
Housing:	non corrod़ing
Flange:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

E19MLS:	19 pin MIL mating connector
EDB 25S:	25 pin DSub mating connector
EDA 15S:	15 pin DSub mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



AS5

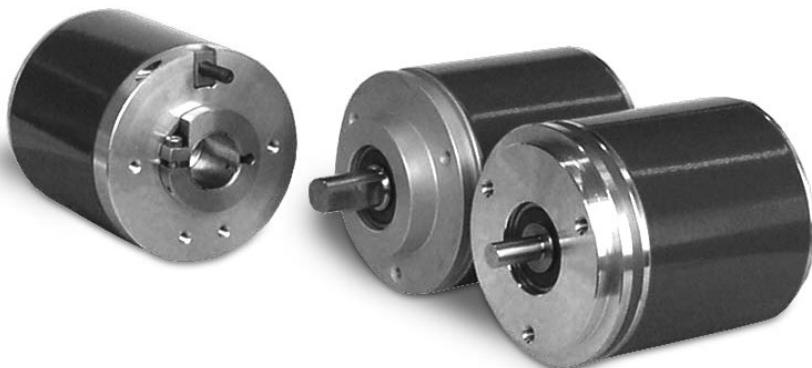


ROTACOD

Absolute single turn encoders

series

AS58 • AS58S • ASC58



AS58-AS58S-ASC58

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP65
Option:	• Operating temperature range: -40°C +100°C (-40°F +212°F)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Moment of inertia:	~95 gcm²
Bearing life:	400x10⁶ rev. min. (10⁹ rev. min. with shaft loading of 20 N max.)
Weight:	~0.3 kg (10.6 oz)
Electrical connections (see on page 62):	E19MLP, E10MLP, E7MLP MIL connector
Options: (see on page 62)	<ul style="list-style-type: none">• EDA 15P connector• EDB 25P connector• cable output 1 m

ELECTRICAL SPECIFICATIONS

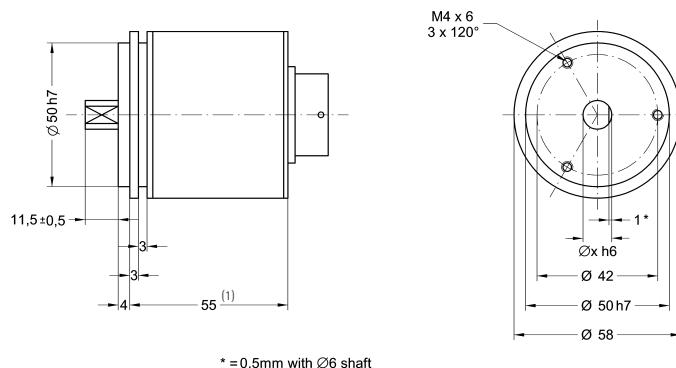
STD codes	Gray, Binary
Power supply:	+10V +30V
Power consumption:	1,2 W
Output circuits:	NPN o.c., PNP o.c., Push-Pull, SSI
Output current:	40 mA max.
Output frequency:	60 kHz max.
Accuracy:	± 30% LSB
Protection:	Protected against inversion of polarity, Push-Pull protected against short-circuit.
Optoelectronic life:	100.000 h min.
Options:	<ul style="list-style-type: none">• LATCH output• TRI-STATE output• Electronic parity bit• Electronic zero setting

MATERIALS

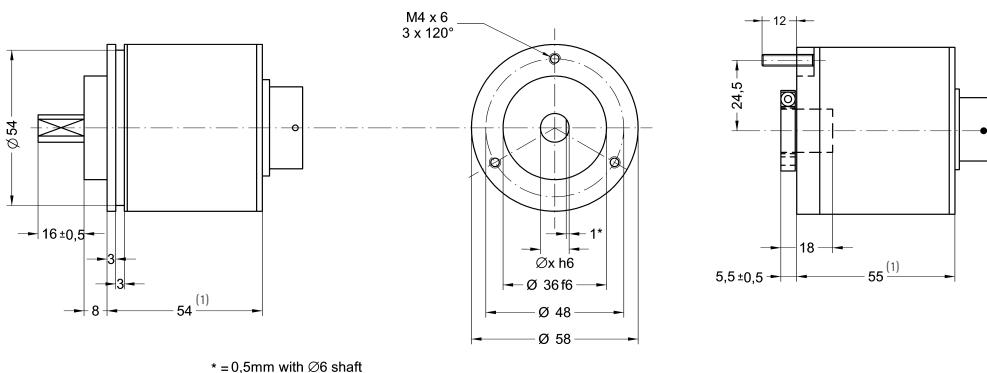
Housing:	non corroding
Flange:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

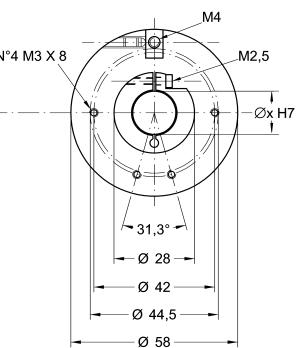
E19MLS:	19 pin MIL mating connector
E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
EDB 25S:	25 pin DSub mating connector
EDA 15S:	15 pin DSub mating connector
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps



AS58



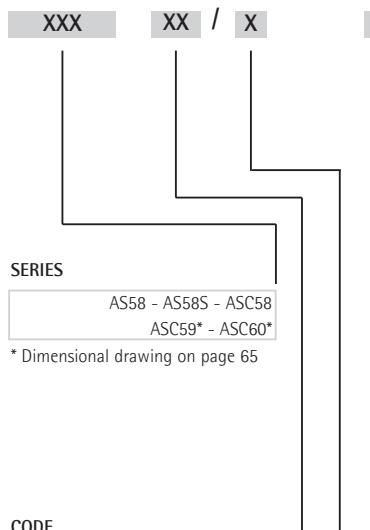
AS58S



ASC58

(1) Mechanical dimensions with connector output see on page 64

ORDERING CODE



CODE
Counts per revolution
1 - 131072
(see on page 66)

OUTPUT CODE

Binary **B**
Gray **G**

SHAFT DIAMETER		SHAFT DIAMETER	
6	6 mm	14	14 mm
8	8 mm	15	15 mm
952	9.52 mm /3/8"	ASCxx	
10	10 mm		Reducing sleeves see on page 75
12	12 mm		

AS58 - AS58S

OUTPUT CIRCUITS

N	NPN o.c.
P	PNP o.c.
Y	Push-Pull
S	SSI serial output RS422 tree format (connector)
R	SSI serial output RS422 tree format (cable)
A	SSI serial output RS422 LSB aligned (connector)
B	SSI serial output RS422 LSB aligned (cable)

L	on request LATCH (NPN)
M	LATCH (PNP)
H	LATCH (Push-Pull)
T	TRI-STATE (NPN)
U	TRI-STATE (PNP)
E	LATCH+TRI-STATE (PNP)
F	LATCH+TRI-STATE (NPN)

* see notes on pag. 69

ADDITIONAL CODE (indicate only if necessary)

- X X X X X X

Lx Cable length on request

Z 15 pin DSub connector
W 25 pin DSub connector

R Side mount cable or connector

K Operating temperature range:
-40°C + 100°C (-40°F + 212°F)

B Parity Bit

E Electronic zero setting

ROTACOD

Absolute single turn encoders

series

AST6



AST6

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP65
Options:	<ul style="list-style-type: none"> • Operating temperature range: -40°C +100°C (-40°F +212°F) • IP66 protection shaft side (with IP65 conn.)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12 mm
Shaft loading (axial and radial):	100 N max.
Shaft rotational speed:	6000 rpm max.
Moment of inertia:	~80 gcm²
Bearing life:	400x10⁶ rev. min. (10⁶ rev. min. with shaft loading of 20 N max.)
Weight:	~0.3 kg (10.6 oz)
Electrical connections (see on page 62):	E19MLP, E10MLP, E7MLP MIL connector
Options:	<ul style="list-style-type: none"> • EDA 15P DSub connector • cable output 1 m

ELECTRICAL SPECIFICATIONS

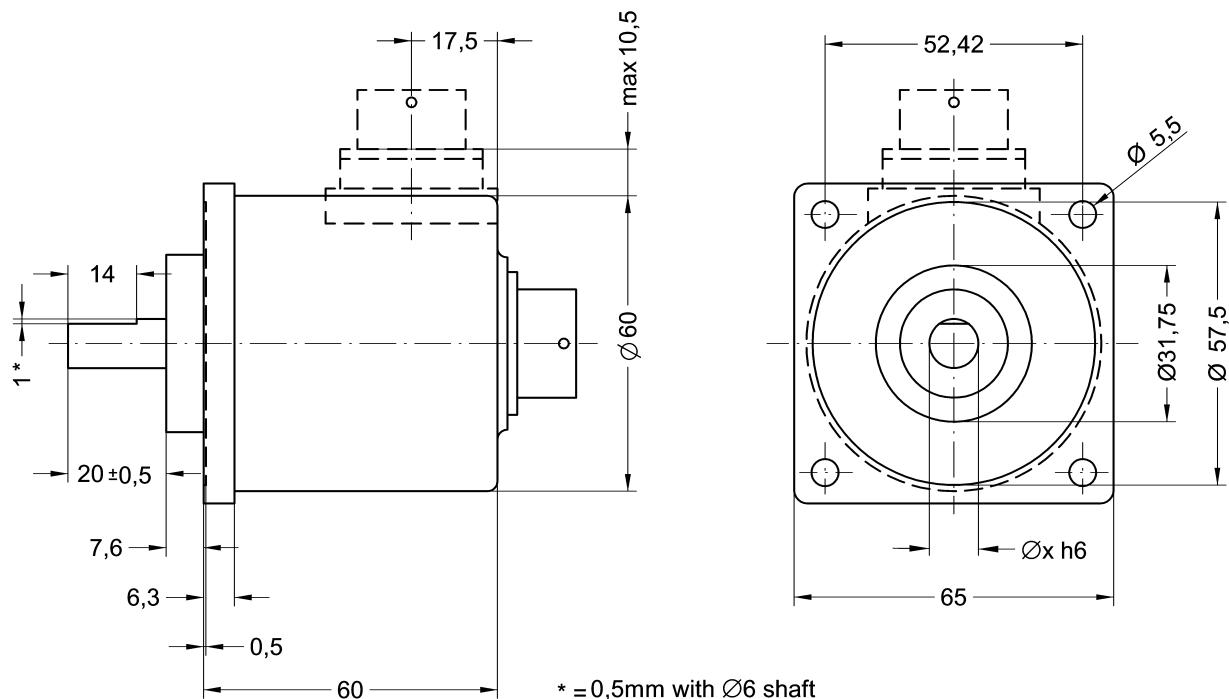
STD codes	Gray, Binary, BCD
Power supply:	+10V +30V
Power consumption:	1,2 W
Output circuits:	NPN o.c., PNP o.c., Push-Pull, SSI
Output current:	40 mA max.
Output frequency:	60 kHz max.
Accuracy:	± 30% LSB
Protection:	Protected against inversion of polarity, Push-Pull protected against short-circuit.
Optoelectronic life:	100.000 h min.
Options:	<ul style="list-style-type: none"> • LATCH output • TRI-STATE output • Electronic parity bit • Electronic zero setting

MATERIALS

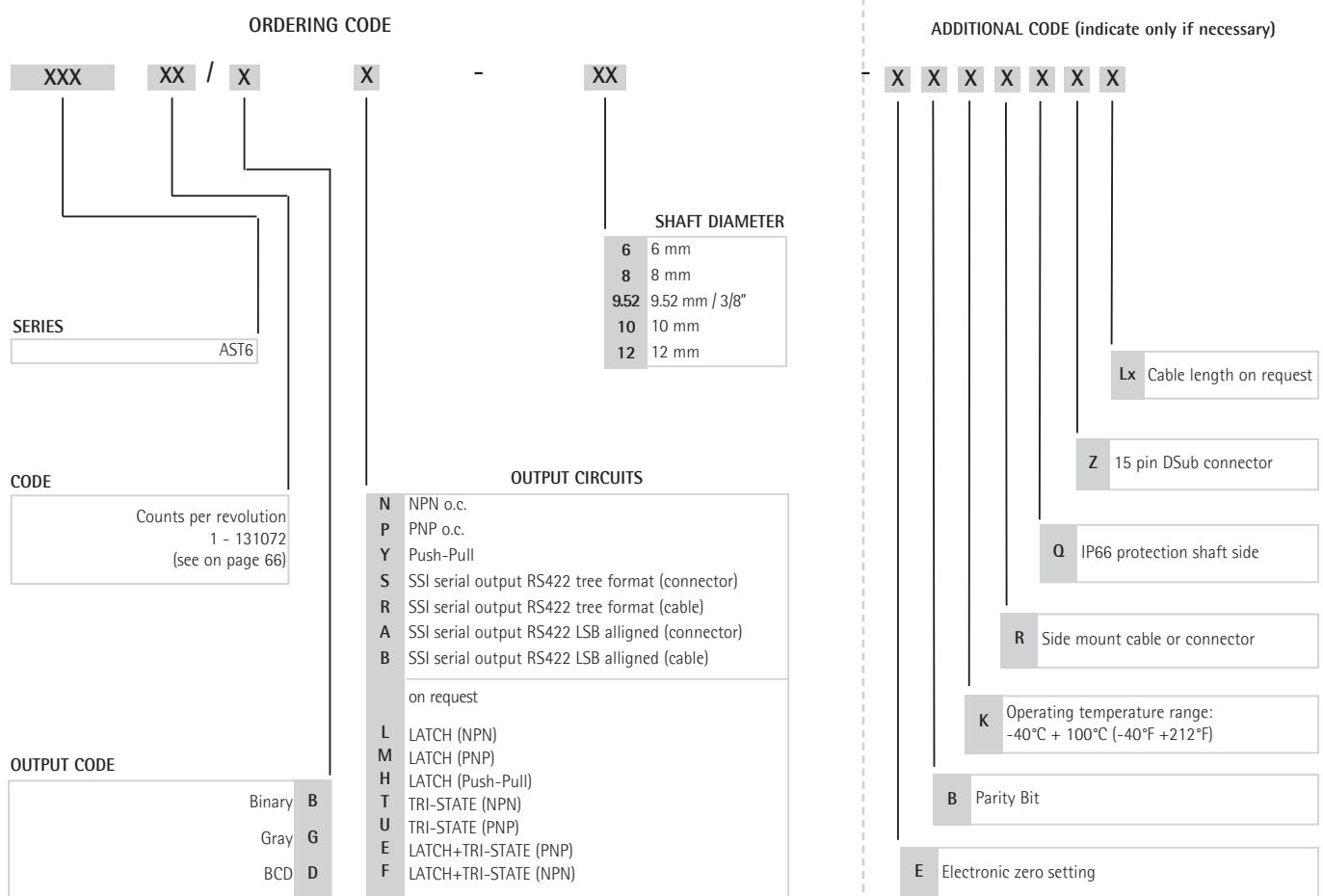
Housing:	non corrod़ing
Flange:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

E19MLS:	19 pin MIL mating connector
E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
EDA 15S:	15 pin DSub mating connector
PAN/PGF:	flexible couplings
BR1:	reducing sleeves



AST6



ROTACAM

Encoder with integrated cam programmer

series

ASR58



ASR58



www.lika.biz

- manual
- software
- datasheet

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	(98% R.H. without condensation) IP65

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max (up to 6000 rpm for short periods)
Starting torque at 20°C:	< 0,2 Ncm (typical)
Moment of inertia:	~95 gcm²
Bearing life:	400x10⁶ rev. min. (10⁶ rev. min. with shaft loading of 20 N max.)
Weight:	~0,3 kg (10,6 oz)
Electrical connections:	EDA 15P and EDB 25P DSub connectors
(see on page 62)	

ELECTRICAL SPECIFICATIONS

Information/rev.:	3600
Resolution:	0,1°
Nr. of cams per program:	120
Nr. of programs:	16
Power supply:	+10V +30V
Power consumption:	2 W
Output:	Push-Pull
Output current (per channel):	100 mA max.
Output frequency:	100 kHz max.
Cam delay:	1μsec
Supplementary output:	Pulse output for speed testing (LSB Binary) Fault signal indicating output status
Protection:	Protected against inversion of polarity and short-circuit.
Optoelectronic life:	100.000 h min.
Option:	• Analog output (programmable on output nr.1) 0V +10V , 0V +5V , -5V +5V

MATERIALS

Housing:	non corroding
Flange:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ELECTRICAL CONNECTIONS

25 pin DSub mating connector

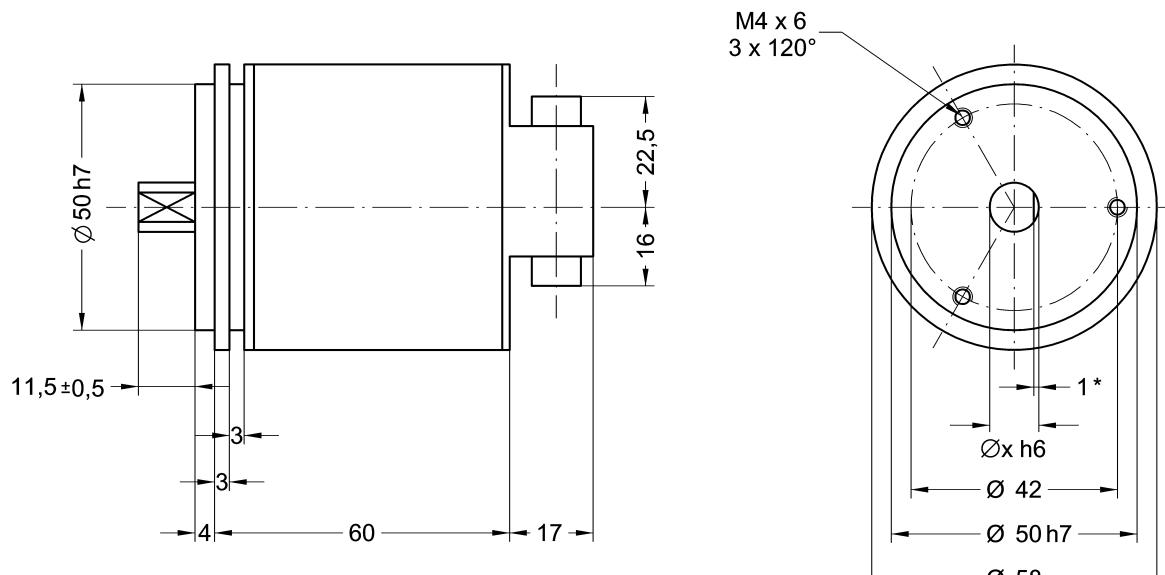
1	OUT1	14	OUT14
2	OUT2	15	OUT15
3	OUT3	16	OUT16
4	OUT4	17	Load Prg
5	OUT5	18	Sel. Prg 2⁰
6	OUT6	19	Sel. Prg 2¹
7	OUT7	20	Sel. Prg 2²
8	OUT8	21	Sel. Prg 2³
9	OUT9	22	Zero setting
10	OUT10	23	Complementary
11	OUT11	24	+10Vdc +30Vdc
12	OUT12	25	0 Vdc
13	OUT13		

15 pin DSub mating connector

1	N.C.	9	N.C.
2	N.C.	10	N.C.
3	N.C.	11	GND
4	Analogue output	12	RXD (RS232)
5	Speed	13	TXD (RS232)
6	GND	14	+10Vdc +30Vdc
7	Fault	15	0 Vdc
8	GND (RS232)		

ACCESSORIES

EDB 25S:	25 pin DSub mating connector
EDA 15S:	15 pin DSub mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



ASR58

ORDERING CODE

XXXXX	XX	-	X
SERIES			
ASR58			
COUNTS PER REV.	3600 CPR	81	

SHAFT DIAMETER

6	6 mm
8	8 mm
9.52	9.52 mm/ 3/8"
10	10 mm
12	12 mm

ADDITIONAL CODE (indicate only if necessary)

X	
	A1 Analogue output 0-10V
	A2 Analogue output 0-5V
	A3 Analogue output -5V +5V

ROTACOD

Absolute single turn encoder with analogue output

series

AS58 A



AS58 A

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H.without condensation)
Protection:	IP65

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	< 1 Ncm (tipico/typical)
Moment of inertia:	~95 gcm²
Bearing life:	400x10⁶ rev. min. (10⁶ rev. min. with shaft loading of 20 N max.)
Weight:	~ 0,3 kg (10,6 oz)
Electrical connections (see on page 62):	E7MLP MIL connector

ELECTRICAL SPECIFICATIONS

Resolution of current analog output AI1 (4-20mA):	$3,9 \times 10^{-6}$ A
Resolution of voltage analog output AV1 (0-5V):	$1,22 \times 10^{-3}$ V
Resolution of voltage analog output AV2 (0-10V):	$2,44 \times 10^{-3}$ V
Power supply:	+15V +30V
Power consumption:	1,2 W
Output frequency:	40 kHz max.
Protection:	against inversion of polarity
Optoelectronic life:	100.000 h min.

MATERIALS

Housing:	non corrodig
Flange:	non corrodig
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ELECTRICAL CONNECTIONS

with analog output AI1

7 pin MIL mating connector

A	- Iout (4-20mA)	E	Fault
B	+ Iout (4-20mA)	F	GND
C	Complementary	G	+15V +30V
D	Hold		

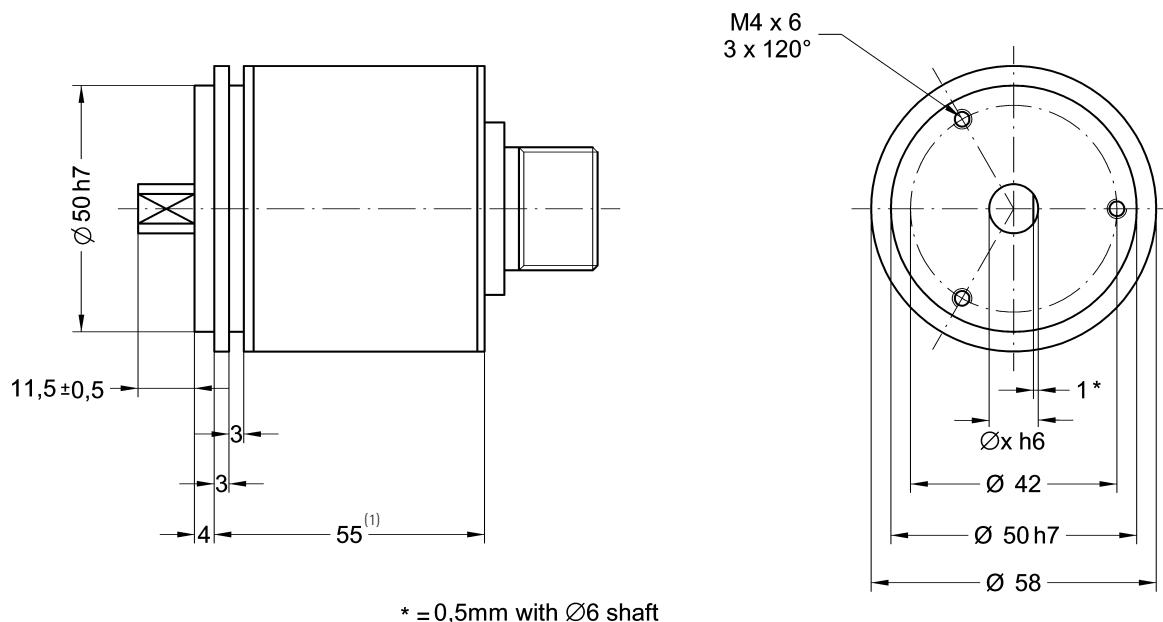
with analog output AV1, AV2

7 pin MIL mating connector

A	GND	E	n.c.
B	+ Vout	F	GND
C	Complementary	G	+15V +30V
D	Hold		

ACCESSORIES

E7MLS:	7 pin MIL mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



$* = 0,5\text{mm}$ with $\varnothing 6$ shaft

AS58 A

(1) Mechanical dimensions with connector output see on page. 64

Description:

Output AI1: Quote 0 = 4mA, Quote 4095 = 20mA

Output AV1: Quote 0 = 0V, Quote 4095 = 5V

Output AV2: Quote 0 = 0V, Quote 4095 = 10V

"-lout" signal is internally connected to GND.

Hold = Data latch in memory (active high +10V +30V).

Fault = Open collector signal (i.e. to be connected to a LED see fig.1) for cable integrity check (only AI1 output).

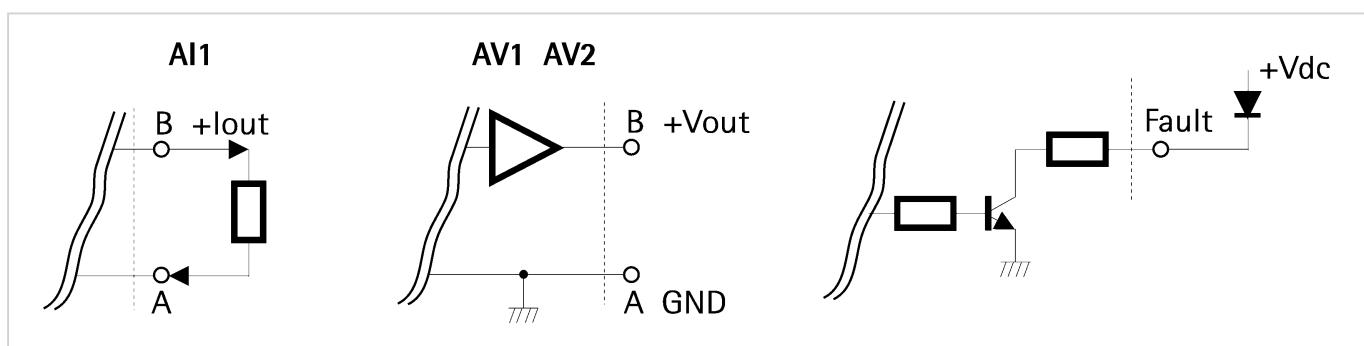


figura 1/figure1

ORDERING CODE

XXXXXX / XXX -
SERIES AS5812

OUTPUT CIRCUITS

- Current analog output (4-20mA) AI1
- Voltage analog output (0-5V) AV1
- Voltage analog output (0-10V) AV2

SHAFT DIAMETER

6	6 mm
8	8 mm
9.52	9.52 mm/ 3/8"
10	10 mm
12	12 mm

ADDITIONAL CODE (indicate only if necessary)

- X
R Side mount connector

ROTACOD

Absolute encoder with incremental serial interface

series

Ax58 ISI



AS58 ISI



www.lika.biz

- application info
- datasheet

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	(98% R.H.without condensation) IP65

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	< 1 Ncm (typical)
Moment of inertia:	~95 gcm ²
Bearing life:	400x10 ⁶ rev. min. (10 ⁶ rev. min. with shaft loading of 20 N max.)
Peso/Weight:	~0,3 kg (10,6 oz)
Electrical connections:	EML 121 CONNEI connector

ELECTRICAL SPECIFICATIONS

STD pulse rate (other PPR upon request):	720 - 1024 - 2048
Power supply:	+10V +30V
Input current:	250 mA max.
Output current (per channel):	40 mA max.
Output frequency:	50 kHz max.
Protection:	against inversion of polarity
Optoelectronic life:	100.000 h min.

ELECTRICAL CONNECTIONS

12 pin IP65 mating connector

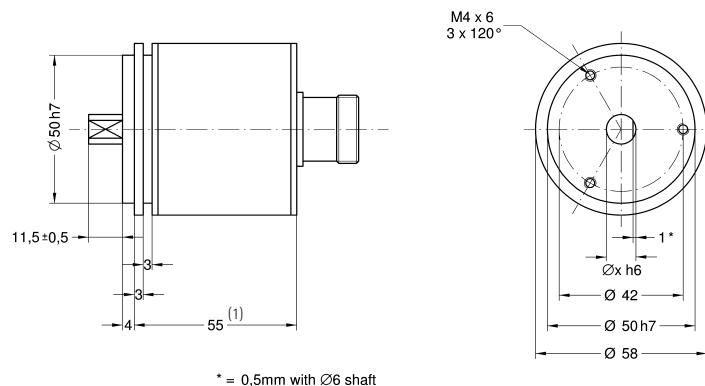
1	A	7	n.c.
2	/A	8	Error output
3	B	9	Zero setting
4	/B	10	Complementary
5	0	11	+10Vdc +30Vdc
6	/0	12	0 Vdc

MATERIALS

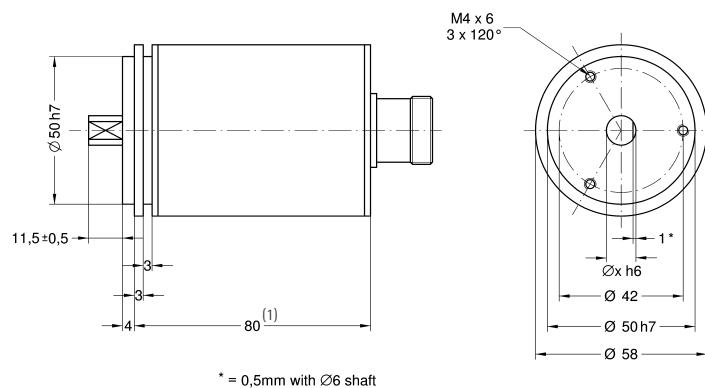
Housing:	non corrodig
Flange:	non corrodig
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

EPFL 121:	12 pin CONNEI mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



AS58 ISI

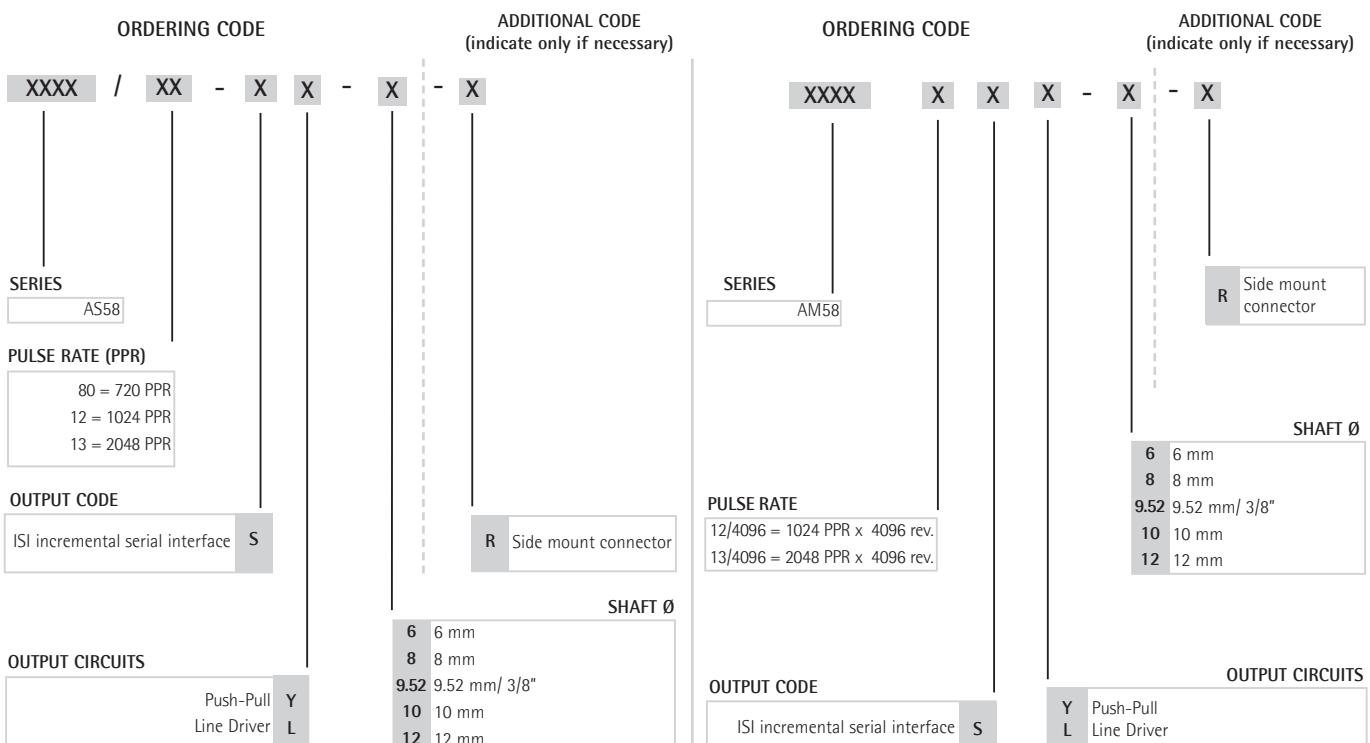


AM58 ISI

(1) Mechanical dimensions with connector output see on page 64

ISI - Incremental serial interface

The absolute encoder with ISI interface, supplies an incremental output with A and channel (90° shifted) and index pulse. When switched on and enabled the encoder gives out a pulse train corresponding to the current absolute position. This allows to measure absolute positions even if the following electronics has only an incremental encoder input. Encoders with ISI interface are available as single turn and multi turn.



ROTACOD

Absolute multi turn encoders

series

AM5



AM5

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP65
Option:	• Operating temperature range: -40°C +100°C (-40°F +212°F)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 10, 12 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Moment of inertia:	80 gcm²
Bearing life:	400x10⁶ rev. min. (10⁹ rev. min. with shaft loading of 20 N max.)
Weight:	~0,3 kg (10,6 oz)
Electrical connections:	cable 1 m (3.3 ft)
Options (see on page 62):	• Inline connector E32MLP, EDB 25P

ELECTRICAL SPECIFICATIONS

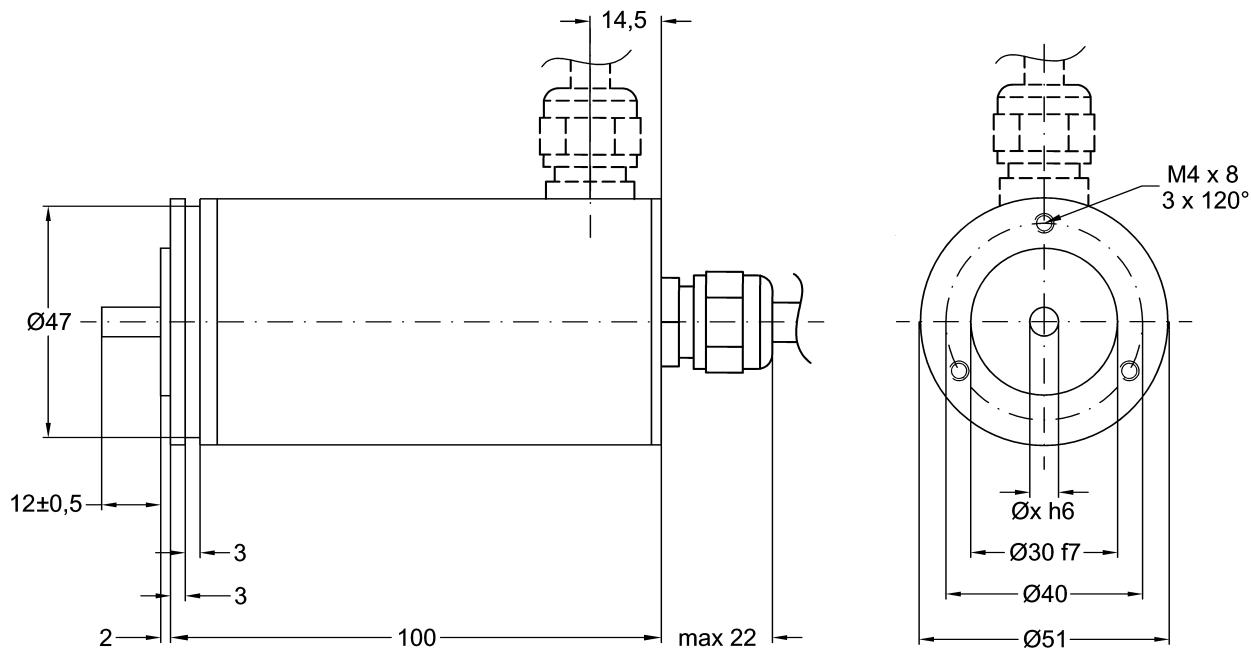
STD codes:	Gray, Binary
Power supply:	+10V +30V
Power consumption:	1,5 W
Output circuits:	NPN o.c., PNP o.c., Push-Pull
Output current:	40 mA max.
Output frequency:	60 kHz max.
Accuracy:	± 40% LSB
Protection:	Protected against inversion of polarity, Push-Pull protected against short-circuit
Optoelectronic life:	100.000 h min.
Options:	• LATCH output • TRI-STATE output • Electronic parity bit

MATERIALS

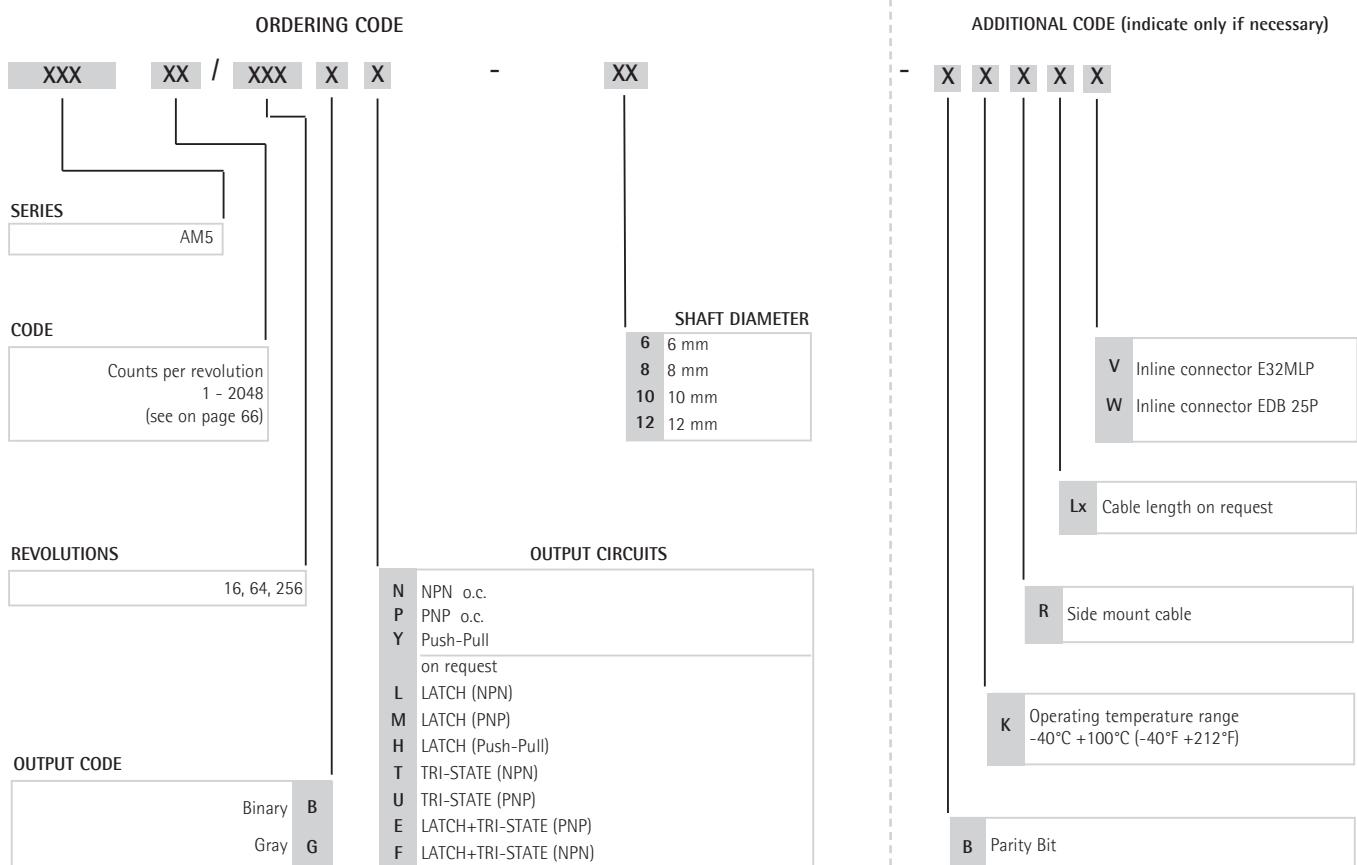
Housing:	non corroding
Flange:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

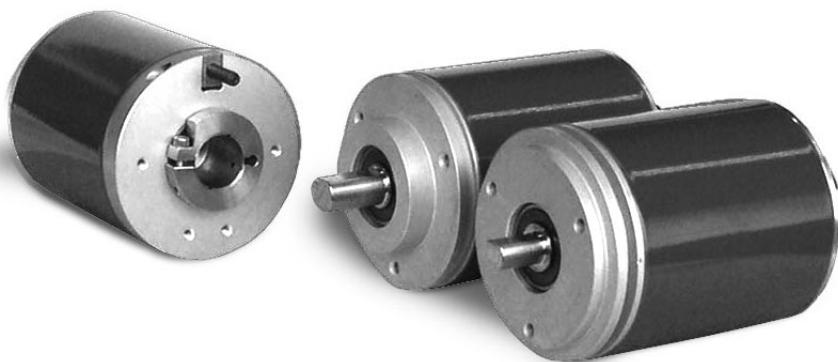
ACCESSORIES

E32MLS:	32 pin MIL mating connector
EDB 25S:	25 pin DSub mating connector
PAN/PGF:	flexible couplings
LKM-386:	fixing clamps



AM5





AM58-AM58S-AMC58

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	IP65
Option:	• Operating temperature range: -40°C +100°C (-40°F +212°F)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	100 N max.
Shaft rotational speed:	6000 rpm max.
Moment of inertia:	80 gcm²
Bearing life:	400x10⁶ rev. min. (10⁶ rev. min. with shaft loading of 20 N max.)
Weight:	~0.3 kg (10.6 oz)
Electrical connections (see on page 62):	E32MLP, E10MLP, E7MLP MIL connector
Options: (see on page 62)	<ul style="list-style-type: none"> • EDB 25P DSub connector • Cable output 1 m

ELECTRICAL SPECIFICATIONS

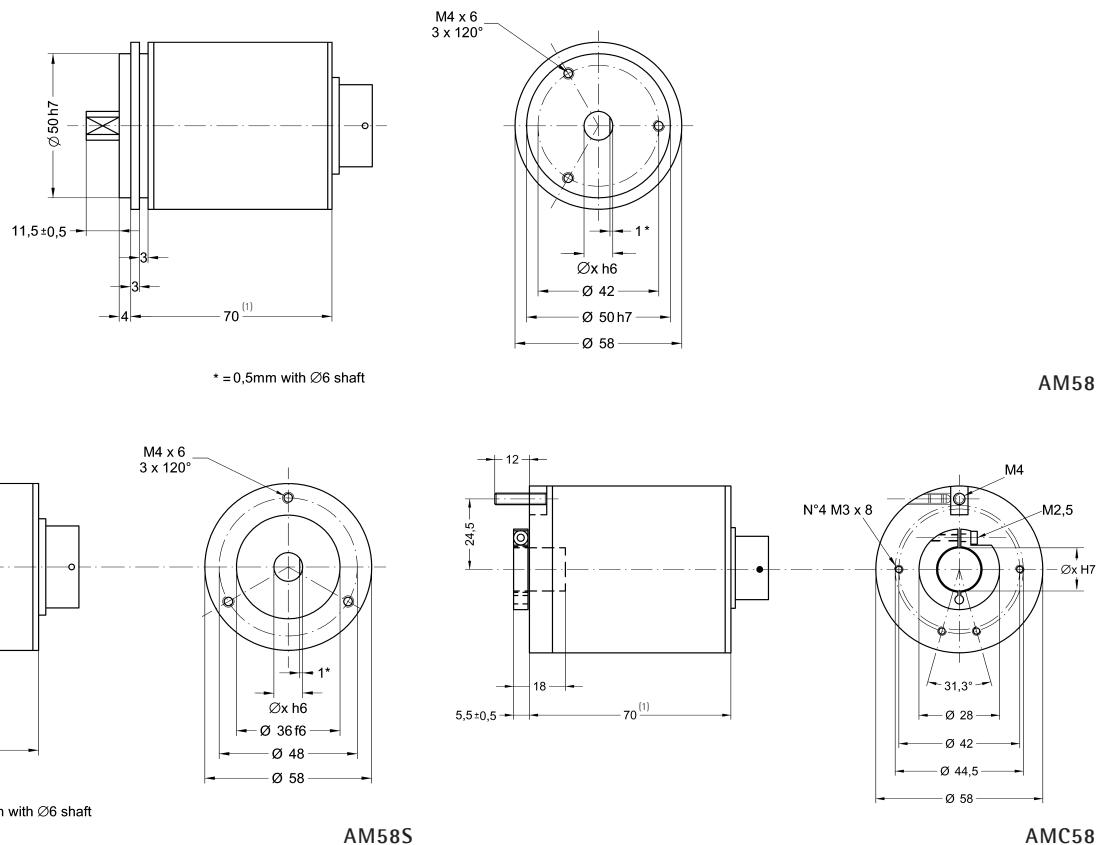
STD codes:	Gray, Binary
Power supply:	+10V +30V
Power consumption:	1,5 W
Output circuits:	NPN o.c., PNP o.c., Push-Pull, SSI
Output current:	40 mA max.
Output frequency:	60 kHz max.
Accuracy:	± 30% LSB
Protection:	Protected against inversion of polarity, Push-Pull protected against short-circuit
Optoelectronic life:	100.000 h min.
Options:	<ul style="list-style-type: none"> • LATCH output • TRI-STATE output • Electronic parity bit • Electronic zero setting

MATERIALS

Housing:	non corrod़ing
Flange:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

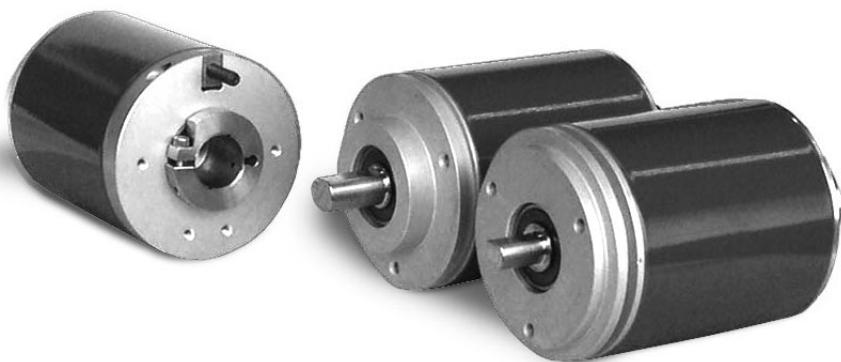
ACCESSORIES

E32MLS:	32 pin MIL mating connector
E7MLS:	7 pin MIL mating connector
E10MLS:	10 pin MIL mating connector
EDB 25S:	25 pin DSub mating connector
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps



ORDERING CODE										ADDITIONAL CODE (indicate only if necessary)							
XXX	XX	/	XXXX	X	X	-	XX	SHAFT DIAMETER	SHAFT DIAMETER	-	X	X	X	X	X		
						SERIES		SHAFT DIAMETER		SHAFT DIAMETER							
AM58 - AM58S - AMC58 AMC58* - AMC60*						6 6 mm		14 14 mm		15 15 mm							
* Dimensional drawing on page 65						8 8 mm		AMCxx		Reducing sleeves see on page 75							
CODE						9.52 9.52 mm/ 3/8"											
Counts per revolution 1 - 131072 (see on page 66)						10 10 mm											
REVOLUTIONS						12 12 mm											
16, 256, 4096						AM58 - AM58S											
OUTPUT CODE						N NPN o.c.		LATCH (NPN)		L							
Binary B						P PNP o.c.		M LATCH (PNP)		R							
Gray G						Y Push-Pull		H LATCH (Push-Pull)		T TRI-STATE (NPN)							
						S SSI serial output RS422 tree format (connector)		U TRI-STATE (PNP)		E LATCH+TRI-STATE (PNP)							
						A SSI serial output RS422 LSB aligned (connector)		F LATCH+TRI-STATE (NPN)		B Parity Bit							
						on request				K Operating temperature range -40°C +100°C (-40°F +212°F)							
						LATCH (NPN)				B Parity Bit							
						LATCH (PNP)				E Electronic zero setting							
						LATCH (Push-Pull)											
						TRI-STATE (NPN)											
						TRI-STATE (PNP)											
						LATCH+TRI-STATE (PNP)											
						LATCH+TRI-STATE (NPN)											

* see notes on pag. 69



AM58 P-AM58S P-AMC58 P

www.lika.biz

- manual

- datasheet

- suppl. information

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000 Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H. without condensation)
Protection:	IP65
Option:	• Operating temperature range: -40°C +100°C (-40°F +212°F)

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	100 N max.
Shaft rotational speed:	6000 rpm max.
Moment of inertia:	80 gcm²
Bearing life:	400x10⁶ rev. min. (10⁹ rev. min. with shaft loading of 20 N max.)
Weight:	~0.3 kg (10.6 oz)
Electrical connections (see on page 62):	E41MLP MIL connector, EML 121 CONNEI connector
Options: (see on page 62)	<ul style="list-style-type: none"> • E32MLP MIL connector • Cable output 1 m

ELECTRICAL SPECIFICATIONS

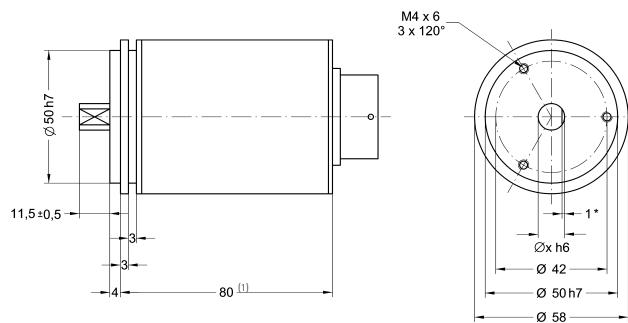
Programmable parameters:	<ul style="list-style-type: none"> • Output code: Gray, Binario, BCD • Resolution: 8192 inf./rev. x 4096 rev. max • Parity bit: even, odd • Complementary, Zero setting, Offset • Latch, Tri-state • Teach-in of resolution
Power supply:	+10V +30V
Power consumption:	1,5 W
Output circuits:	NPN, PNP, Push-Pull, SSI
Output current:	40 mA max.
Output frequency:	50 kHz max.
Accuracy:	± 30% LSB
Protection:	Protected against inversion of polarity, Push-Pull protected against short-circuit
Optoelectronic life:	100.000 h min.

MATERIALS

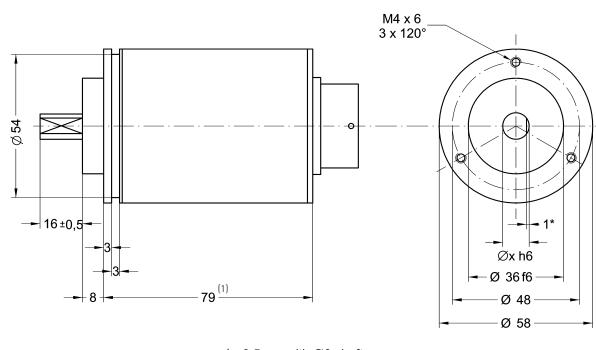
Housing:	non corrodig
Flange:	non corrodig
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

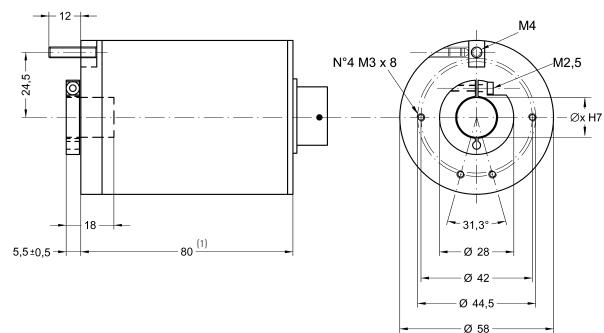
E41MLS:	41 pin MIL mating connector
E32MLS:	32 pin MIL mating connector
EPFL 121:	12 pin CONNEI mating connector
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps



AM58



AM58S



AMC58

(1) Mechanical dimensions with connector output see on page 64

ORDERING CODE

XXX XX / XXXX X X

- XX

SERIES

AM58 - AM58S - AMC58
AMC59* - AMC60*

* Dimensional drawing on page 65

COUNTS PER REV.

4096 12
8192 13

SHAFT DIAMETER

6	6 mm
8	8 mm
9,52	9.52 mm/ 3/8"
10	10 mm
12	12 mm

AM58 - AM58S

SHAFT DIAMETER

14	14 mm
15	15 mm

AMCx
Reducing sleeves
see on page 75

REVOLUTIONS

4096

OUTPUT CIRCUITS

N	NPN
P	PNP
Y	Push-Pull
S	SSI serial output RS422 tree format (connector)
R	SSI serial output RS422 tree format (cable)

Programmable P

ADDITIONAL CODE (indicate only if necessary)

- X X X X

Lx Cable length on request

V 32 pin MIL connector

R Side mount cable or connector

K Operating temperature range
-40°C +100°C (-40°F + 212°F)

* see notes on pag. 69

series

Ax58 PB • Ax58S PB • AxC58 PB



Ax58x PB

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F) (98% R.H.without condensation)
Protection:	IP65



www.lika.biz

- manual
- GSD file
- datasheet

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm
Starting torque at 20°C:	< 1 Ncm (typical)
Moment of inertia:	~95 gcm ²
Bearing life:	400x10 ⁶ rev. min. (10 ⁶ rev. min. with shaft loading of 20 N max.)
Weight:	~0,5 kg (17,6 oz)

ELECTRICAL SPECIFICATIONS

STD codes:	binary
Power supply:	+10V +30V
Power consumption:	2,6W max.
Output frequency:	60 kHz max.
Accuracy:	30% LSB
Programmable parameters:	<ul style="list-style-type: none"> • counting direction • resolution up to 8192 counts/rev. and 4096 rev. • preset value • offset value
Baudrate:	max 12 Mbit/sec.
Device address:	programmable by Dip-switches
Bus connection:	galvanically separated by opto-couplings
Interface:	Siemens Profibus controller SPC3
Class:	2 (PNO, order 3.062)
Output circuit:	Transceiver RS485
EMC:	electro-magnetic emission (EN 50081-2) electro-magnetic compatibility (EN 50082-2)
Protection:	against inversion of polarity against short circuit against over voltage
Optoelectronic life:	100.000 h min.

ELECTRICAL CONNECTIONS

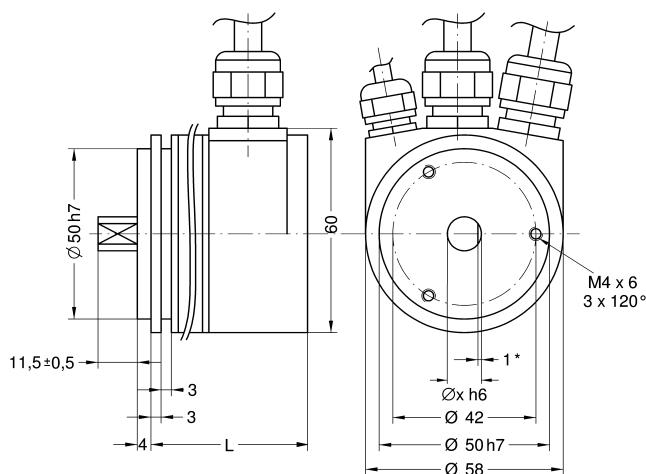
CLAMP	
+	+10Vdc +30Vdc
-	0 Vdc
A	Receive/Transmit data negative
B	Receive/Transmit data positive

MATERIALS

Housing:	non corroding
Flange:	non corroding
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ACCESSORIES

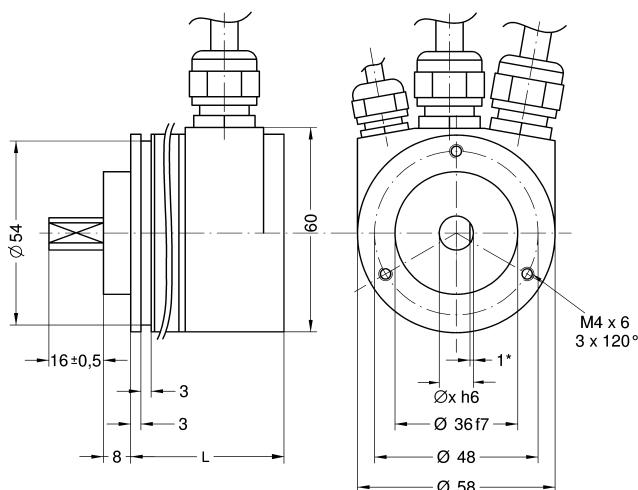
CC-PB:	connection cap 3xPG
CC-PB-C:	connection cap with connectors
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps



* = 0,5 with Ø6 shaft

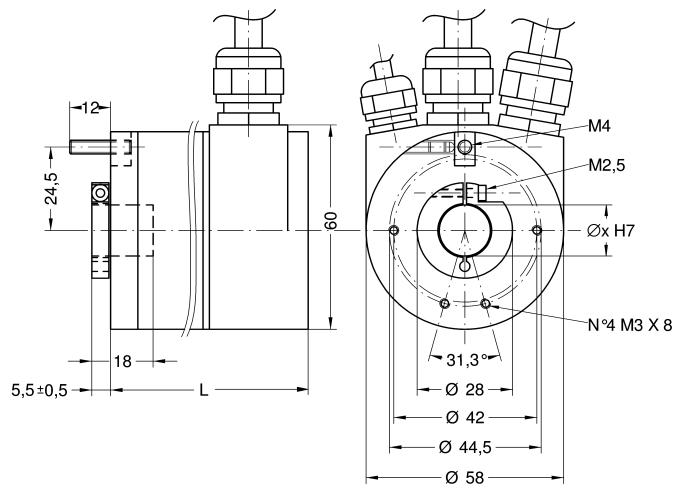
AS58/AM58

Series	L	D
AS58	83	6-10 h6 8-12 g6
AM58	98	
AS58S	82	
AM58S	97	6-8-10 h6 12 g6
ASC58	83	
AMC58	98	14-15 H7



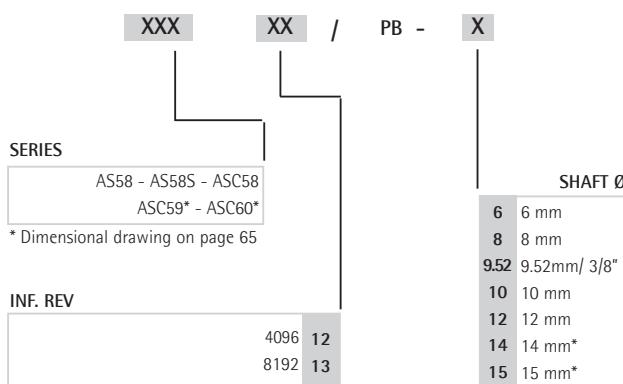
* = 0,5mm with Ø6 shaft

AS58S/AM58S



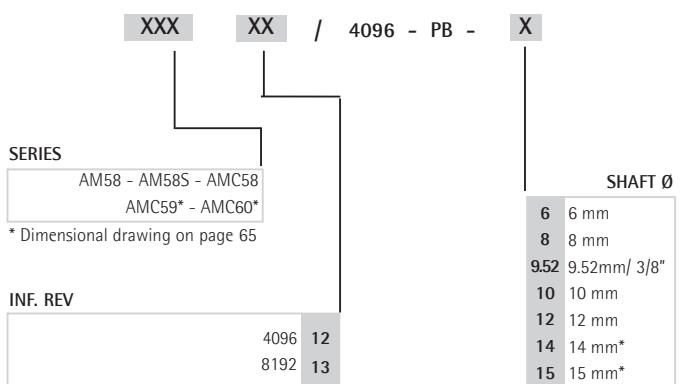
ASC58/AMC58

ORDERING CODE SINGLE TURN VERSION



Accessories (to be ordered separately)
CC-PB Connection cap
CC-PB-C Connection cap with connectors

ORDERING CODE MULTI TURN VERSION



Reducing sleeves see on page 75

series

AX58 IB • AX58S IB • AXC58 IB



Ax58x IB

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	(98% R.H. without condensation) IP65



www.lika.biz

- manual
- datasheet

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm
Starting torque at 20°C:	< 1 Ncm (typical)
Moment of inertia:	~95 gcm ²
Bearing life:	400x10 ⁶ rev. min. (10 ⁹ rev. min. with shaft loading of 20 N max.)
Weight:	~0.5 kg (17.6 oz)
Connection:	2 x 9 pin IP65 connector

ELECTRICAL SPECIFICATIONS

STD codes:	binary
Power supply:	+10V +30V
Power consumption:	3W max.
Output frequency:	60 kHz max.
Accuracy:	±1/2 LSB
Programmable parameters:	<ul style="list-style-type: none"> • counting direction • Resolution up to 8192 counts/rev. and 4096 rev. • Preset and offset value • Zero setting • Reset to default value

Baudrate:	500 Kbit/s
Device address:	programmable
Bus connection:	galvanically separated by opto-couplings
Interface:	InterBus-S IB8052 Supi 3
Class:	K3
Output:	RS485
Diagnostics:	see profile Encom-DIN 19258
EMC:	electro-magnetic emission (EN 50081-2) electro-magnetic compatibility (EN 50082-2)
Protection:	against inversion of polarity against short circuit
Optoelectronic life:	100.000 h min.

MATERIALS

Housing:	non corrod़ing
Flange:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

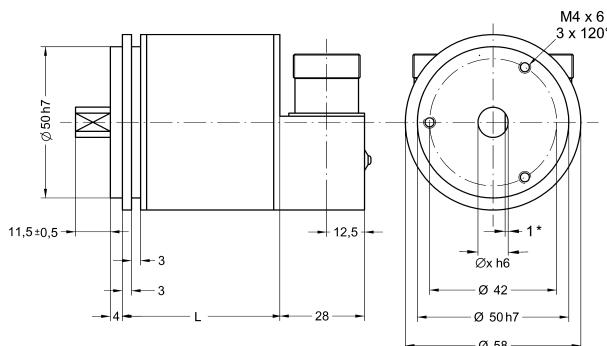
ELECTRICAL CONNECTIONS

CC-IB mating connectors

1	/D01
2	/D01
3	DI1
4	/DI1
5	GND
6	PE
7	+10Vdc +30Vdc
8	0 Vdc
9	/RBST

ACCESSORIES

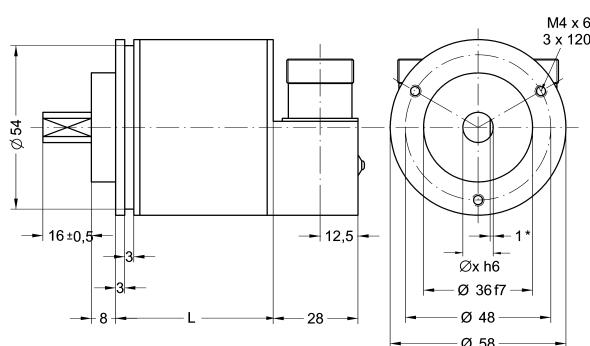
CC-IB:	mating connectors
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps



* = 0.5mm with Ø6 shaft

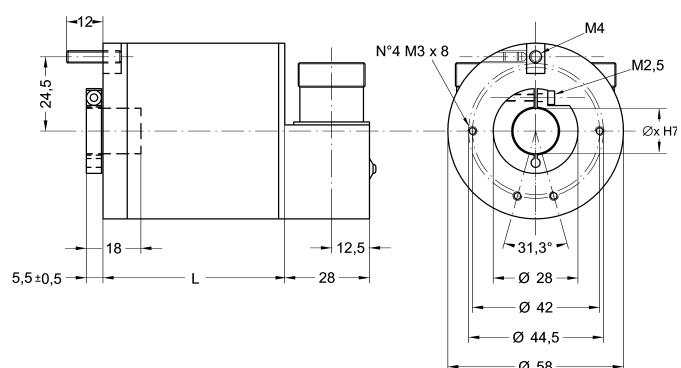
AS58/AM58

Series	L	D
AS58	60	6-10 h6 8-12 g6
AM58	70	
AS58S	69	6-8-10 h6 12 g6
AM58S	79	
ASC58	60	
AMC58	70	14-15 H7



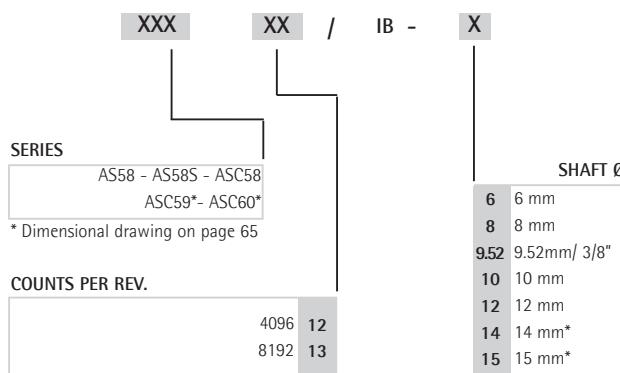
* = 0.5mm with Ø6 shaft

AS58S/AM58S



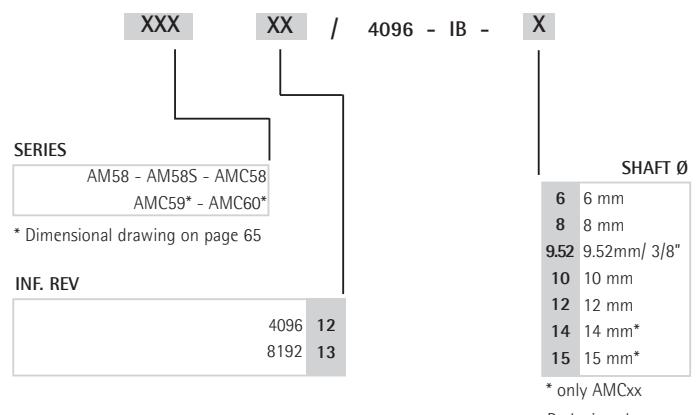
ASC58/AMC58

ORDERING CODE SINGLE TURN VERSION



Accessories (to be ordered separately)
CC-IB InterBus-S mating connectors

ORDERING CODE MULTI TURN VERSION



series

Ax58 FD • Ax58S FD • AxC58 FD



Ax58x FD



www.lika.biz

- manual
- EDS file
- datasheet

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	(98% R.H. without condensation)
	IP65

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	< 1 Ncm (typical)
Moment of inertia:	~95 gcm ²
Bearing life:	400x10 ⁶ rev. min. (10 ⁹ rev. min. with shaft loading of 20 N max.)
Weight:	~0,5 kg (17,6 oz)

ELECTRICAL SPECIFICATIONS

STD codes:	binary
Power supply:	+10V +30V
Power consumption:	3W max.
Output frequency:	60 kHz max.
Accuracy:	±1/2 LSB
Programmable parameters:	<ul style="list-style-type: none"> • counting direction • Resolution up to 8192 counts/rev. and 4096 rev. • Preset value

Baudrate:	programmable by Dip-switches
Device address:	programmable by Dip-switches
Bus connection:	galvanically separated by opto-couplings
Interface:	CAN transceiver (ISO/DIS 11898)
Class:	2 (CIA DSP 406)
EMC:	electro-magnetic emission (EN 50081-2) electro-magnetic compatibility(EN 50082-2)
Protection:	against inversion of polarity against short circuit
Optoelectronic life:	100.000 h min.

MATERIALS

Housing:	non corrod़ing
Flange:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

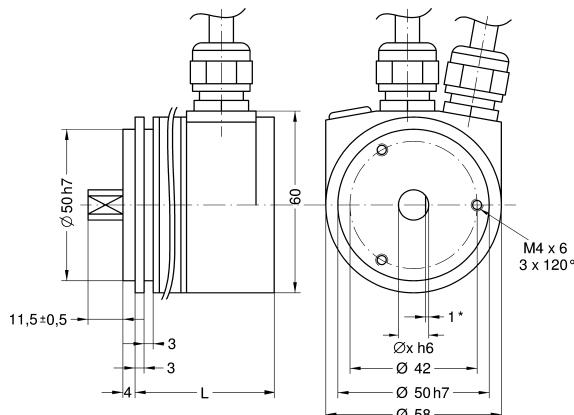
ELECTRICAL CONNECTIONS

CLAMP	
+	+10Vdc +30Vdc
-	0 Vdc
CG	Reserved
CL	CAN Low
CH	CAN High
CG	Reserved
CL	CAN Low
CH	CAN High

ACCESSORIES

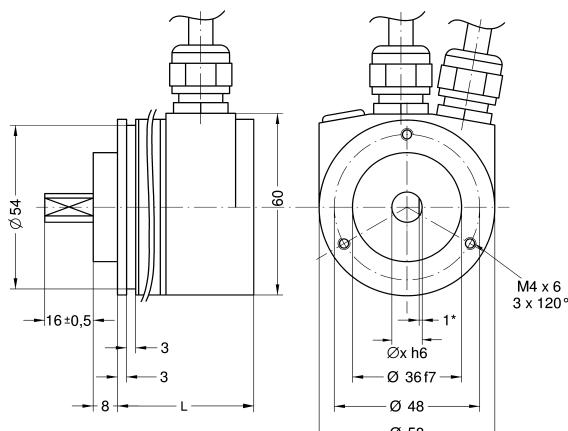
CC-FD:	connection cap 2xPG
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps

Specifications subject to changes without prior notice



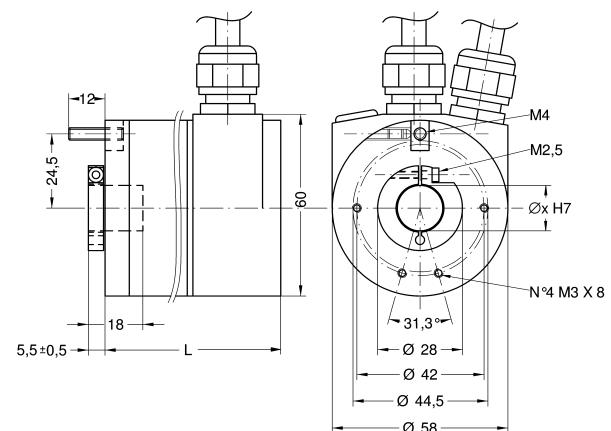
* = 0,5 with Ø6 shaft

AS58/AM58



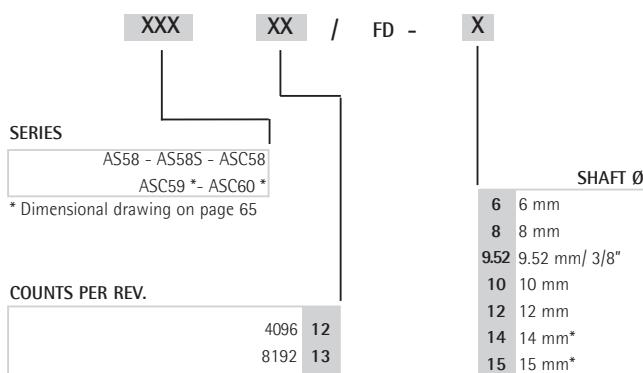
* = 0,5mm with Ø6 shaft

AS58S/AM58S



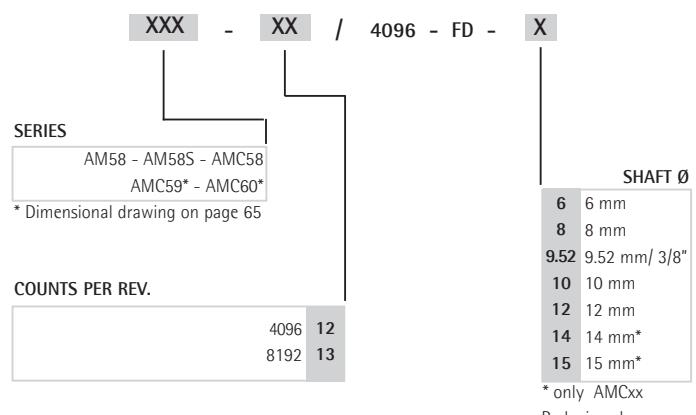
ASC58/AMC58

ORDERING CODE SINGLE TURN VERSION



Accessories (to be ordered separately)
CC-FD Connection cap

ORDERING CODE MULTI TURN VERSION



series

Ax58 CB • Ax58S CB • AxC58 CB



AX58x CB



www.lika.biz

- manual
- EDS file
- datasheet

ENVIRONMENTAL SPECIFICATIONS

Shock:	100 g, 6 ms (acc. to MIL STD 202F)
Vibrations:	10 g, 5-2000Hz (acc. to MIL STD 202F)
Operating temperature range:	-20°C +70°C (-4°F +158°F)
Storage temperature range:	-20°C +80°C (-4°F +176°F)
Protection:	(98% R.H.without condensation) IP65

MECHANICAL SPECIFICATIONS

Dimensions:	see drawing
Shaft:	Ø 6, 8, 9.52, 10, 12, 14, 15 mm
Shaft loading (axial and radial):	40 N max.
Shaft rotational speed:	6000 rpm max.
Starting torque at 20°C:	< 1 Ncm (typical)
Moment of inertia:	~95 gcm ²
Bearing life:	400x10 ⁶ rev. min. (10°rev. min. with shaft loading of 20 N max.)
Weight:	~0,5 kg (17,6 oz)

ELECTRICAL SPECIFICATIONS

STD codes:	binary
Power supply:	+10V +30V
Power consumption:	3W max.
Output frequency:	60 kHz max.
Accuracy:	±1/2 LSB

Programmable parameters:	<ul style="list-style-type: none"> • counting direction • Resolution up to 8192 counts/rev. and 4096 rev. • Preset value
--------------------------	---

Baudrate:	programmable by Dip-switches
Device address:	programmable by Dip-switches
Bus connection:	galvanically separated by opto-couplings
Interface:	CAN transceiver (ISO/DIS 11898)
Class:	2 (CIA DSP 406)
EMC:	electro-magnetic emission (EN 50081-2) electro-magnetic compatibility (EN 50082-2)
Protection:	against inversion of polarity against short circuit
Optoelectronic life:	100.000 h min.

MATERIALS

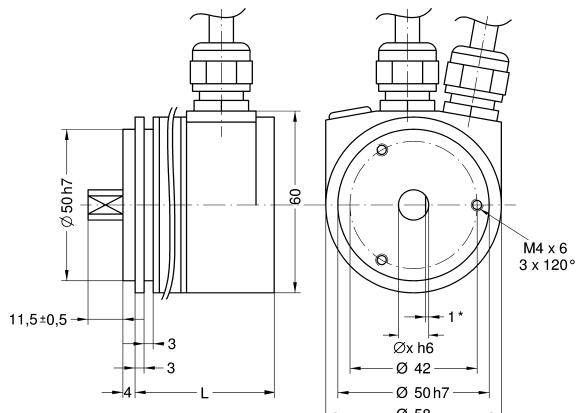
Housing:	non corrod़ing
Flange:	non corrod़ing
Bearings:	ABEC 5
Shaft:	stainless steel, non-magnetic
Light source:	GaAl diodes

ELECTRICAL CONNECTIONS

CLAMP	
+	+10Vdc +30Vdc
-	0 Vdc
CG	CAN GND
CL	CAN Low
CH	CAN High
CG	CAN GND
CL	CAN Low
CH	CAN High

ACCESSORIES

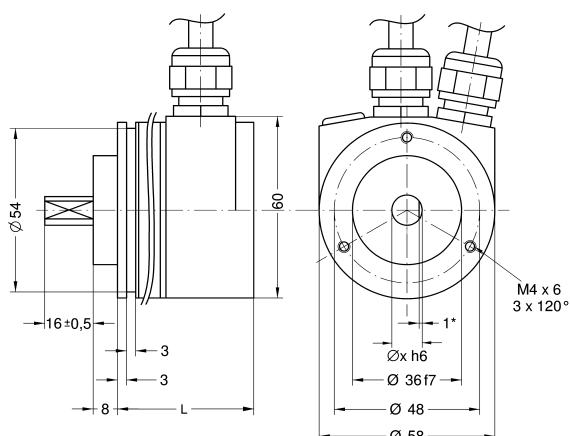
CC-CB:	connection cap 3xPG
PAN/PGF:	flexible couplings
BR1:	reducing sleeves
LKM-386:	fixing clamps



* = 0,5 with Ø6 shaft

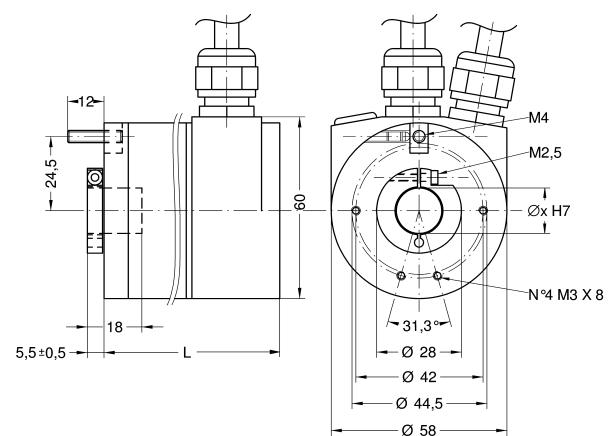
AS58/AM58

Series	L	D
AS58	83	6-10 h6 8-12 g6
AM58	98	
AS58S	82	
AM58S	97	6-8-10 h6 12 g6
ASC58	83	
AMC58	98	14-15 H7



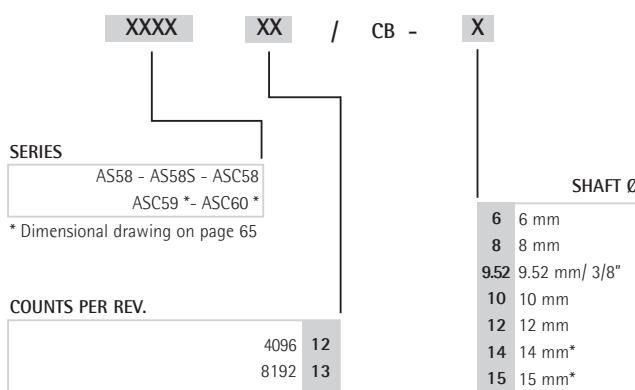
* = 0,5mm with Ø6 shaft

AS58S/AM58S

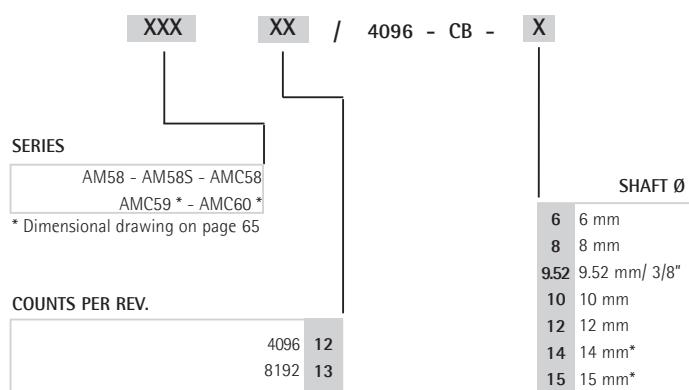


ASC58/AMC58

ORDERING CODE SINGLE TURN VERSION



ORDERING CODE MULTI TURN VERSION



Accessories (to be ordered separately)
CC-CB Connection cap

ROTAPULS

Electrical connections incremental encoders

CONNECTIONS WITH NORMAL OUTPUTS

1	2	function
A	1	A
B	2	n.c.
C	3	B
D	4	n.c.
E	5	0
F	6	0 Vdc GND
G	7	+Vdc

1 = E7 MLS 7 pin MIL mating connector

2 = T 3475001 7 pin TUCHEL mating connector

CONNECTIONS WITH COMPLEMENTARY OUTPUTS

1	2	3	function
A	C	1	A
B	D	2	/A
C	E	3	B
D	F	4	/B
E	G	5	0
F	H	6	/0
G	M	11	n.c.
H	B	12	n.c.
I	J	8	0 Vdc GND
J	A	7	+Vdc
	K	9	n.c.
	L	10	n.c.

1 = E10MLS 10 pin MIL mating connector

2 = T 3635000 12 pin TUCHEL mating connector

3 = EPFL 121 12 pin CONNEI mating connector

CONNECTIONS WITH CABLE OUTPUT

1	2	function
brown	yellow	A
-	blue	/A
blue	green	B
-	orange	/B
white	white	0
-	grey	/0
red	red	+Vdc
black	black	0 Vdc GND

1 = cable LIKA 5x0,25 mm² (LIYCY)

2 = cable LIKA 8x0,25 mm² (LIYCY)

CABLE SPECIFICATIONS

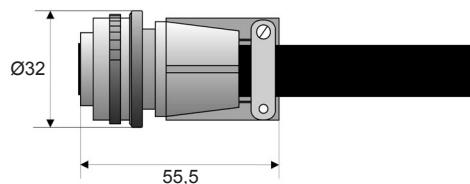
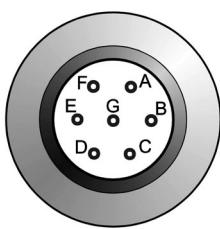
Screening:	Copper
External Ø:	5 leads 5 mm 8 leads 6,2 mm
Conductors resistance:	79Ω/Km
Bending radius:	fixed Ø x 5 mm in motion Ø x 15 mm

ELECTRICAL CONNECTIONS WITH 9 PIN DSUB INLINE CONNECTOR

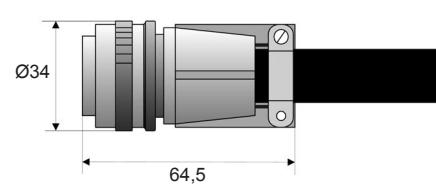
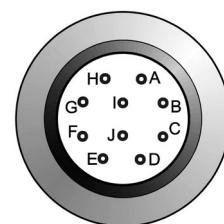
1	function
1	A
2	/A
3	B
4	/B
5	0
6	/0
7	n.c.
8	+Vdc
9	0 Vdc GND

1 = EDE 9S 9 pin DSub inline connector

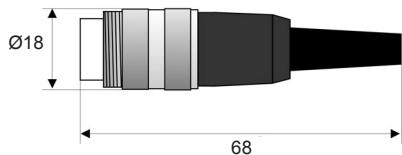
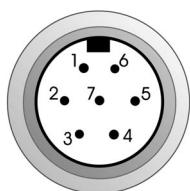
For long distances and/or environments with electric noise, LIKA 3x2x0,25 mm² + 2x1x0,5 mm² cable is suggested.



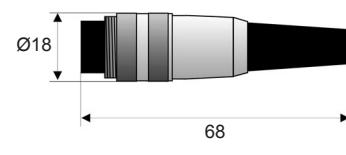
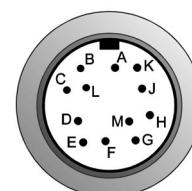
7 pin MIL mating connector
Ordering code: E7MLS



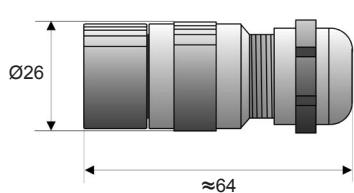
10 pin MIL mating connector
Ordering code: E10MLS



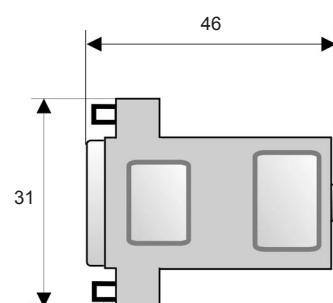
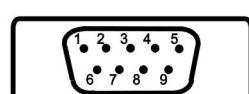
7 pin TUCHEL mating connector
Ordering code: T3475001



12 pin TUCHEL mating connector
Ordering code: T3635000



12 pin CONNEI mating connector
Ordering code: EPFL 121



9 pin DSub mating connector
Ordering code: EDE9S

ROTACOD

Electrical connections absolute encoders

ABSOLUTE SINGLE TURN ENCODER CONNECTIONS

1	2	3	G/B	BCD
A	1	brown	1LSB	1
B	2	red	2	2
C	3	pink	3	4
D	4	yellow	4	8
E	5	green	5	10
F	6	blue	6	20
G	7	violet	7	40
H	8	grey	8	80
J	9	white	9	100
K	10	black	10	200
L	11	white/green	11	400
M	12	brown/green	12	800
N			13	1000
P			zero setting*	
R			latch*	
S		red/blue	tri-state*	
U	13	grey/pink	complementary	
V	14	white/yellow	+10Vdc +30Vdc	
T	15	yellow/brown	0Vdc	

*on request

1 = E19MLS 19 pin MIL connector

2 = EDA 15S 15 pin DSUB connector

3 = cable LIYCY 16 x 0.14 mm²

ABSOLUTE MULTI TURN ENCODER CONNECTIONS

1	2	3	G/B
A	1	brown	1LSB
B	2	red	2
C	3	pink	3
D	4	yellow	4
E	5	green	5
F	6	blue	6
G	7	violet	7
H	8	grey	8
J	9	white	9
K	10	black	10
L	11	brown/red	11
M	12	white/red	12
N	13	blue/red	13
P	14	pink/grey	14
R	15	white/yellow	15
S	16	brown/green	16
T	17	white/green	17
U	18	yellow/brown	18
V	19	white/blue	19
W	20	brown/blue	20
X		white/pink	21
Y		white/grey	22
Z		pink/brown	23
a		grey/brown	24
b		brown/black	25
c		white/black	parity bit *
d		grey/green	zero setting *
e	21	yellow/grey	latch *
f	22	pink/green	tri-state *
g	23	yellow/pink	complementary
h	24	green/blue	+10Vdc +30Vdc
i	25	yellow/blue	0Vdc GND

*on request

1 = E32MLS 32 pin MIL connector

2 = EDB 25S 25 pin DSUB connector

3 = cable LIYCY 32 x 0.14 mm²

SSI SERIAL CONNECTIONS

1	2	funzione/function
A	white	clock in +
B	brown	clock in -
C	green	data out +
D	yellow	data out -
E	blue	complementary
F	black	0 Vdc GND
G	red	+10Vdc +30Vdc

1 = E7MLS 7 pin MIL mating connector

2 = cable LIKA 3x2x0,25 mm² + 2x1x0,5 mm²

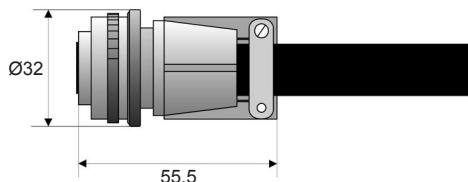
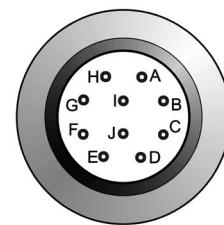
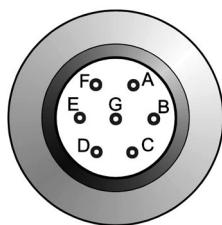
SSI SERIAL CONNECTIONS

1	2	funzione/function
A	white	clock in +
B	brown	clock in -
C	green	data +
D	yellow	data -
E		
F	blue	complementary
G		
H	pink	zero setting
I	black	0 Vdc GND
J	red	+10 Vdc +30 Vdc

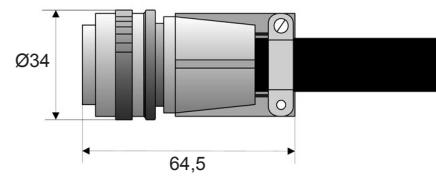
1 = E10MLS 10 pin MIL mating connector

2 = cable LIKA 3x2x0,25 mm² + 2x1x0,5 mm²

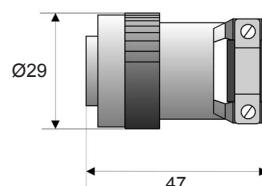
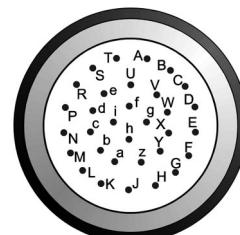
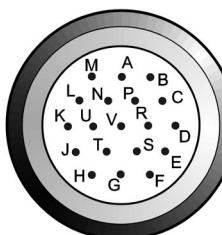
For long distances and/or environments with electric noise, LIKA 3x2x0,25 mm² + 2x1x0,5 mm² cable is suggested.



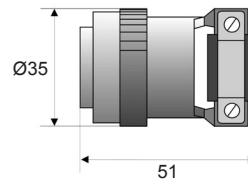
7 pin MIL mating connector
Ordering code: E7MLS



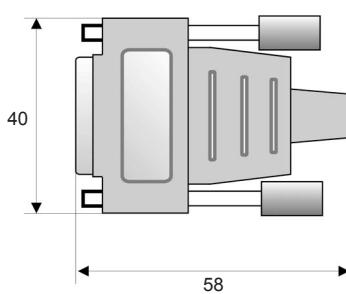
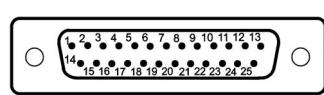
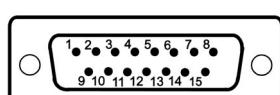
10 pin MIL mating connector
Ordering code: E10MLS



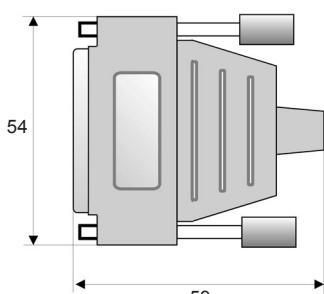
19 pin MIL mating connector
Ordering code: E19MLS



32 pin MIL mating connector
Ordering code: E32MLS



15 pin DSub mating connector
Ordering code: EDA15S



25 pin DSub mating connector
Ordering code: EDB25S

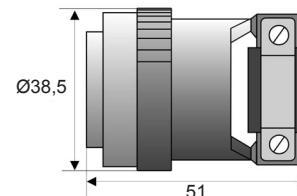
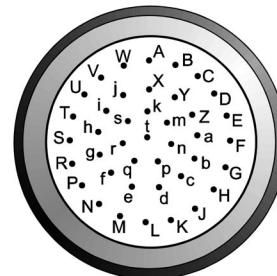
AM58 P CONNECTIONS

1	2	3	OUT
A	A	brown	1 LSB
B	B	red	2
C	C	pink	3
D	D	yellow	4
E	E	green	5
F	F	blue	6
G	G	violet	7
H	H	grey	8
J	J	white	9
K	K	black	10
L	L	brown/red	11
M	M	white/red	12
N	N	blue/red	13
P	P	pink/grey	14
R	R	white/yellow	15
S	S	brown/green	16
T	T	white/green	17
U	U	yellow/brown	18
V	V	white/blue	19
W	W	brown/blue	20
X	X	white/pink	21
Y	Y	white/grey	22
Z	Z	pink/brown	23
a	a	grey/brown	24
b	b	brown/black	25MSB
c	c	white/black	Parity bit
d	d	grey/green	zero setting
e	e	yellow/grey	Latch
f	f	pink/green	TxD
g	g	yellow/pink	RxD
h		green/blue	Gnd RxD/TxD
i		yellow/blue	Tri-State
j		green/red	External reset
k		yellow/red	Preset 1
m		green/black	Preset 2
n		yellow/black	
p		pink/blue	
q			
r		grey/red	complementary
s	h	pink/red	10Vdc 30Vdc
t	j	grey/blue	0 Vdc GND

SSI SERIAL CONNECTIONS

1	Clock -	7	Zero Setting
2	Clock +	8	External Reset
3	Data +	9	Preset 1
4	Data -	10	Preset 2
5	TxD	11	10Vdc 30Vdc
6	RxD	12	0 Vdc GND

EPFL 121 12 pin CONNEL mating connector



41 pin MIL mating connector
Ordering code: E41MLS

For long distances and/or environments with electric noise, LIKA 3x2x0,25 mm² + 2x1x0,5 mm² cable is suggested.

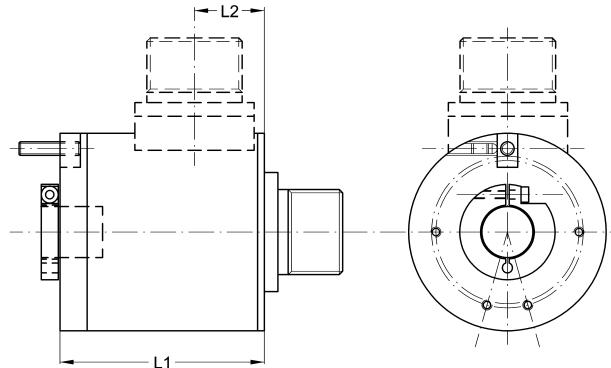
ROTAPULS • ROTACOD

Mechanical dimensions with radial connector

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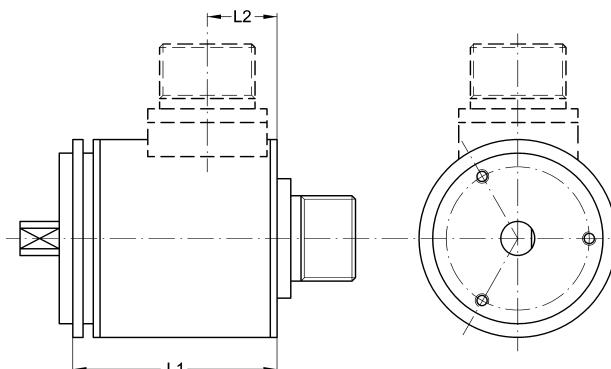
MECHANICAL DIMENSIONS WITH OUTPUT CONNECTOR

CONNECTOR	AXIAL		RADIAL	
	L1		L1	L2
7 pin MIL	55 mm		60 mm	21,5 mm
10 pin MIL	55 mm		60 mm	21,5 mm



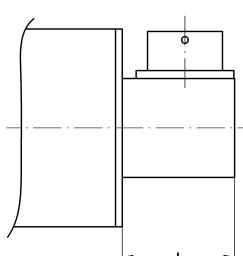
CK58

CONNECTOR	AXIAL		RADIAL	
	L1		L1	L2
7 pin MIL	55 mm		60 mm	21,5 mm
10 pin MIL	55 mm		60 mm	21,5 mm
12 pin CONNEI	55 mm		50 mm	16,5 mm
7 pin TUCHEL	55 mm		55 mm	16 mm
12 pin TUCHEL	55 mm		55 mm	16 mm



I58 - I58S

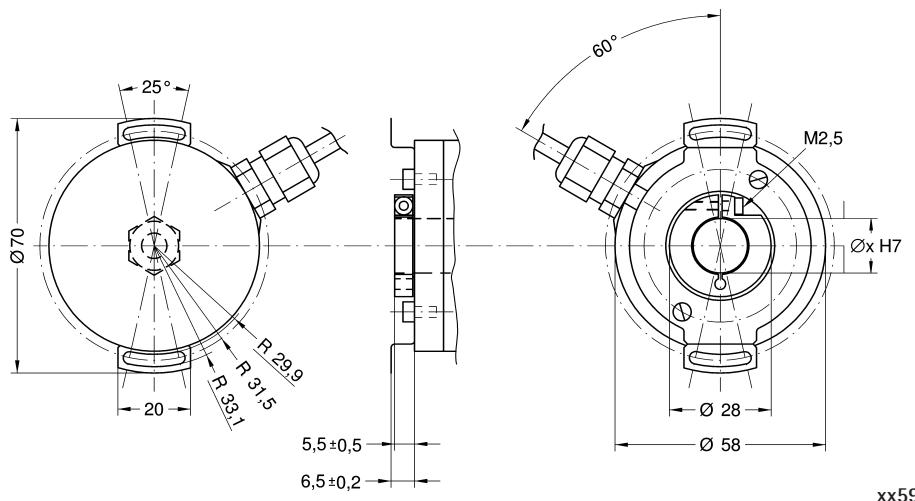
RADIAL OUTPUT R



CONNECTOR	L
7 pin MIL	36 mm
10 pin MIL	38 mm
12 pin MIL	25 mm
19 pin MIL	33 mm
32 pin MIL	38 mm

Ax58x

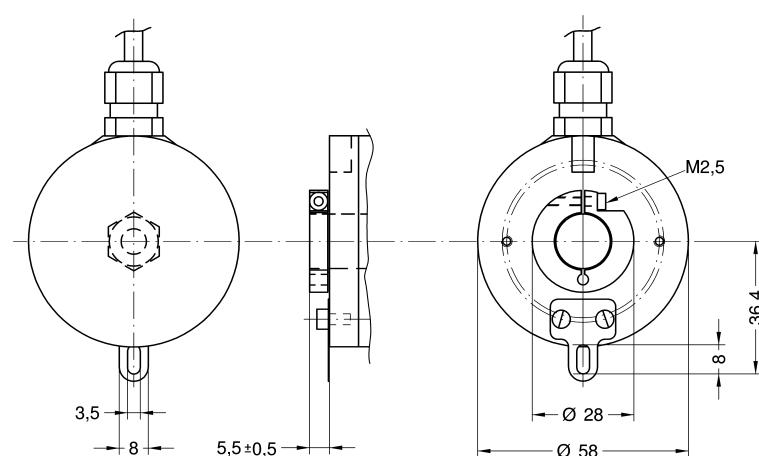
ENCODER'S DIMENSIONS SERIES xx59



xx59

Fixing variation for hollow shaft encoders series: C59, CK59, ASC59 and AMC59.
See the data-sheet for any other information required.

ENCODER'S DIMENSIONS SERIES xx60



xx60

Fixing variation for hollow shaft encoders series: C60, CK60, ASC60 and AMC60.
See the data-sheet for any other information required.

SCHEDULE COUNTS/REV. ABSOLUTE SINGLE TURN ENCODERS

ORD. CODE	COUNTS REV.	REVOLUTIONS	TOT. COUNTS
ASxx 04	16	1	16
ASxx 05	32	1	32
ASxx 06	64	1	64
ASxx 07	128	1	128
• ASxx 18	180	1	180
ASxx 08	256	1	256
• ASxx 36	360	1	360
ASxx 09	512	1	512
• ASxx 72	720	1	720
• ASxx 90	900	1	900
ASxx 10	1024	1	1024
• ASxx 40	1440	1	1440
• ASxx 50	1800	1	1800
ASxx 11	2048	1	2048
• ASxx 80	2880	1	2880
• ASxx 81	3600	1	3600
ASxx 12	4096	1	4096
ASxx 13	8192	1	8192
ASxx 14	16384	1	16384
ASxx 15	32768	1	32768
ASxx 16	65536	1	65536
ASxx 17	131072	1	131072

• Shifted Gray code (see on page 70)

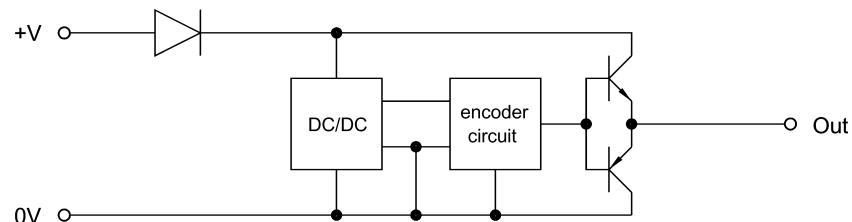
SCHEDULE COUNTS/REV. ABSOLUTE MULTI TURN ENCODERS

ORD. CODE	COUNTS REV.	REVOLUTIONS	TOT. COUNTS
AMxx 04/16	16	16	256
AMxx 05/16	32	16	512
AMxx 06/16	64	16	1024
AMxx 07/16	128	16	2048
AMxx 08/16	256	16	4096
AMxx 09/16	512	16	8192
AMxx 10/16	1024	16	16384
AMxx 11/16	2048	16	32768
AMxx 12/16	4096	16	65536
AMxx 13/16	8192	16	131072
AMxx 04/64	16	64	1024
AMxx 05/64	32	64	2048
AMxx 06/64	64	64	4096
AMxx 07/64	128	64	8192
AMxx 08/64	256	64	16384
AMxx 09/64	512	64	32768
AMxx 10/64	1024	64	65536
AMxx 11/64	2048	64	131072
AMxx 12/64	4096	64	262144
AMxx 13/64	8192	64	524288
AMxx 04/256	16	256	4096
AMxx 05/256	32	256	8192
AMxx 06/256	64	256	16384
AMxx 07/256	128	256	32768
AMxx 08/256	256	256	65536
AMxx 09/256	512	256	131072
AMxx 10/256	1024	256	262144
AMxx 11/256	2048	256	524288
AMxx 12/256	4096	256	1048576
AMxx 13/256	8192	256	2097152
AMxx 04/4096	16	4096	65536
AMxx 05/4096	32	4096	131072
AMxx 06/4096	64	4096	262144
AMxx 07/4096	128	4096	524288
AMxx 08/4096	256	4096	1048576
AMxx 09/4096	512	4096	2097152
AMxx 10/4096	1024	4096	4194304
AMxx 11/4096	2048	4096	8388608
AMxx 12/4096	4096	4096	16777216
AMxx 13/4096	8192	4096	33554432
AMxx 14/4096	16384	4096	67108864
AMxx 15/4096	32768	4096	13421772
AMxx 16/4096	65536	4096	26843544
AMxx 17/4096	131072	4096	53687088

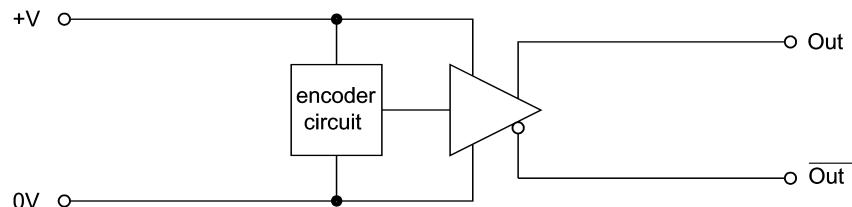
NOTES ON THE OUTPUT CIRCUITS

Output	Push-Pull	Line Driver	Universal circuit	Unit
Iout max	40	40	100	mA
Zout (impedance)	60+30%		30	Ω
Vout low@40mA	$\leq 0,5$	$\leq 0,5$	$\leq 0,4$	Vdc
Vout high@40mA	(Vin - 1,25)	$\geq 2,5$	(Vin - 1,25)	Vdc

PUSH-PULL



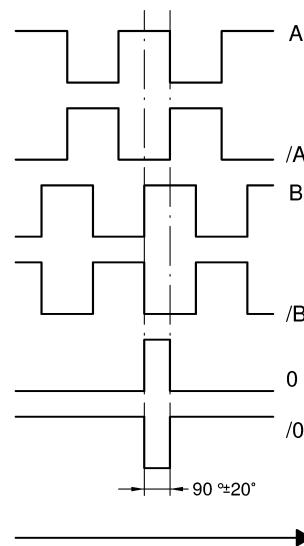
LINE DRIVER TTL/UNIVERSAL CIRCUIT



- For the transmission of signals for distances > 10 m it is advisable to use Push-Pull or universal circuit outputs or Line Driver. The Push-Pull output is suitable for interface connection even with circuits which have NPN or PNP inputs.

- For the connection between the encoder and the control unit, it is advised to use a screened cable with screening connected to ground.

OUTPUT SIGNALS



CW counting direction, seen from shaft side

SSI OUTPUT

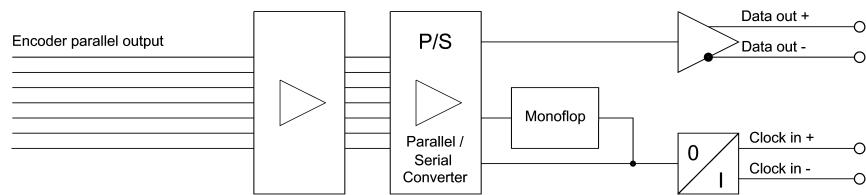
DESCRIPTION

The standard of transmission SSI "serial synchronous interface" is worldwide diffused and available for a large range of commercial transducers and control devices. Compared to parallel or asynchronous transmission it has the following advantages:

- less conductors;
- less electronic components;
- encoder is galvanically separated by means of optocouplers;
- transmission rate up to 1,5 Mbps;
- hardware interface independent from absolute encoder resolution (nr. of transmitted data).

The interface works with only one 6 wire cable. Balanced transmission provides a high noise immunity. The possibility of working in multiplexing with a high number of encoders allows reliable process checks a simplicity of the system and of data management.

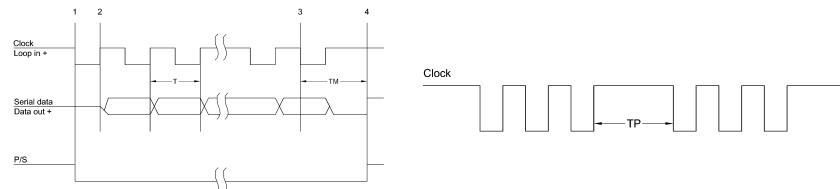
BLOCK DIAGRAM



OPERATION SYSTEM

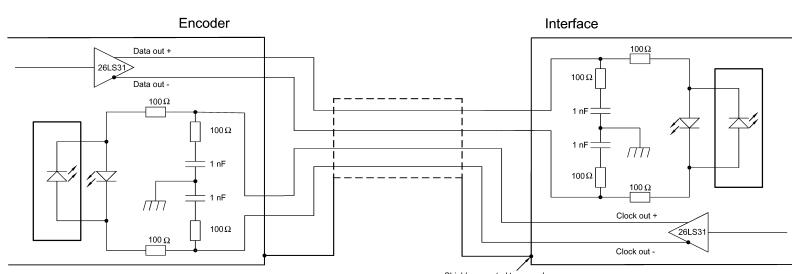
When the Clock is changed for the first time from high to low (1) instruction is given to the monoflop, the period (T_m) of which has to be longer than the period of the Clock T. The output of the monoflop controls the serial/parallel converter PS. When the Clock changes from low to high (2), the most significant bit MSB is sent to the serial output. With every other change of the Clock the data is transmitted to the serial output of the encoder until the least significant bit LSB. The interfaces works with encoders up to 25 bits.

TIMING



With the last change of the Clock (3) form low to high, the data transmission cycle is terminated. After the time T_m the encoder is ready for the next transmission.

ADVISED INTERFACE

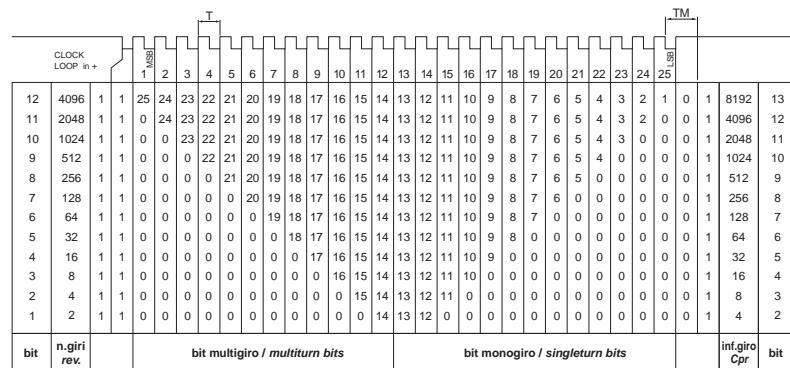


TRANSMISSION PROTOCOLS

The difference between the data transmission of a single turn encoder and a multi turn encoder is only given by the number of bits and Clocks. The single turn version allows max. 13 bits (8192 Counts/rev.), while the multi turn version allows max. 25 bits (8192 Counts/rev. x 4096 rev.).

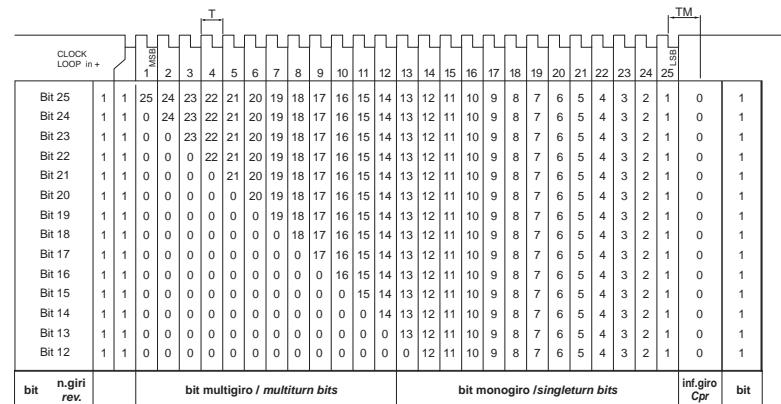
"TREE FORMAT" PROTOCOL (STANDARD)

The most common protocol divides the transmitted data into 12 "nr. of rev. bits", on the left side of the central axes and 13 "steps per rev. bits" on the right side of the axes (see diagram). If less than 13 +12 bits are required, the transmitted data is filled up with "zeroes" in order to obtain always the length of 25 bits.



"LSB RIGHT ALIGNED" PROTOCOL

A variation of the "tree format" consists of the right alignment of the bits, beginning from MSB to LSB. The "nr. of rev. bits" are placed before the "counts per rev. bits" (see diagram). If less than 13 +12 bits are required, the transmitted data is filled up with leading "zeroes" in order to obtain the length of 25 bits.



RECOMMENDED TRANSMISSION RATES

The SSI interface has a frequency of data transmission from 100 kHz to 1 MHz with a clock signal which has a typical logic level of 5 V. The output signal is given, in the standard version, with level 5 V. The transmission rate (baudrate) depends on the length of cables.

Cable length	Baudrate
< 50 m	< 400 kHz
< 100 m	< 300 kHz
< 200 m	< 200 kHz
< 400 m	< 100 kHz

SHIFTED CODES

It is sometimes necessary to have a quantity of output information which is different from the values expressed by powers of 2 (2^n). These cases are commonly referred to as "shifted" Gray and Binary codes. It is useful to note that in these cases:

- the initial count value is not zero.
- the final count value does not coincide with the max. value of the information requested.

To calculate the initial and final values of the output information, it is necessary to use the following algorithm:

Example

a shifted Gray code of 360 counts/rev. is required

$$\Delta = \frac{\text{integral Gray} - \text{shifted Gray}}{2}$$

where:

Integral Gray: represents the standard value of the information (expressed by 2^n) immediately superior to the max. value desired.

shifted Gray: represents the max. value of the information in shifted code desired.

Δ : represents the initial count value (first output information).

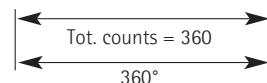
$\Delta-1$: represents the quantity to be added to the max. value of information required to obtain the final count value (last output information).

therefore:

$$\Delta = \frac{512 - 360}{2} = 76;$$

$$\Delta-1 = 75; 360 + 75 = 435$$

First position 76	Last position 435
----------------------	----------------------



Shifted code encoders can only be supplied in single-turn version.

LATCH

The LATCH circuit allows the storage of the information value which the encoder shows in output at a particular moment.

The above-mentioned information value will remain present in output until the LATCH signal is deactivated. In this way it is possible, if for instance the data transmission speed of the encoder is fast in comparison to the data aquisition time of the interface electronics, to freeze the information for the amount of time necessary for the data to be acquired.

TRI-STATE

The TRI-STATE circuit allows the transmission of output information from the encoder to be blocked. In this way, it is possible for instance to work with several encoders in parallel (multiplexing) using a single control unit, acquiring the information values relative to the angular position of each encoder with an updating time equal to the duration of the multiplexing cycle.

COMPLEMENTARY

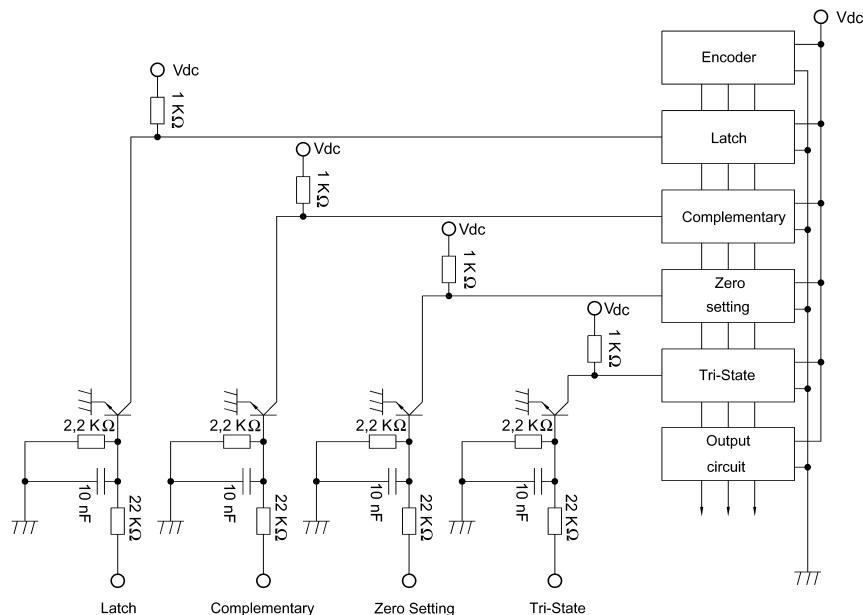
The COMPLEMENTARY circuit allows the count up also if the shaft turn ccw. This feature is standard on all models.

ZERO SETTING

The output value is set to zero (reset) with a signal from PLC or other device. The internal microprocessor use this signal to perform reset of information value.

The encoder reset is possible for a frequency count ranging from zero to 2,5 kHz.

The reset signal has to be logic level HIGH (from 10V. to 30V.) for 100 μ sec. minimum.



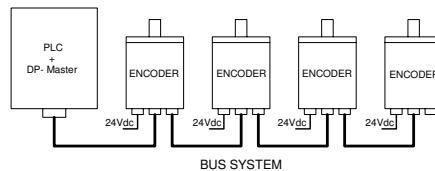
Function	$1 \text{ (high)} \geq 10 \text{ Vdc}$	$0 \text{ (low)} \leq 8 \text{ Vdc}$
TRI-STATE	Active outputs	Encoder disabled
LATCH	Data in memory	Latch deactivated
COMPLEMENTARY	CCW count	CW count
ZERO SETTING	Zero active	Zero deactivate

ELECTRONIC PARITY BIT

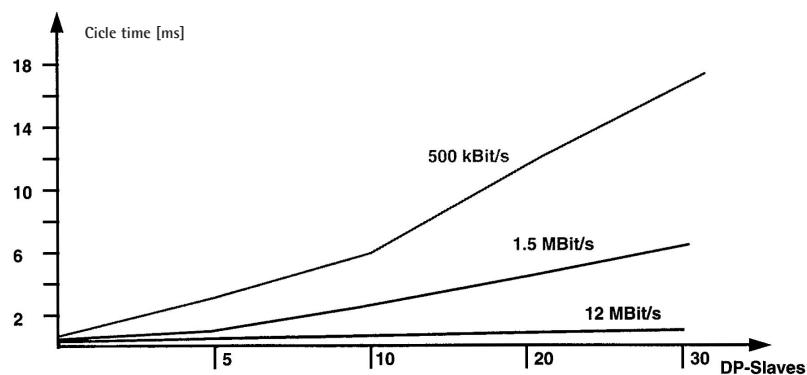
Electronic Parity Bit is active when the sum of output bits, logic level 1, is even.

PROFIBUS-DP

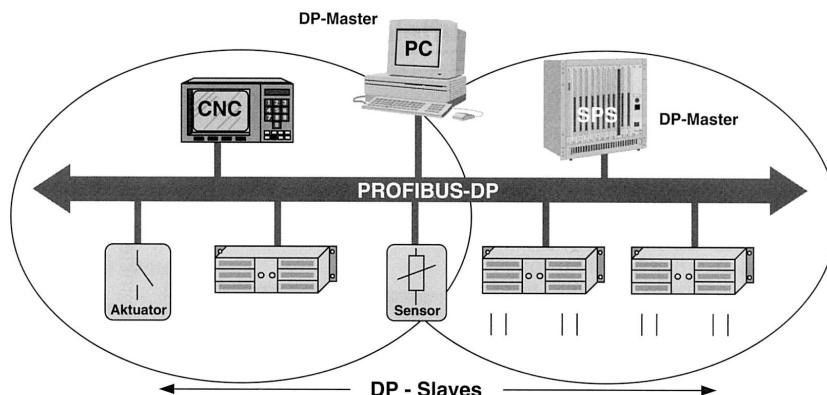
Profibus-DP is a communication system which consist of a Master or system manager, slave units and a two wire cable for data transmission.



The Master can connect up to 125 Slaves, divided into groups of 32, through a special two wire cable designed for high speed transmission up to 12 Mbit/s.



Slave units can be installed and recognized by the Master by means of the configuration file .GSE (or .GSD, .GSI depending upon the used language). This file contains all the information which are necessary for the identification and the communication with the Master. The information are e.g. vendor ID of the unit, supported transmission rates, dimensions of the exchanged data fields, set-up parameters, available diagnostic messages.



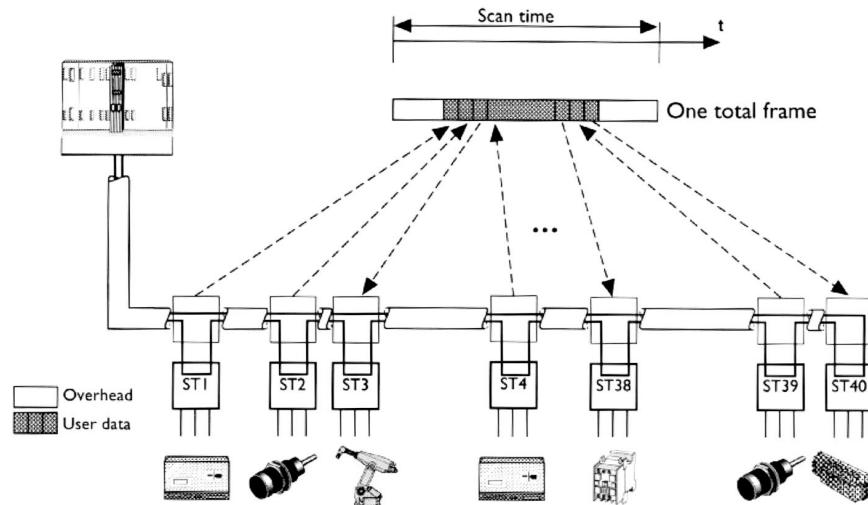
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 - manual
 - GSD file
 - datasheet
 - more info & links

The PROFIBUS-DP network has a tree structure and the main branches are represented by the units and/or sub-networks managed by other Masters.

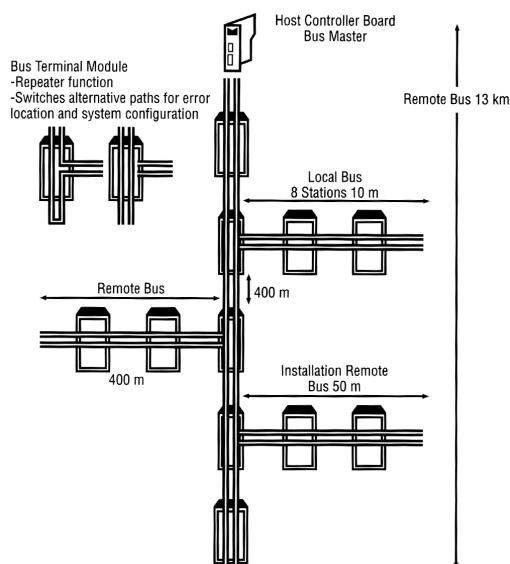
In order to identify a unit of the network, users can assign a "DA" address to each unit which is communicated to the Master during its initialization.

INTERBUS-S

This fieldbus has been worked out as a non proprietary sensor and actuator fieldbus. InterBus-S is a Master-Slave system where communication between the devices is done by means of a single-message containing information for/from all devices (added messages telegram).



In this way a very high efficiency is obtained because the part of the message which doesn't contain information but only data for transmission control is reduced to the minimum.
A network can connect up to 512 devices on a max. length of 400 mt. or up to 13 km by using a signal repeater. The typical transmission rate (baudrate) is 500 Kbit/s.



InterBus-S devices are distinguished in 4 different profiles, from 1 to 4. The differences are the length of transmitted data (1 and 2) and the possibility both to receive and to transmit data (3 and 4). Profibus for example distinguishes only between programmable and not programmable devices (class 2 and 1).



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- manual
- datasheet
- more info & links

CAN AND DEVICENET

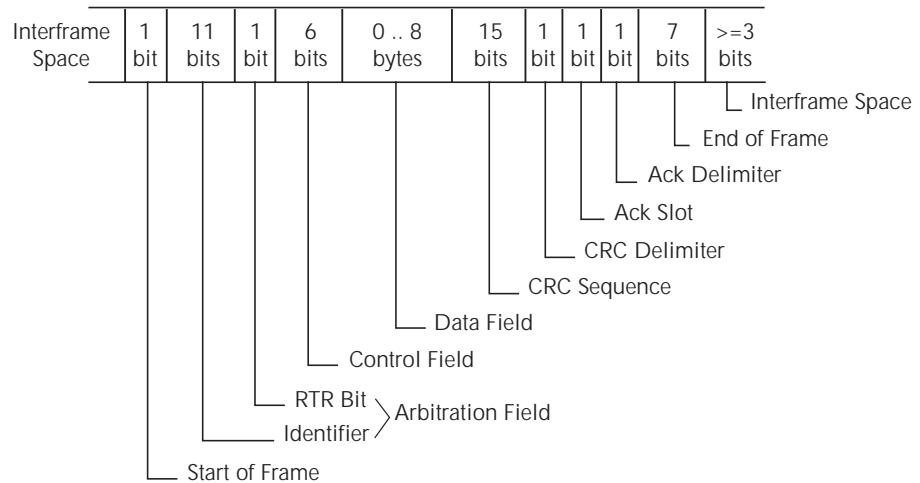
The CAN protocol was originally developed by Bosch and Intel for the automotive industry and is now largely diffused in the industrial automation market as well.

CAN is a multi-master system that allows messages to be delivered to multiple devices simultaneously. An identifier field in the data provides the means for multiple priority levels (used in arbitration), more efficient transfer of I/O data and multiple consumers.

CAN is used as the basis of the DeviceNet standard and defines the base level communications protocol and the hardware. The table shows the relative levels of CAN and DeviceNet protocols. CAN is a basic data link protocol while DeviceNet is an application-level protocol.

DeviceNet Protocol	ISO Application (Layer 7)
CAN Protocol	ISO Data Link (Layer 2)
Physical Layer	ISO Physical (Layer 1)
Transmission Media	ISO Media (Layer 0)

As shown in the diagram, the data contained in each frame can be up to 8 byte long. In case two or more nodes try to access the network simultaneously, CAN uses a unique non-destructive bit-wise arbitration mechanism. This CAN-specific feature allows resolution of collisions without loss of bandwidth or resending of data by the higher priority node.



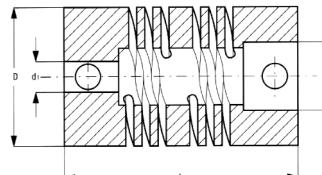
DeviceNet is a network with up to 64 nodes (CAN max. 32) and a baudrate depending on the networks length of max. 500 kbit/s (CAN max. 1 Mbit/s). The system can be set up as peer-to-peer, master/slave or both. Data is accessible to every component of the system simultaneously in order to provide a very efficient use of the network bandwidth.



www.lika.biz
 - manual
 - EDS file
 - datasheet
 - more info & links

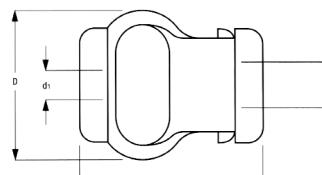
FLEXIBLE COUPLINGS

Complete range of couplings available on www.lika.biz



PAN COUPLINGS

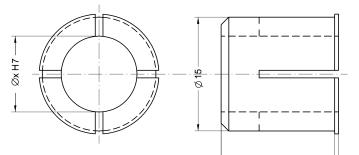
Mod.	L	D	d	d1
PAN 6	22	19	6	6
PAN 8	24	25	8	8
PAN 10	24	25	10	10
PAN 12	24	25	12	12



PGF COUPLINGS

Mod.	L	D	d	d1
PGF 6	29	22	6	6
PGF 8	29	22	8	8
PGF 10	29	22	10	10

REDUCING SLEEVES

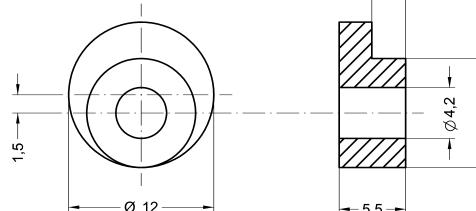


BR1 REDUCING SLEEVES

BR1-12	Ø 12mm h7
BR1-10	Ø 10mm h7
BR1-9.52	Ø 9.52mm h7
BR1-8	Ø 8mm h7
BR1-6	Ø 6mm h7

FIXING CLAMPS

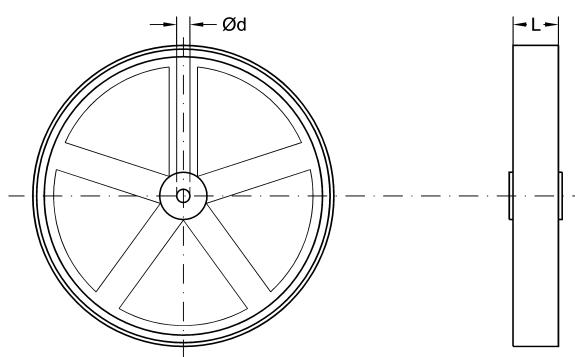
See mounting instructions on page 78



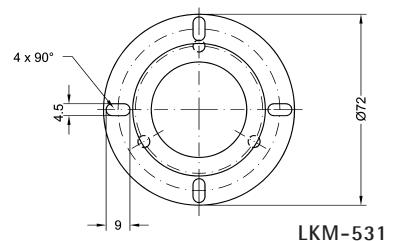
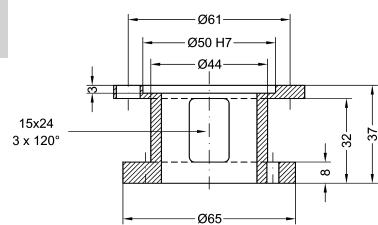
KIT LKM-386 is supplied as a set of 3 clamps, screws and nuts.

METRIC WHEELS

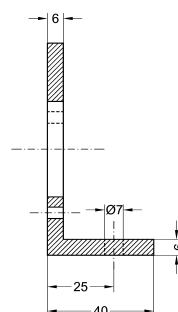
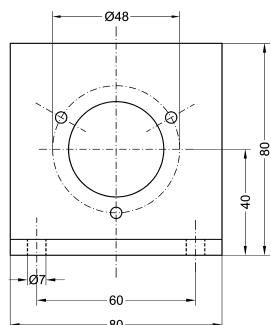
METRIC WHEELS				
Mod.	Circ.	Superficie/Surface	Ø d	L
RM200GZ	200 mm	rubber (knurled)	6 mm	12 mm
RM500G	500 mm	rubber (smooth)	8 mm	24 mm
RM500Z	500 mm	metal (knurled)	8 mm	24 mm



MOUNTING BELLS - BRACKETS



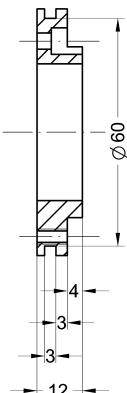
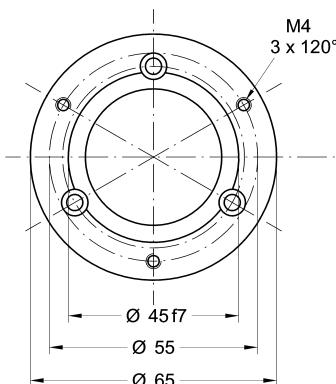
Combine with I58S, I65 and Ax58S



LKM-391

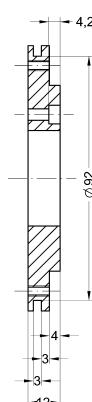
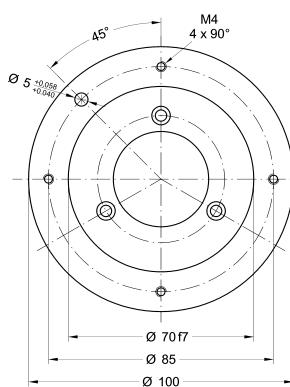
Combine with I58S, I65 and Ax58S

ADAPTING FLANGES



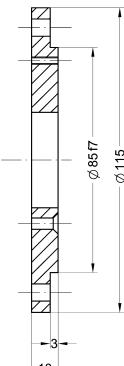
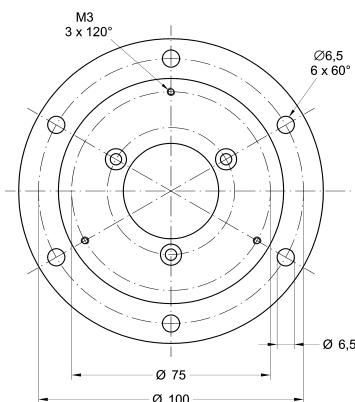
LKM-949

Adapts the Ax58S series to the old AS6, AM6 series



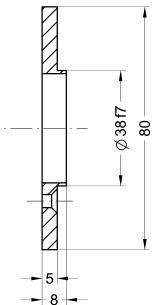
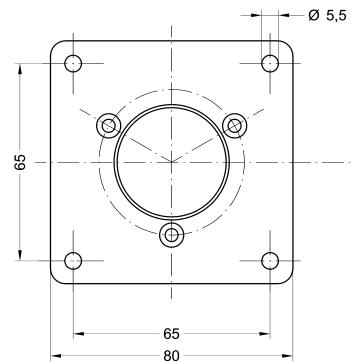
LKM-963

Adapts the Ax58S series to the old AS1, AM1 series



LKM-458

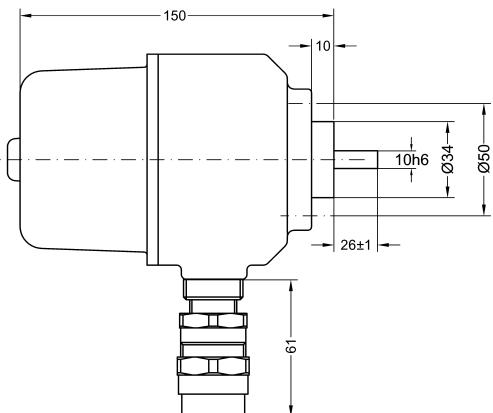
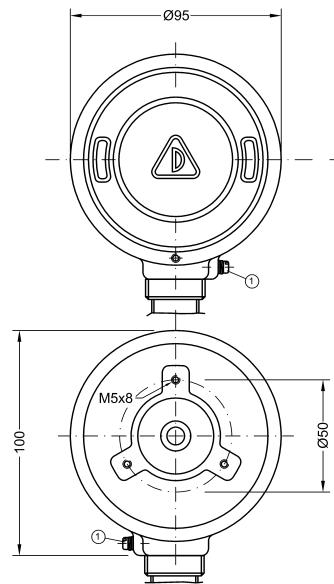
RE0444 adapting flange



LKM-205

Combine with I58S, I65, Ax58S

EEx HOUSING



① = GROUND SCREW M5X6

Encoder housing according to EEx d IIIB + H2T6

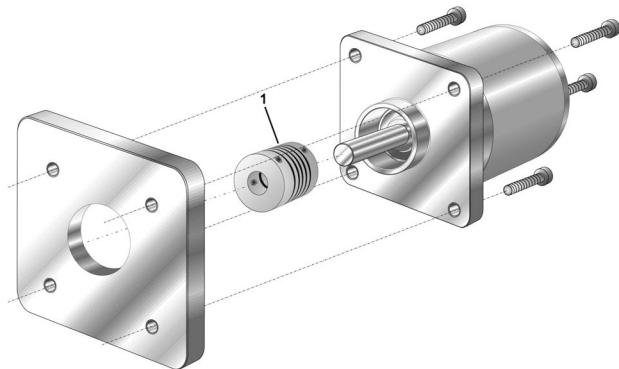
ROTAPULS • ROTACOD

Mounting instructions

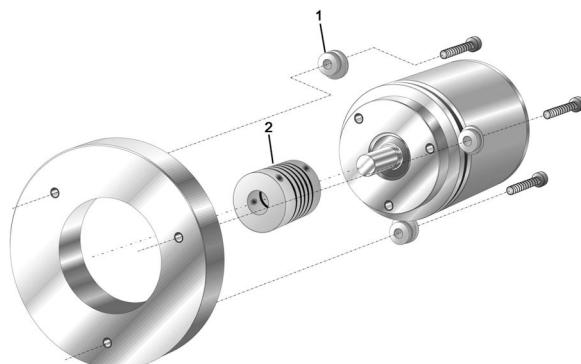
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MOUNTING OF SOLID SHAFT ENCODERS

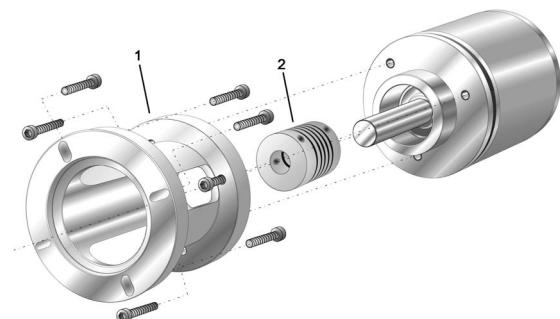
a) with screws
(1) flexible coupling



b) with fixing clamps (ordering code LKM 386)
(1) fixing clamps kit (LKM 386, supplied with screws)
(2) flexible coupling



c) with mounting bell
(1) mounting bell (ordering code LKM 531)
(2) flexible coupling



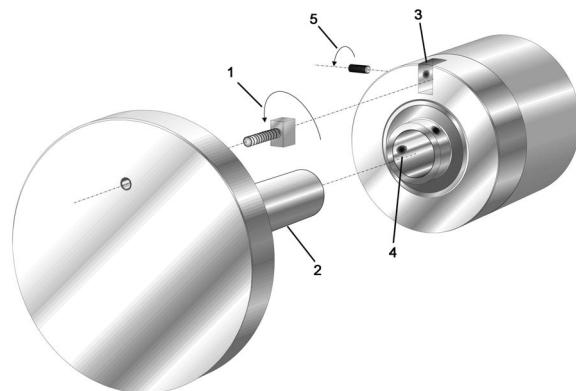
MOUNTING OF C58, CK46 AND CK58 SERIES

Hollow shaft encoders for direct mounting on motor shafts.

- Fix antirotation pin (1) on the back side of the motor (lock nut fixing is suggested);
- Put encoder on motor shaft (2);
- Place antirotation pin in the milling on encoder flange (3);
- Fix grub screws/collar (4) of encoder shaft (glueing of screws is suggested).

The antirotation pin (spring loaded) must allow encoder to move radially in order to absorb misalignment between motor shaft and encoder shaft.

Encoders are supplied with adjusted and glued grub screw (5).

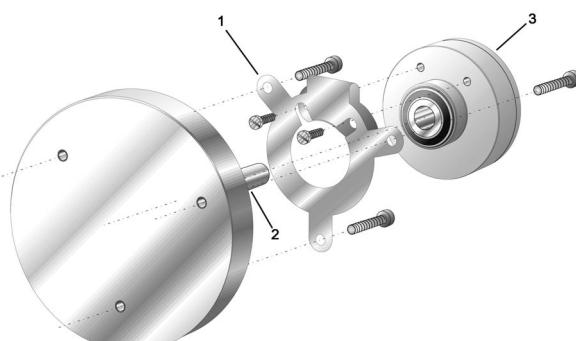


MOUNTING OF C50, Cx59, Cx60 AND C8x SERIES

Through hollow shaft encoders with fixing plate for direct mounting on motor shafts.

- Screw fixing plate (1) on the back side of the motor;
- Put encoder on motor shaft (2);
- Place encoder at a correct distance from the motor in order to avoid deformation of the fixing plate;
- Fix grub screws/collar (3) of encoder shaft (glueing of screws is suggested).

The fixing plate must allow encoder to move radially in order to absorb misalignment between motor shaft and encoder shaft. Fixing plates (1) are assembled on encoders.



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